



LEAHY-WOLF
Lubricating specialists since 1946

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
TA Machines
Machine Id
SANY SY235 CA251 (S/N 13SY023B85188)
Component
Swing Drive
Fluid
CITGO PREMIUM GEAR 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LW0009095	LW0005213	---
Sample Date		Client Info		13 Jun 2024	03 Aug 2022	---
Machine Age	hrs	Client Info		2140	1526	---
Oil Age	hrs	Client Info		2140	1526	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Not Changd	Not Changd	---
Filter Changed		Client Info		N/A	N/A	---
Sample Status				NORMAL	NORMAL	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>150	1	29	---
Chromium	ppm	ASTM D5185m	>10	0	<1	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		<1	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	<1	1	---
Lead	ppm	ASTM D5185m	>100	0	0	---
Copper	ppm	ASTM D5185m	>50	<1	11	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Vanadium	ppm	ASTM D5185m		<1	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

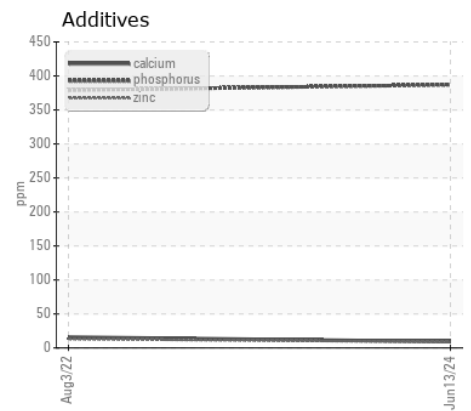
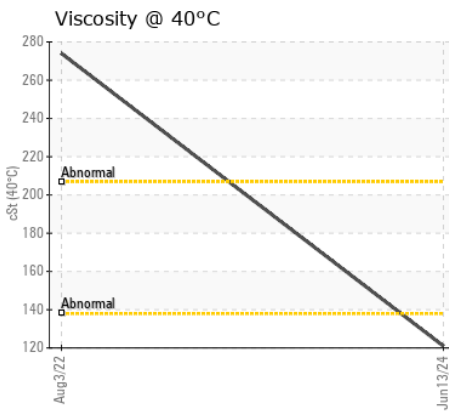
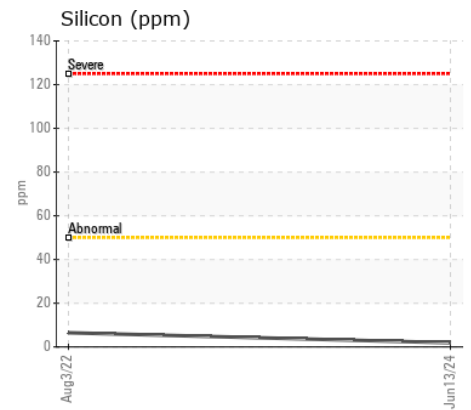
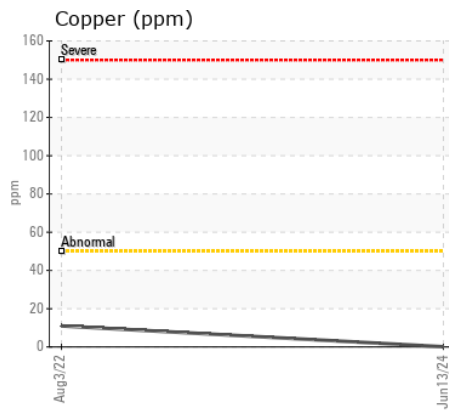
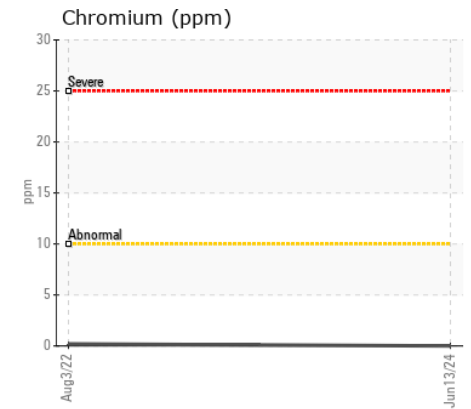
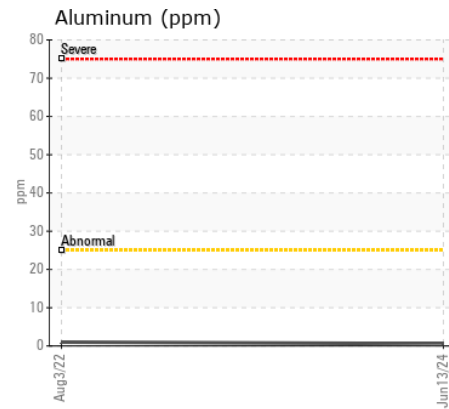
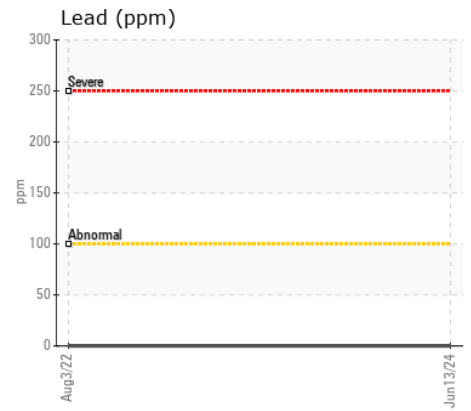
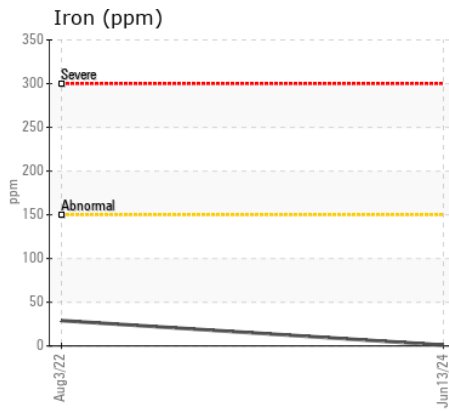
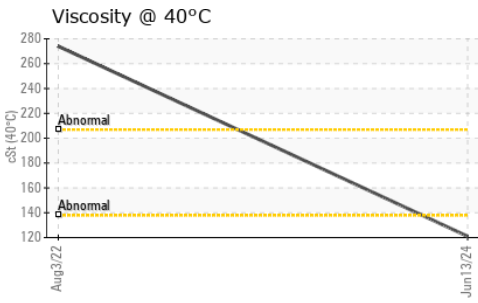
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	2	6	---
Potassium	ppm	ASTM D5185m	>20	3	0	---
Water		WC Method	>0.1	NEG	NEG	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		0	0	---
Boron	ppm	ASTM D5185m		2	2	---
Barium	ppm	ASTM D5185m		0	11	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	1	---
Magnesium	ppm	ASTM D5185m		2	4	---
Calcium	ppm	ASTM D5185m		9	16	---
Phosphorus	ppm	ASTM D5185m		387	379	---
Zinc	ppm	ASTM D5185m		9	13	---
Sulfur	ppm	ASTM D5185m		17376	20186	---
Visc @ 40°C	cSt	ASTM D445		121	274	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LW0009095
Lab Number : 06223844
Unique Number : 11102041
Test Package : MOB 1
Received : 28 Jun 2024
Tested : 29 Jun 2024
Diagnosed : 30 Jun 2024 - Don Baldrige

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)