

Machine Id VIBRO CAT 177 4850008 Component Hydraulic System Fluid CHEVRON CLARITY HYDRAULIC AW 68 (--- QTS)

RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.



All component wear rates are normal.

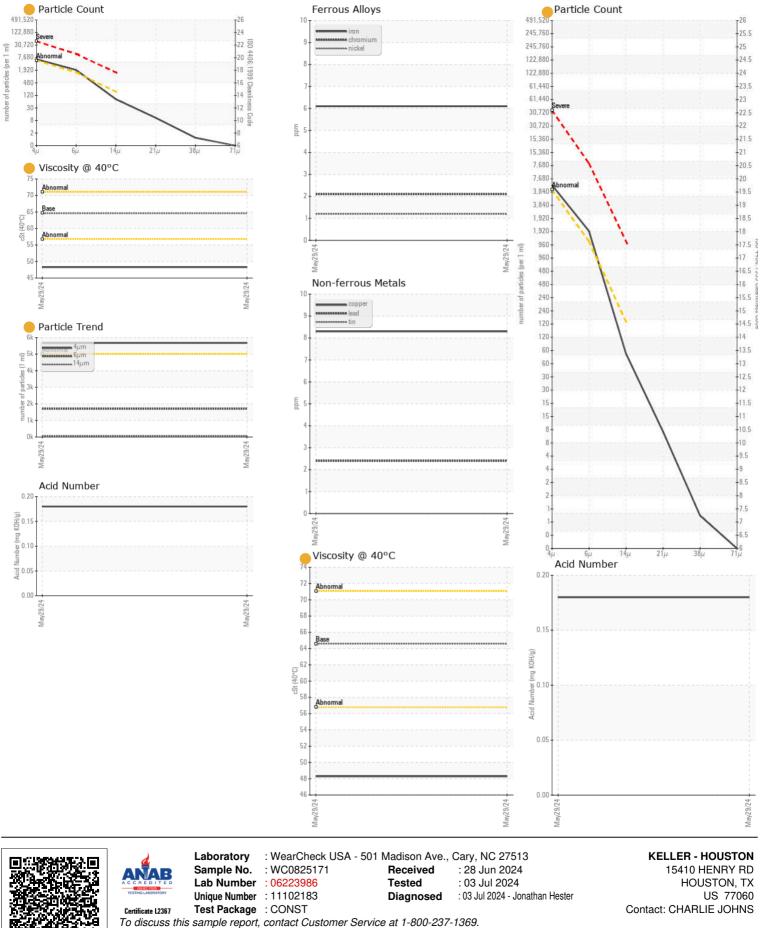
CONTAMINATION

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

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|------------------|----------|--------------|-----------|-------------|----------|----------|
| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| Sample Number | | Client Info | | WC0825171 | | |
| Sample Date | | Client Info | | 29 May 2024 | | |
| Machine Age | hrs | Client Info | | 7812 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Filter Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Changed | | |
| Filter Changed | | Client Info | | Changed | | |
| Sample Status | | | | ATTENTION | | |
| | | | | | | |
| Iron | ppm | ASTM D5185m | >20 | 6 | | |
| Chromium | ppm | ASTM D5185m | >10 | 2 | | |
| Nickel | ppm | ASTM D5185m | >10 | 1 | | |
| Titanium | ppm | ASTM D5185m | | 0 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >10 | 3 | | |
| Lead | ppm | ASTM D5185m | >10 | 2 | | |
| Copper | ppm | ASTM D5185m | >75 | 8 | | |
| Tin | ppm | ASTM D5185m | >10 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | |
| Silicon | ppm | ASTM D5185m | >20 | 5 | | |
| Potassium | ppm | ASTM D5185m | >20 | 4 | | |
| Water | | WC Method | >0.1 | NEG | | |
| Particles >4µm | | ASTM D7647 | >5000 | 5677 | | |
| Particles >6µm | | ASTM D7647 | >1300 | 1703 | | |
| Particles >14µm | | ASTM D7647 | >160 | 69 | | |
| Particles >21µm | | ASTM D7647 | >40 | 9 | | |
| Particles >38µm | | ASTM D7647 | >10 | 1 | | |
| Particles >71µm | | ASTM D7647 | >3 | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | 20/18/13 | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | NONE | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | | *Visual | >0.1 | NEG | | |
| | ooului | viouui | 20.1 | | | |
| Sodium | ppm | ASTM D5185m | | 3 | | |
| Boron | ppm | ASTM D5185m | | <1 | | |
| Barium | ppm | ASTM D5185m | | 0 | | |
| Molybdenum | ppm | ASTM D5185m | | 0 | | |
| Manganese | ppm | ASTM D5185m | | <1 | | |
| Magnesium | ppm | ASTM D5185m | | 5 | | |
| Calcium | ppm | ASTM D5185m | | 51 | | |
| Phosphorus | ppm | ASTM D5185m | | 159 | | |
| Zinc | ppm | ASTM D5185m | | 103 | | |
| Sulfur | ppm | ASTM D5185m | | 2280 | | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.18 | | |
| Visc @ 40°C | cSt | ASTM D0045 | 64.6 | 48.3 | | |
| | 001 | 1011010440 | 04.0 | | | |



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (281)931-4972

Contact/Location: CHARLIE JOHNS - HAYHOUTX Page 2 of 2

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