



WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**HITACHI 135LC HCMDAT60E00200673**  
 Component  
**Hydraulic System**  
 Fluid  
**HITACHI HYDRAULIC SUPER EX 46HN (--- QTS)**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>JR0225490</b>	JR0199314	---
Sample Date		Client Info		<b>27 Jun 2024</b>	20 Dec 2023	---
Machine Age	hrs	Client Info		<b>1249</b>	826	---
Oil Age	hrs	Client Info		<b>0</b>	826	---
Filter Age	hrs	Client Info		<b>0</b>	826	---
Oil Changed		Client Info		<b>Not Changd</b>	Not Changd	---
Filter Changed		Client Info		<b>Changed</b>	Not Changd	---
Sample Status				<b>NORMAL</b>	NORMAL	---

### WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		<b>15</b>	16	---
Iron	ppm	ASTM D5185m	>20	<b>5</b>	<1	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	0	---
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Copper	ppm	ASTM D5185m	>75	<b>2</b>	2	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---

### CONTAMINATION

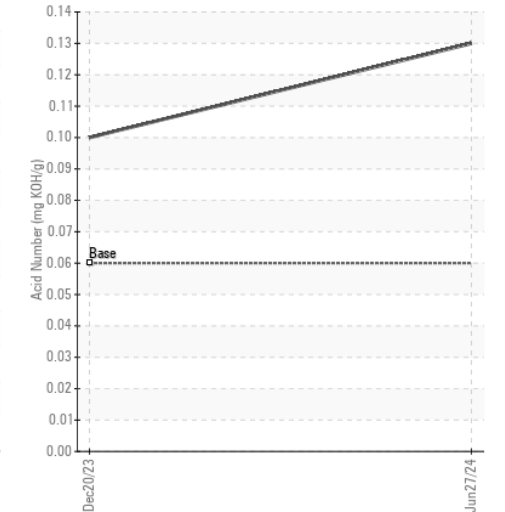
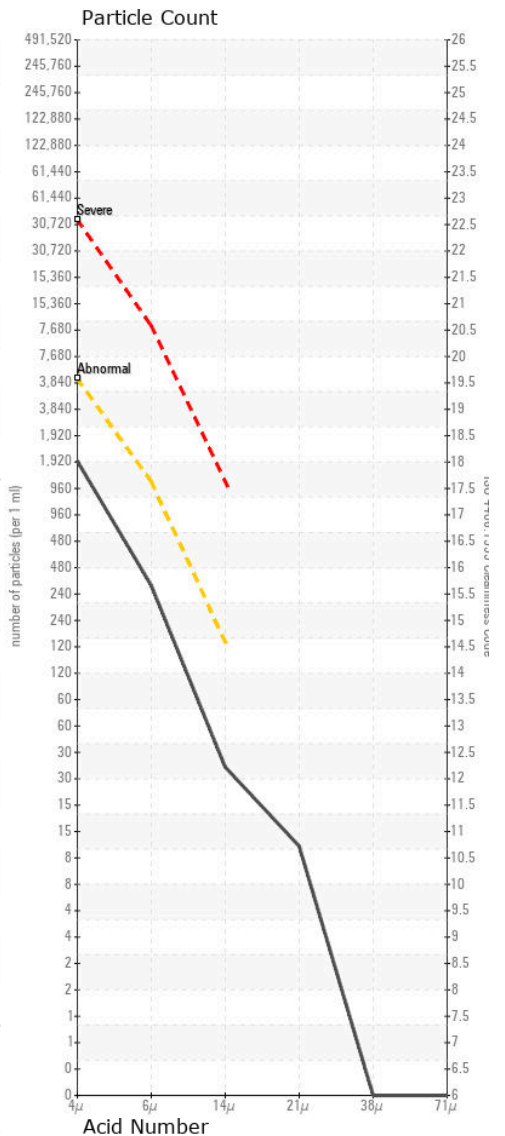
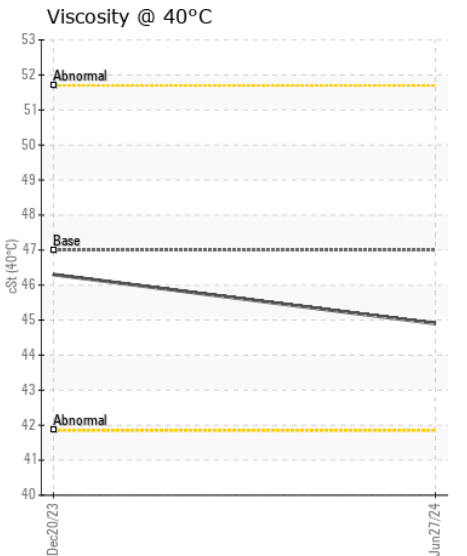
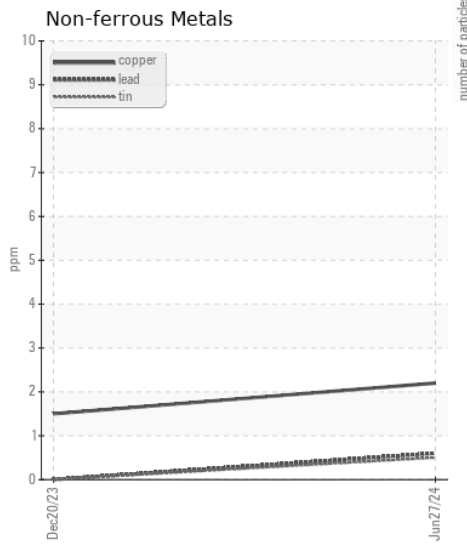
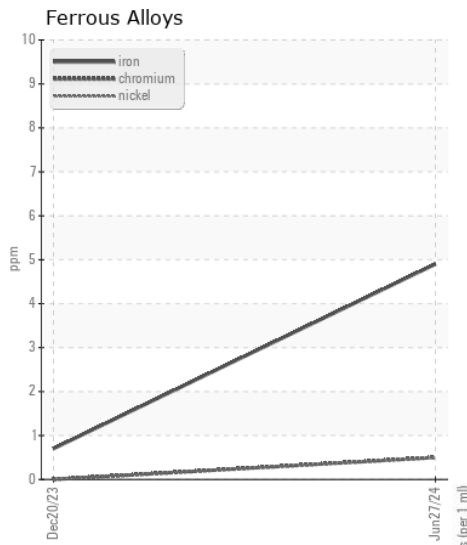
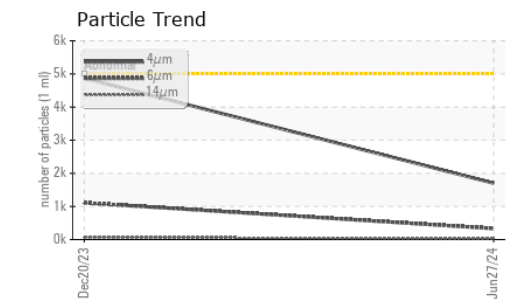
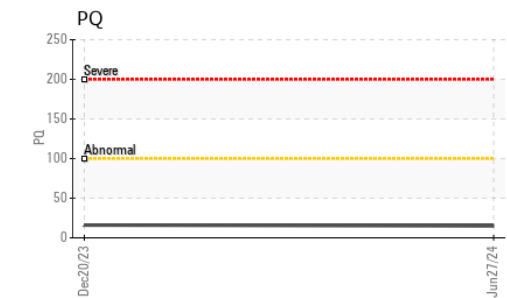
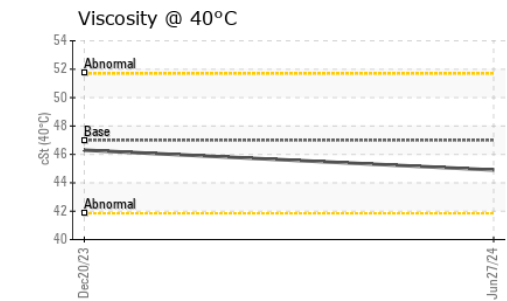
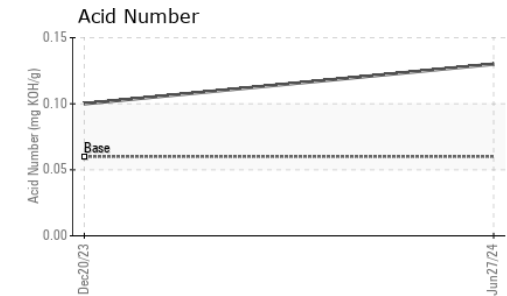
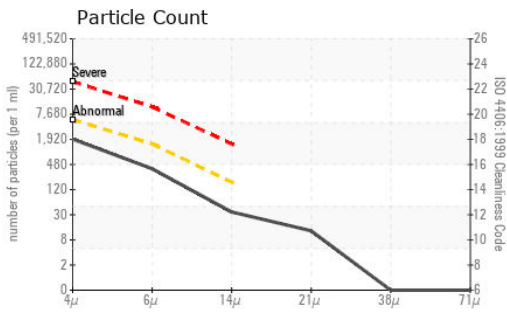
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	<b>2</b>	<1	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	---
Water		WC Method	>0.1	<b>NEG</b>	NEG	---
Particles >4µm		ASTM D7647	>5000	<b>1702</b>	4870	---
Particles >6µm		ASTM D7647	>1300	<b>334</b>	1109	---
Particles >14µm		ASTM D7647	>160	<b>31</b>	66	---
Particles >21µm		ASTM D7647	>40	<b>11</b>	12	---
Particles >38µm		ASTM D7647	>10	<b>0</b>	1	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>18/16/12</b>	19/17/13	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	---

### FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>0</b>	<1	---
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m		<b>1</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Calcium	ppm	ASTM D5185m		<b>0</b>	11	---
Phosphorus	ppm	ASTM D5185m	827	<b>429</b>	496	---
Zinc	ppm	ASTM D5185m	0	<b>48</b>	48	---
Sulfur	ppm	ASTM D5185m	13	<b>107</b>	139	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	<b>0.13</b>	0.10	---
Visc @ 40°C	cSt	ASTM D445	47	<b>44.9</b>	46.3	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : JR0225490

Lab Number : 06223427

Unique Number : 11101624

Test Package : CONST ( Additional Tests: PQ )

Received : 28 Jun 2024

Tested : 01 Jul 2024

Diagnosed : 01 Jul 2024 - Don Baldrige

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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