WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL NORMAL

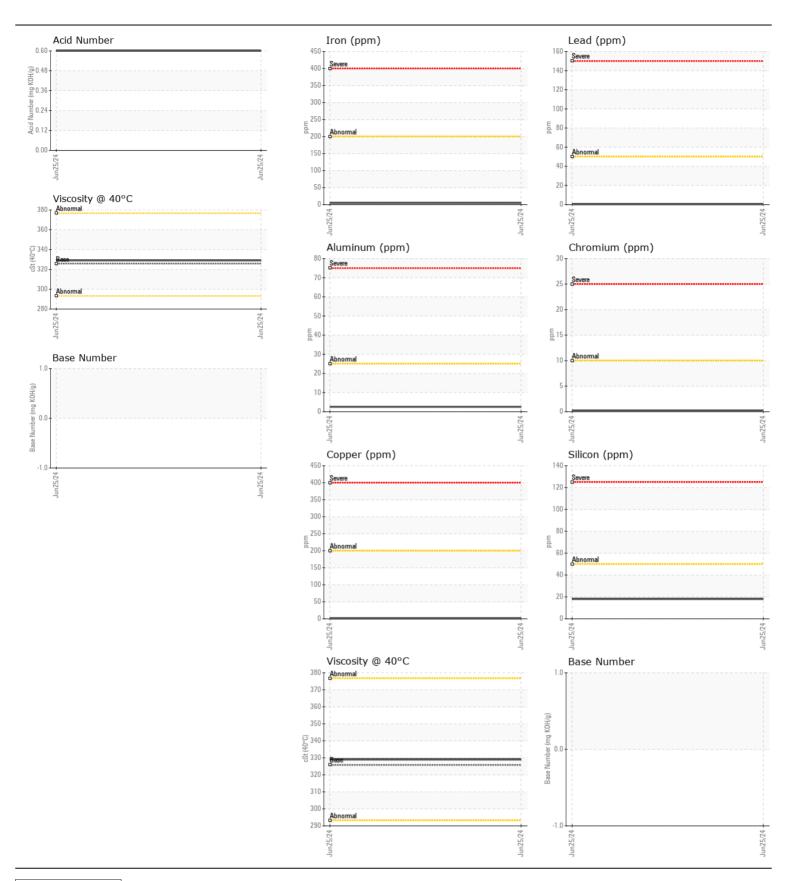
Machine Id

## M-223 E-3 MIXER 1

Gearbox

MOBIL SHC 632 (--- GAL)

MOBIL SHC 632 ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0887471		
	Sample Date		Client Info		25 Jun 2024		
	Machine Age	hrs	Client Info		92158		
	Oil Age	hrs	Client Info		8000		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				NORMAL		
WEAD					_		
WEAR	Iron	ppm	ASTM D5185m		5		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m	>10	<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m	0.5	<1		
	Aluminum	ppm	ASTM D5185m		2		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m		<1		
	Tin	ppm	ASTM D5185m	>10	<1		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	18		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		1		
	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
ELUID CONDITION							
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		<1		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		<1		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m		424		
	Zinc	ppm	ASTM D5185m		0		
	Sulfur	ppm	ASTM D5185m		73		
	Acid Number (AN)	mg KOH/g	ASTM D8045	005.5	0.60		
Report Id: KRRAKR (WLISCAR) 06224653 (Generated: 07/04/2024 03:14:02) Rev: 1	Visc @ 40°C	cSt	ASTM D445		329		





Report Id: KBBAKR [WUSCAR] 06224653 (Generated: 07/04/2024 03:14:05) Rev: 1

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0887471 Lab Number : 06224653

**Tested** Unique Number : 11102850 Test Package : MOB 2 ( Additional Tests: TBN )

Received : 01 Jul 2024 : 03 Jul 2024 Diagnosed

: 03 Jul 2024 - Angela Borella

**KB BIOENERGY INC** 2677 RIVERVIEW RD AKRON, OH US 44313 Contact: ERIC FOX

Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. ericf@kbbioenergy.com;jwatson@wearcheckusa.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (330)864-2621

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (330)864-7023