WEAR CONTAMINATION FLUID CONDITION

SEVERE SEVERE NORMAL

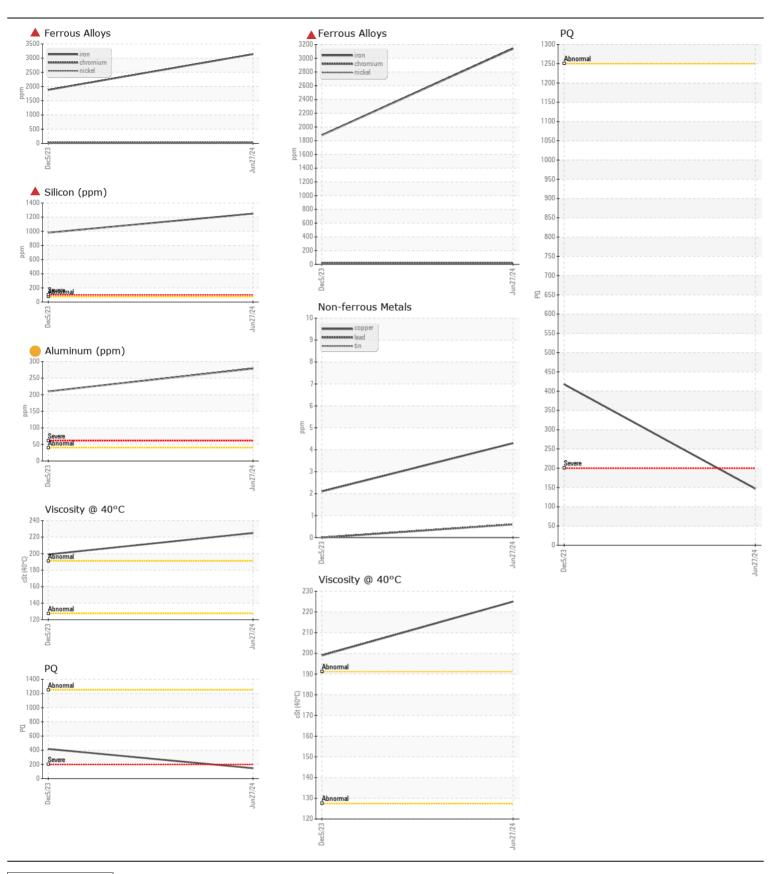
Area

[US MINING]

JOHN DEERE 470 P 1FF470PAHNF000151

Left Final Drive

JOHN DEERE GL-5 80W90 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. (checking possible final drive failure).	Sample Number		Client Info		JR0211603	JR0181049	
	Sample Date		Client Info		27 Jun 2024	05 Dec 2023	
	Machine Age	hrs	Client Info		3030	1996	
	Oil Age	hrs	Client Info		0	1996	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	Changed	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				SEVERE	SEVERE	
WEAR	PQ		ASTM D8184	>1250	147	418	
Moderate concentration of visible metal present. Gear wear is indicated.	Iron	ppm	ASTM D5185m	>750	▲ 3139	1881	
	Chromium	ppm	ASTM D5185m	>9	2 3	22	
	Nickel	ppm	ASTM D5185m	>10	6	4	
	Titanium	ppm	ASTM D5185m		21	14	
	Silver	ppm	ASTM D5185m		<1	2	
	Aluminum	ppm	ASTM D5185m		279	210	
	Lead	ppm	ASTM D5185m	>15	<1	0	
	Copper	ppm	ASTM D5185m		4	2	
	Tin	ppm	ASTM D5185m	>10	0	0	
	Vanadium	ppm	ASTM D5185m		1	<1	
	White Metal	scalar	*Visual	NONE	▲ MODER	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Silicon	ppm	ASTM D5185m	>75	1249	4 980	
	Potassium	ppm	ASTM D5185m	>20	77	65	
	Water		WC Method	>0.075	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>51	13	9	
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m		22	51	
	Barium	ppm	ASTM D5185m		3	7	
	Molybdenum	ppm	ASTM D5185m		2	0	
	Manganese	ppm	ASTM D5185m		28	28	
	Magnesium	ppm	ASTM D5185m		33	29	
	Calcium	ppm	ASTM D5185m		34	30	
	Phosphorus	ppm	ASTM D5185m		1663	518	
	Zinc	ppm	ASTM D5185m		19	27	
	Sulfur	ppm	ASTM D5185m		25880	18463	
	Visc @ 40°C	cSt	ASTM D445		225	199	





Certificate L2367

Unique Number : 11103008

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : JR0211603 : 06224811

Test Package : CONST (Additional Tests: PQ)

Received **Tested**

Diagnosed

: 01 Jul 2024 : 02 Jul 2024

: 02 Jul 2024 - Don Baldridge

JRE - ASHLAND 11047 LEADBETTER RD ASHLAND, VA US 23005

Contact: DAVID ZIEG dzieg@jamesriverequipment.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

T: (804)798-6001 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (804)798-0292

Contact/Location: DAVID ZIEG - JAMASH