

#### Machine Id NO INFO ON SIF/BOTTLE Component Gearbox Fluid

GEAR OIL SAE 80W140 (--- GAL)

# RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### WEAR

Gear wear is indicated.

# CONTAMINATION

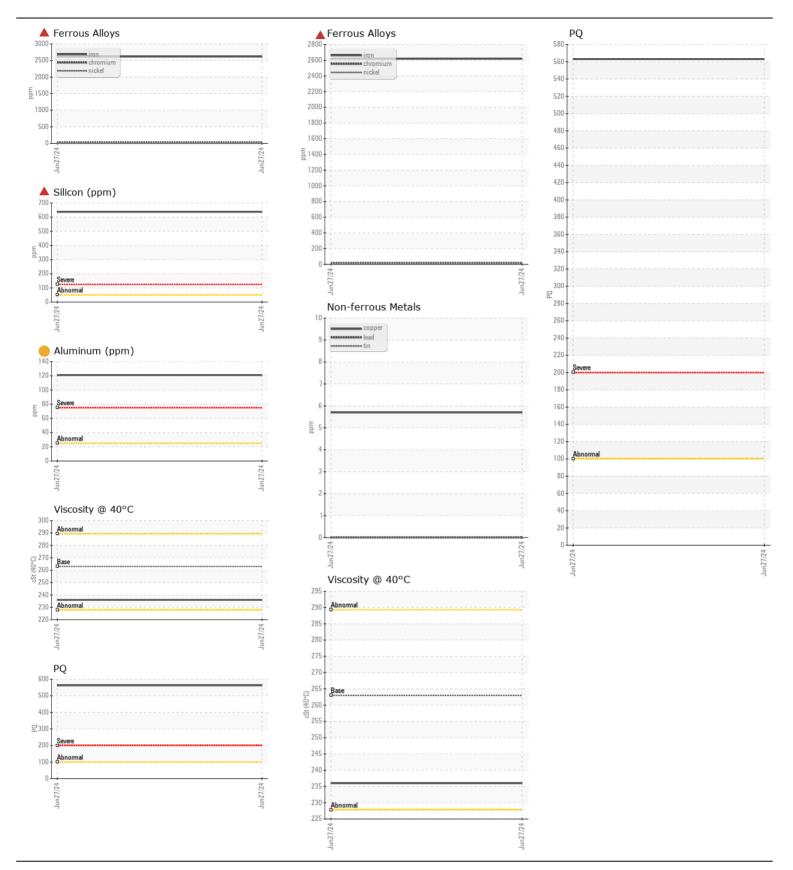
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.

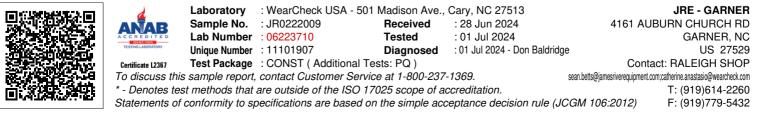
# FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0222009		
Sample Date		Client Info		27 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
PQ		ASTM D8184	000	563		
Iron	ppm	ASTM D5185m	>200	<b>2618</b>		
Chromium	ppm	ASTM D5185m	>10	▲ 19		
Nickel	ppm	ASTM D5185m	>10	4		
Titanium	ppm	ASTM D5185m		8		
Silver	ppm	ASTM D5185m	0.5	<1		
Aluminum	ppm	ASTM D5185m	>25	121		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	6		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	<b>6</b> 37		
Potassium	ppm	ASTM D5185m	>20	27		
Water	1-1-	WC Method	>0.2	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Sodium	ppm	ASTM D5185m		23		
Boron	ppm	ASTM D5185m	400	30		
Barium	ppm	ASTM D5185m	200	0		
Molybdenum	ppm	ASTM D5185m	12	<1		
Manganese	ppm	ASTM D5185m		21		
Magnesium	ppm	ASTM D5185m	12	15		
Calcium	ppm	ASTM D5185m	150	110		
Phosphorus	ppm	ASTM D5185m	1650	2205		
Zinc	ppm	ASTM D5185m	125	9		
Sulfur	ppm	ASTM D5185m	22500	30564		
Visc @ 40°C	cSt	ASTM D445	263	236		

Contact/Location: RALEIGH SHOP - RWMGAR





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