WEAR CONTAMINATION FLUID CONDITION

ABNORMAL ABNORMAL NORMAL

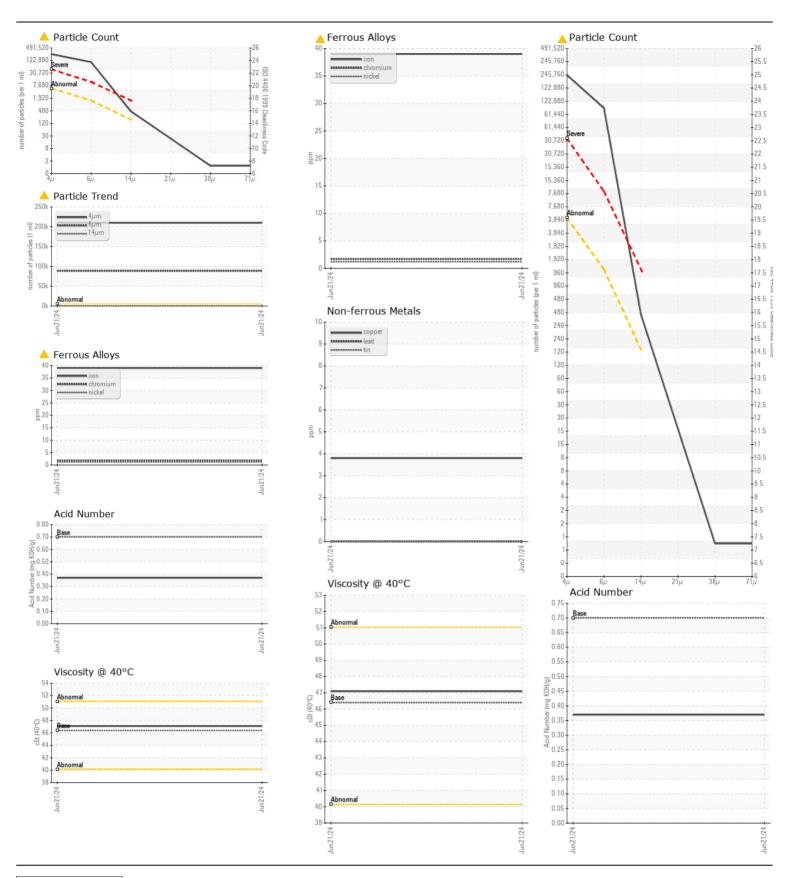
Machine Id

723021

Hydraulic System

PETRO CANADA HYDREX AW 46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
ILOOMINICIADA HOIA	Sample Number	JOIN	Client Info	LITTIV/AUIT	GFL0122920		
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Date		Client Info		21 Jun 2024		
	Machine Age	hrs	Client Info		26681		
	Oil Age	hrs	Client Info		26628		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
·							
WEAR	Iron	ppm	ASTM D5185m		4 39		
The iron level is abnormal. All other component wear rates are normal.	Chromium	ppm	ASTM D5185m		2		
	Nickel	ppm	ASTM D5185m	>10	1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m		4		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		4		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	nnm	ASTM D5185m	>20	13		
CONTAININATION	Potassium	ppm	ASTM D5185m		6		
There is a high amount of particulates present in the oil.	Water	ppiii	WC Method		NEG		
	Particles >4µm		ASTM D7647		▲ 209858		
	Particles >6µm		ASTM D7647		▲ 88507		
	Particles >14µm		ASTM D7647		△ 398		
	Particles >21μm		ASTM D7647		20		
	Particles >38µm		ASTM D7647		1		
	Particles >71μm		ASTM D7647		1		
	Oil Cleanliness		ISO 4406 (c)		<u>^</u> 25/24/16		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		7		
	Boron	ppm	ASTM D5185m	0	1		
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m	0	<1		
	Manganese	ppm	ASTM D5185m		1		
	Magnesium	ppm	ASTM D5185m		12		
	Calcium	ppm	ASTM D5185m	50	109		
	Phosphorus	ppm	ASTM D5185m	330	367		
	Zinc	ppm	ASTM D5185m	430	436		
	Sulfur	ppm	ASTM D5185m		1184		
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.70	0.37		
		cSt	ASTM D445		47.1		





Certificate L2367

Laboratory Sample No. Unique Number: 11102188

: GFL0122920 Lab Number : 06223991

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested** Diagnosed Test Package : FLEET (Additional Tests: PrtCount)

: 28 Jun 2024 : 01 Jul 2024 : 01 Jul 2024 - Angela Borella

GFL Environmental - 837 - Harrison TS 22820 S State Route 291 Harrisonville, MO

US 64701 Contact: JEREMY BROWN jeremyb@gflenv.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: