



WEAR	<b>NORMAL</b>
CONTAMINATION	<b>SEVERE</b>
FLUID CONDITION	<b>ABNORMAL</b>

Machine Id  
**JOHN DEERE 368**

Component  
**Hydraulic System**

Fluid  
**HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)**

### RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Recommend drain oil if not already done. Reduce drain interval to 2000 hours or drain and flush and use recommended zinc free oil. Oil and filter change at the time of sampling has been noted.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>JR0217853</b>	JR0139619	JR0094682
Sample Date		Client Info		<b>11 Jun 2024</b>	04 Aug 2022	02 Aug 2021
Machine Age	hrs	Client Info		<b>5947</b>	2356	935
Oil Age	hrs	Client Info		<b>1000</b>	0	0
Filter Age	hrs	Client Info		<b>1000</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	Changed	Not Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>SEVERE</b>	NORMAL	NORMAL

### WEAR

All component wear rates are normal.

Test	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184	>50	<b>14</b>	12	21
Iron	ppm	ASTM D5185m	>32	<b>4</b>	3	2
Chromium	ppm	ASTM D5185m	>9	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>9	<b>2</b>	<1	0
Lead	ppm	ASTM D5185m	>28	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m	>5	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

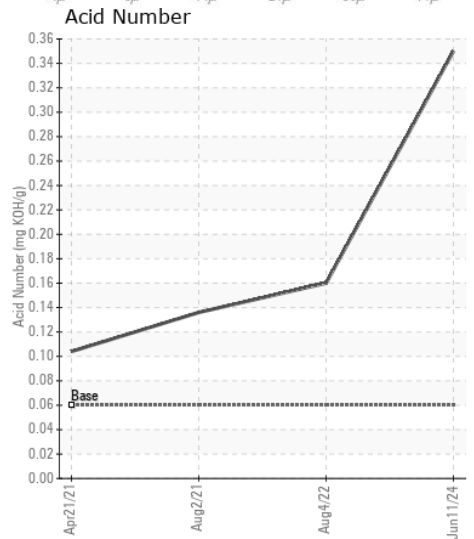
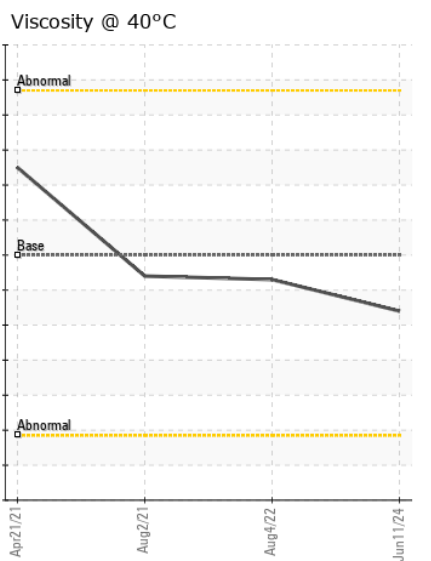
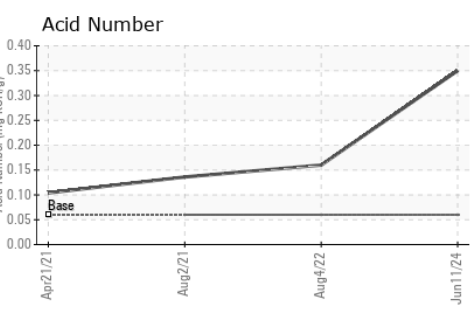
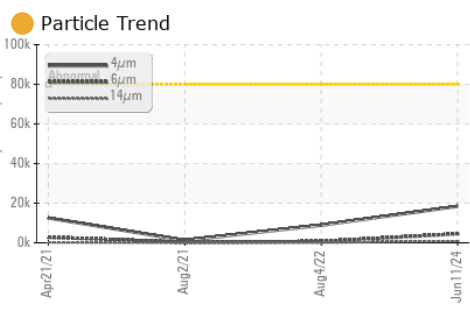
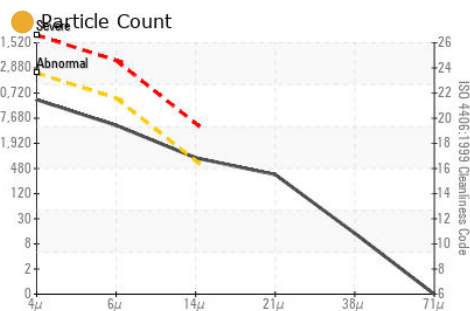
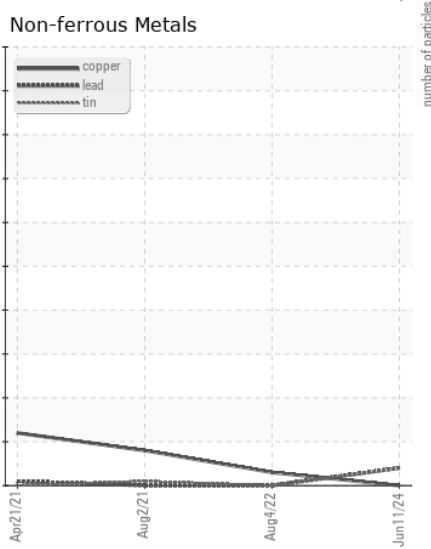
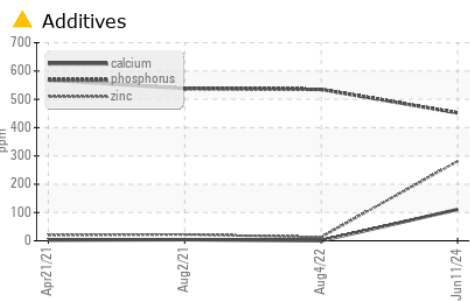
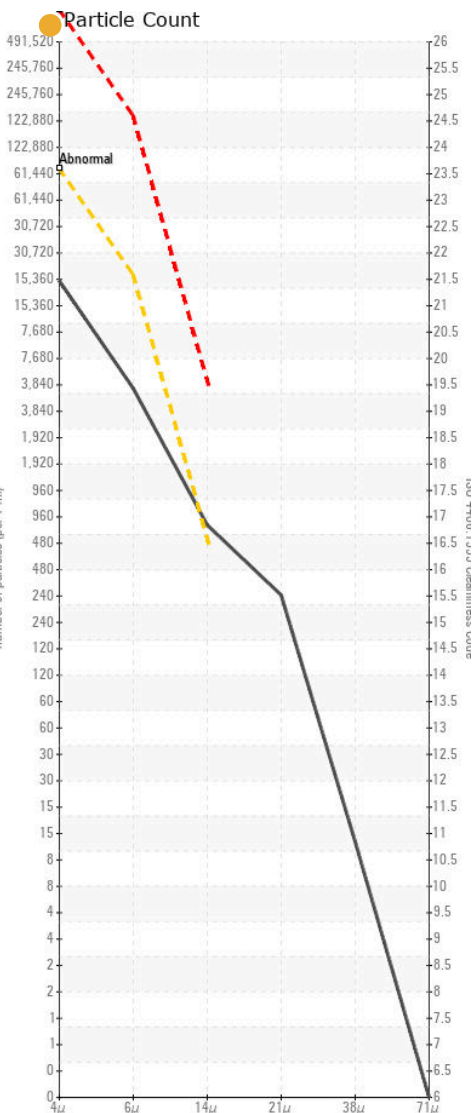
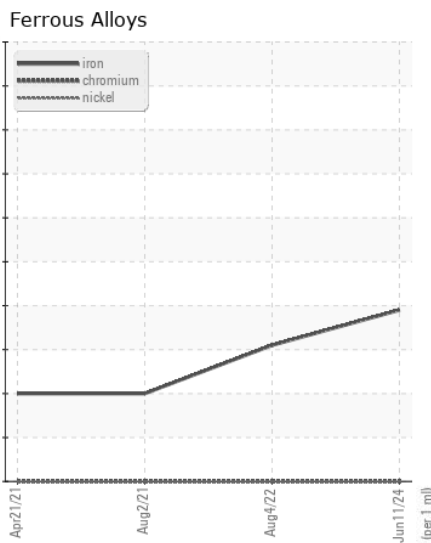
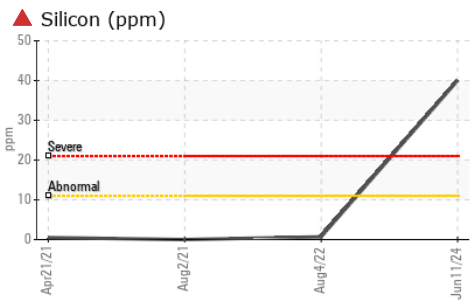
There is a moderate amount of particulates present in the oil. Elemental level of silicon (Si) above normal. There is a high amount of visible silt present in the sample.

Silicon	ppm	ASTM D5185m	>11	<b>▲ 40</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	0
Water		WC Method	>0.075	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>80000	<b>18466</b>	8893	1222
Particles >6µm		ASTM D7647	>20000	<b>4513</b>	658	245
Particles >14µm		ASTM D7647	>640	<b>● 756</b>	29	13
Particles >21µm		ASTM D7647	>160	<b>● 302</b>	8	3
Particles >38µm		ASTM D7647	>40	<b>12</b>	0	0
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	<b>● 21/19/17</b>	20/17/12	17/15/11
Silt	scalar	*Visual	NONE	<b>▲ HEAVY</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

Zinc level above manufacturer's recommendations. The AN level is acceptable for this fluid.

Sodium	ppm	ASTM D5185m	>21	<b>0</b>	<1	<1
Boron	ppm	ASTM D5185m		<b>3</b>	<1	<1
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>2</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>32</b>	0	0
Calcium	ppm	ASTM D5185m		<b>111</b>	<1	4
Phosphorus	ppm	ASTM D5185m	827	<b>452</b>	535	538
Zinc	ppm	ASTM D5185m	0	<b>▲ 281</b>	13	22
Sulfur	ppm	ASTM D5185m	13	<b>731</b>	93	68
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	<b>0.35</b>	0.16	0.136
Visc @ 40°C	cSt	ASTM D445	47	<b>45.4</b>	46.3	46.4



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : JR0217853 **Received** : 01 Jul 2024  
**Lab Number** : 06224448 **Tested** : 02 Jul 2024  
**Unique Number** : 11102645 **Diagnosed** : 02 Jul 2024 - Don Baldrige  
**Test Package** : CONST ( Additional Tests: PQ )

**TOTAL DEVELOPMENT SOLUTIONS LLC**  
 7805 PROGRESS CT  
 GAINESVILLE, VA  
 US 20155  
 Contact: JOE SEALE

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (571)220-7763  
 F: (703)753-4586