



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**MIXER A (S/N 87025.2748.1212.001)**  
 Component  
**Gearbox**  
 Fluid  
**FUCHS RENOLIN UNISYN CLP 220 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>DC0033732</b>	DC0033169	---
Sample Date		Client Info		<b>27 Jun 2024</b>	10 Dec 2023	---
Machine Age	mths	Client Info		<b>0</b>	0	---
Oil Age	mths	Client Info		<b>0</b>	0	---
Filter Age	mths	Client Info		<b>0</b>	0	---
Oil Changed		Client Info		<b>N/A</b>	N/A	---
Filter Changed		Client Info		<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	NORMAL	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	<b>3</b>	5	---
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	<1	---
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	1	---
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	7	---
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---

## CONTAMINATION

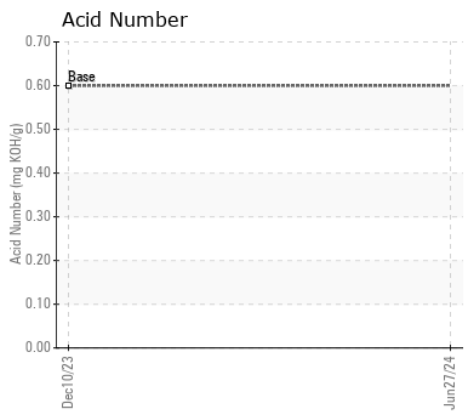
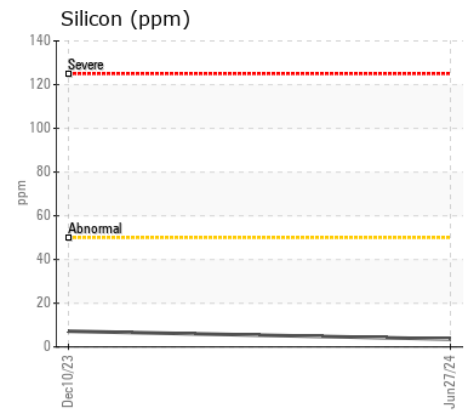
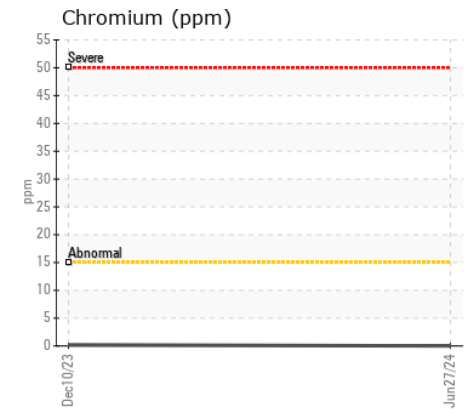
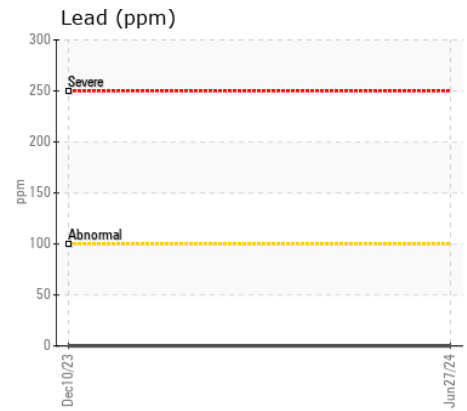
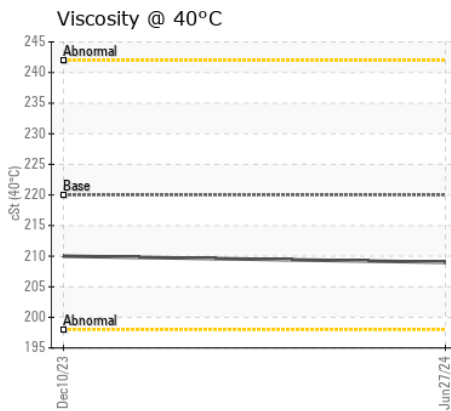
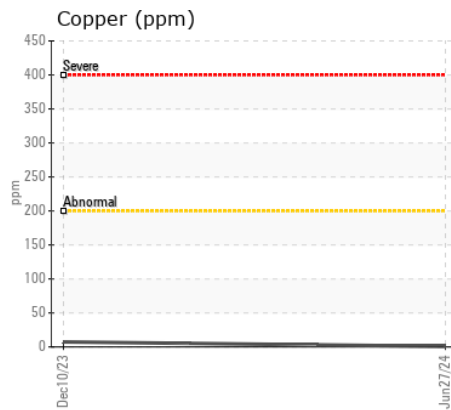
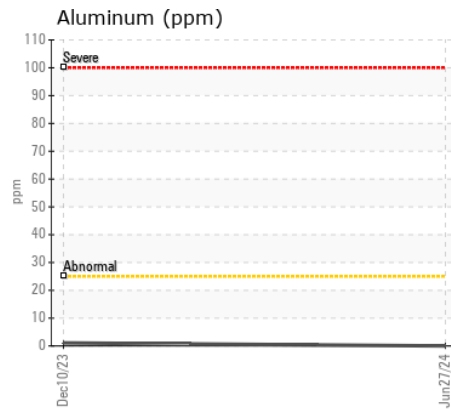
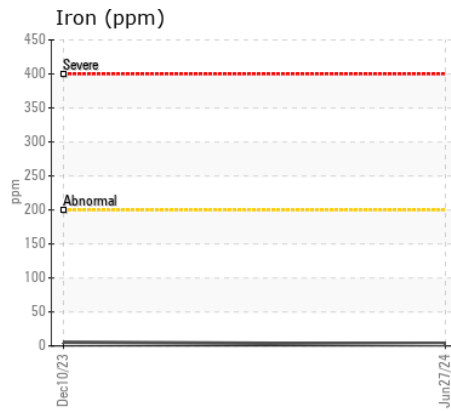
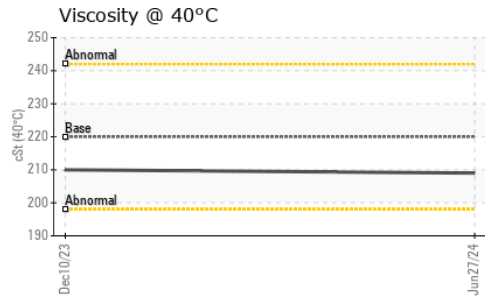
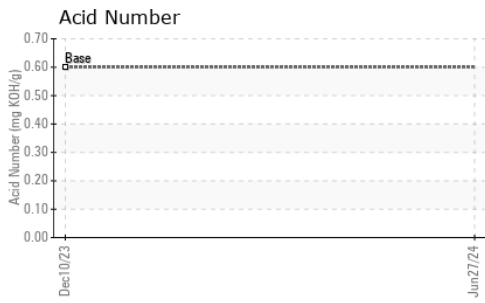
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	<b>4</b>	7	---
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	<1	---
Water		WC Method	>0.2	<b>NEG</b>	NEG	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>2</b>	0	---
Boron	ppm	ASTM D5185m		<b>0</b>	3	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Magnesium	ppm	ASTM D5185m		<b>2</b>	2	---
Calcium	ppm	ASTM D5185m		<b>4</b>	<1	---
Phosphorus	ppm	ASTM D5185m		<b>1757</b>	1407	---
Zinc	ppm	ASTM D5185m		<b>0</b>	0	---
Sulfur	ppm	ASTM D5185m		<b>2452</b>	3203	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	<b>0.174</b>	---	---
Visc @ 40°C	cSt	ASTM D445	220	<b>209</b>	210	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : DC0033732

**Lab Number** : 06223616

**Unique Number** : 11101813

**Test Package** : MOB 2

**Received** : 28 Jun 2024

**Tested** : 01 Jul 2024

**Diagnosed** : 01 Jul 2024 - Don Baldrige

**DXP**  
9004 YELLOW BRICK RD SUITE G

BALTIMOLRE, MD

US 21237

Contact: BILL ROUTZOUNIS

BILL.ROUTZOUNIS@DXPE.COM

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)