CONST

James River Equipment

OIL ANALYSIS REPORT

WEAR	SEVERE
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
NO INFO ON SIF/BOTTLE
Component
Gearbox
Fluid
{not provided} (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

Gear wear is indicated.

CONTAMINATION

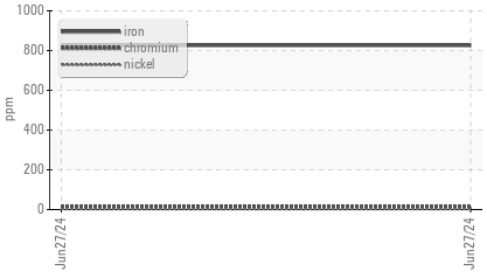
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

FLUID CONDITION

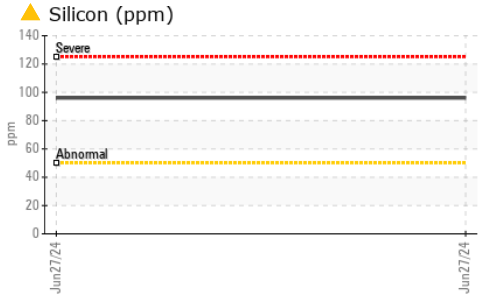
The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0222575	---	---
Sample Date		Client Info		27 Jun 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				SEVERE	---	---
PQ		ASTM D8184		139	---	---
Iron	ppm	ASTM D5185m	>200	▲ 826	---	---
Chromium	ppm	ASTM D5185m	>10	▲ 12	---	---
Nickel	ppm	ASTM D5185m	>10	2	---	---
Titanium	ppm	ASTM D5185m		2	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	● 21	---	---
Lead	ppm	ASTM D5185m	>50	0	---	---
Copper	ppm	ASTM D5185m	>200	3	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>50	▲ 96	---	---
Potassium	ppm	ASTM D5185m	>20	8	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Sodium	ppm	ASTM D5185m		4	---	---
Boron	ppm	ASTM D5185m		56	---	---
Barium	ppm	ASTM D5185m		2	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		13	---	---
Magnesium	ppm	ASTM D5185m		3	---	---
Calcium	ppm	ASTM D5185m		22	---	---
Phosphorus	ppm	ASTM D5185m		516	---	---
Zinc	ppm	ASTM D5185m		32	---	---
Sulfur	ppm	ASTM D5185m		18432	---	---
Visc @ 40°C	cSt	ASTM D445		187	---	---

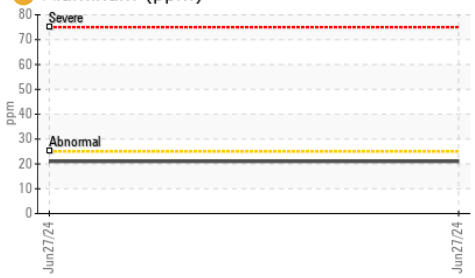
Ferrous Alloys



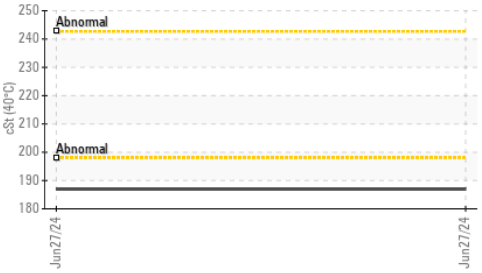
Silicon (ppm)



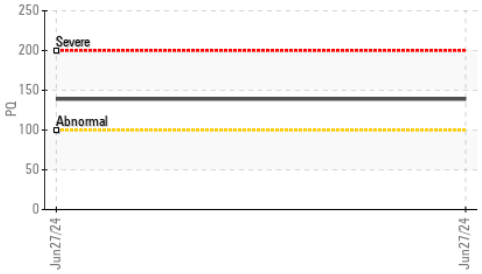
Aluminum (ppm)



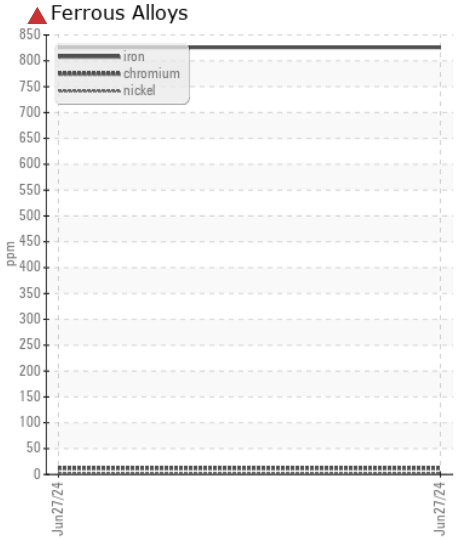
Viscosity @ 40°C



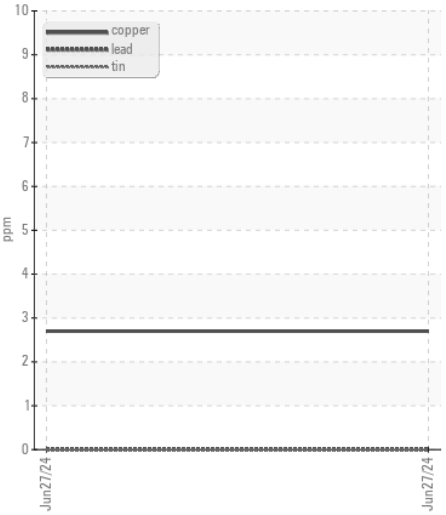
PQ



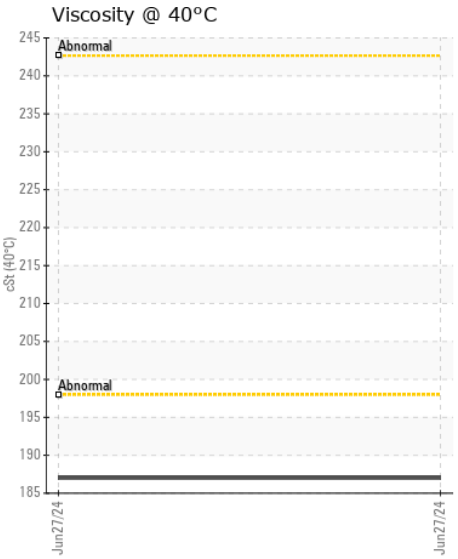
Ferrous Alloys



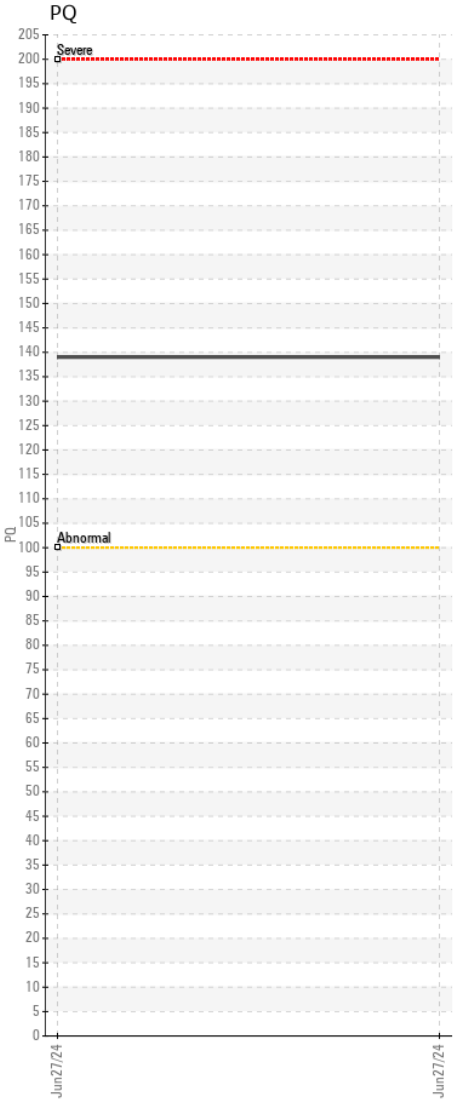
Non-ferrous Metals



Viscosity @ 40°C



PQ



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0222575 **Received** : 28 Jun 2024
Lab Number : 06223706 **Tested** : 01 Jul 2024
Unique Number : 11101903 **Diagnosed** : 01 Jul 2024 - Don Baldridge
Test Package : CONST (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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