

#### Machine Id **EX-25** Component **Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 46 (--- GAL)**

#### RECOMMENDATION

The component was not specified, however we determined the component was a hydraulic system based on the type of fluid used. Please specify component type with your next sample. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### WEAR

All component wear rates are normal.

# CONTAMINATION

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KFS0006039		
Sample Date		Client Info		25 Jun 2024		
Machine Age	hrs	Client Info		1665		
Oil Age	hrs	Client Info		500		
Filter Age	hrs	Client Info		500		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>20	1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
				•		
Silicon	ppm	ASTM D5185m	>20	3		
Potassium	ppm	ASTM D5185m	>20	1		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	A 35926		
Particles >6µm		ASTM D7647	>1300	A 8003		
Particles >14µm		ASTM D7647	>160	A 479		
Particles >21µm		ASTM D7647	>40	79		
Particles >38µm		ASTM D7647	>10	2		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness	a s a la s	ISO 4406 (c)	>19/17/14	A 22/20/16		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		0		
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	0		
Manganese	ppm	ASTM D5185m	0	<1		
Magnesium	ppm	ASTM D5185m	25	0		
Calcium	ppm	ASTM D5185m	200	24		
Phosphorus	ppm	ASTM D5185m	300	421		
Zinc	ppm	ASTM D5185m	370	341		
Sulfur	ppm	ASTM D5185m	2500	1474		
	ppm		2000	14/4		

WEAR

CONTAMINATION

FLUID CONDITION

NORMAL

**ABNORMAL** 

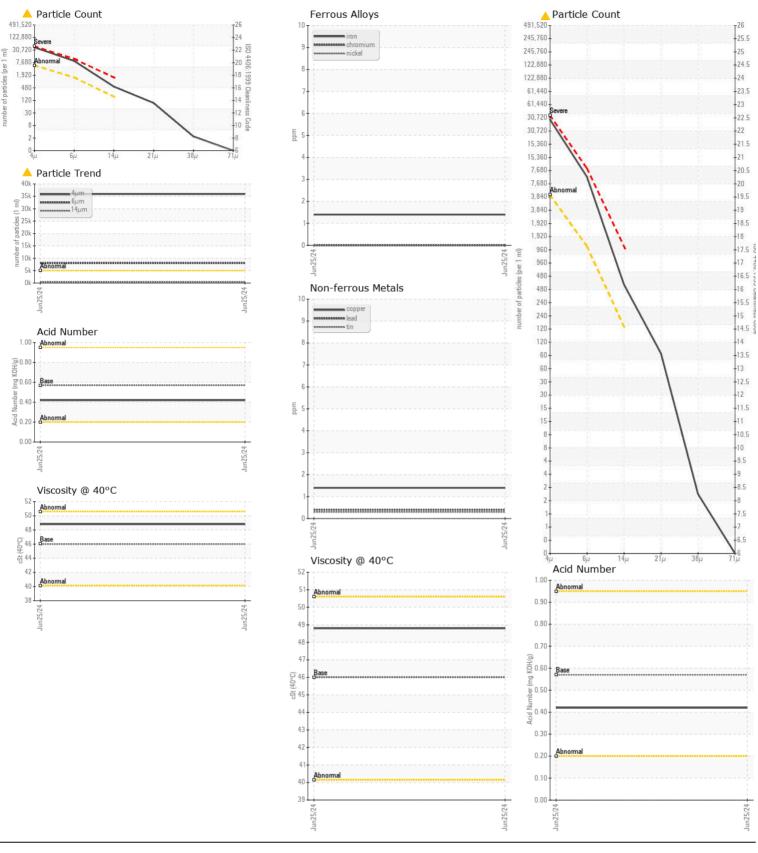
NORMAL

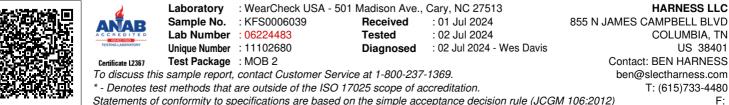
0.42

48.8

 Acid Number (AN)
 mg KOH/g
 ASTM D8045
 0.57

 Visc @ 40°C
 cSt
 ASTM D445
 46





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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