

Machine Id MIXER E (S/N 201378083-300)

Front Gearbox

MOBIL SHC 630 (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|------------------|--------|-------------|-----------|-------------|-------------|----------|
| Resample at the next service interval to monitor. | Sample Number | | Client Info | | DC0033731 | DC0033170 | |
| | Sample Date | | Client Info | | 27 Jun 2024 | 17 Dec 2023 | |
| | Machine Age | mths | Client Info | | 0 | 0 | |
| | Oil Age | mths | Client Info | | 0 | 0 | |
| | Filter Age | mths | Client Info | | 0 | 0 | |
| | Oil Changed | | Client Info | | N/A | N/A | |
| | Filter Changed | | Client Info | | N/A | N/A | |
| | Sample Status | | | | NORMAL | NORMAL | |
| WEAR | Iron | ppm | ASTM D5185m | >200 | 6 | 37 | |
| All component wear rates are normal. | Chromium | ppm | ASTM D5185m | >10 | 0 | <1 | |
| | Nickel | ppm | ASTM D5185m | >10 | <1 | 0 | |
| | Titanium | ppm | ASTM D5185m | | 0 | <1 | |
| | Silver | ppm | ASTM D5185m | | 0 | 0 | |
| | Aluminum | ppm | ASTM D5185m | >25 | 0 | 1 | |
| | Lead | ppm | ASTM D5185m | >50 | 0 | 0 | |
| | Copper | ppm | ASTM D5185m | >200 | 1 | 2 | |
| | Tin | ppm | ASTM D5185m | >10 | 0 | 0 | |
| | Vanadium | ppm | ASTM D5185m | | 0 | <1 | |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >50 | 2 | 10 | |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | | 4 | <1 | |
| | Water | 1-1- | WC Method | >0.2 | NEG | NEG | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | NONE | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | |
| | Odor | scalar | *Visual | NORML | NORML | NORML | |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 2 | 0 | |
| | Boron | ppm | ASTM D5185m | | 0 | 8 | |
| The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service. | Barium | ppm | ASTM D5185m | | 0 | 0 | |
| | Molybdenum | ppm | ASTM D5185m | | 0 | 0 | |
| | Manganese | ppm | ASTM D5185m | | ہ <1 | <1 | |
| | Magnesium | ppm | ASTM D5185m | | 1 | 0 | |
| | Calcium | ppm | ASTM D5185m | | 5 | 5 | |
| | Phosphorus | ppm | ASTM D5185m | | 1745 | 473 | |
| | Zinc | ppm | ASTM D5185m | | 0 | 0 | |
| | | 66.00 | | | - | Ŭ | |

Sulfur

Visc @ 40°C

ppm ASTM D5185m

ASTM D445 217.7

Acid Number (AN) mg KOH/g ASTM D8045

cSt

Contact/Location: BILL ROUTZOUNIS - DXPBAL

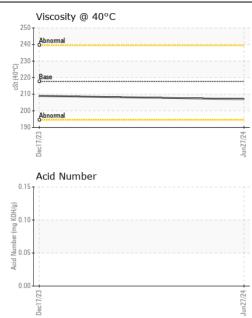
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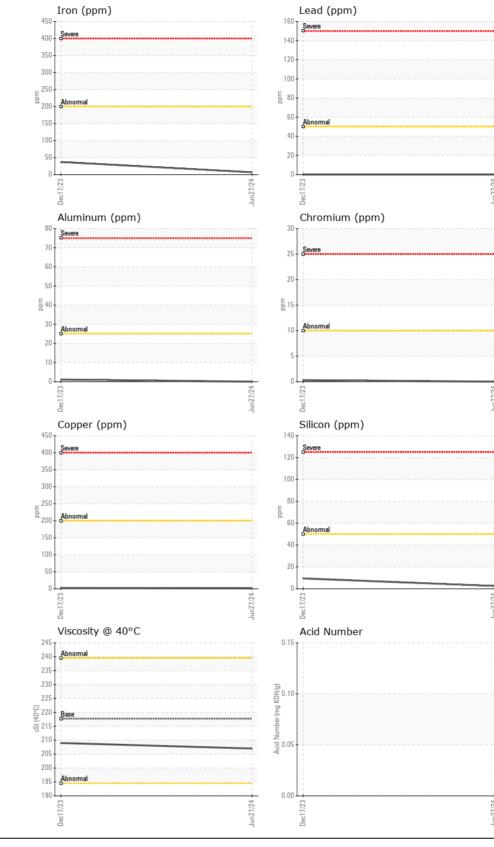
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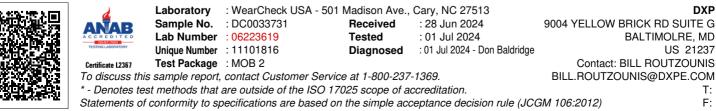
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0.132

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