WEAR CONTAMINATION FLUID CONDITION

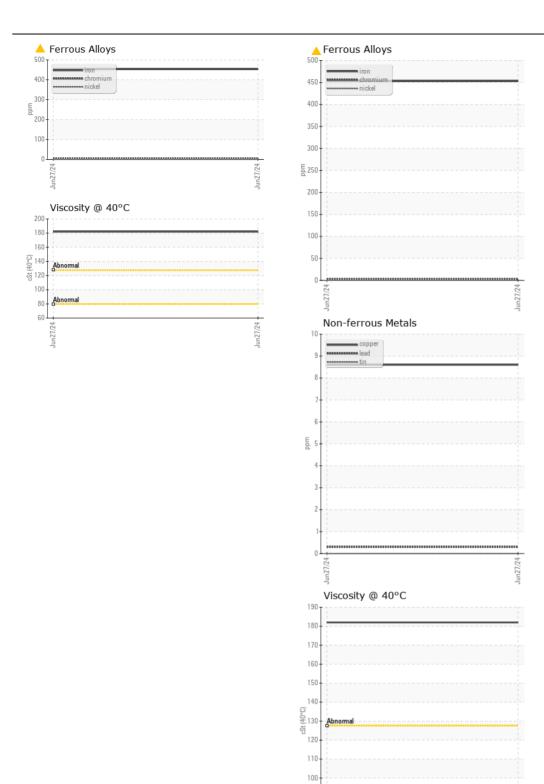
ABNORMAL NORMAL NORMAL

Machine Id

VOLVO 311394

Component Swing Drive

DECOMMEND ATION	- .	11011		11 19741	(a . '	111111111111111111111111111111111111111	10.
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		ASC0003351		
	Sample Date	lawa	Client Info		27 Jun 2024		
	Machine Age	hrs	Client Info		0 3124		
	Oil Age Filter Age	hrs	Client Info		0		
	Oil Changed	hrs	Client Info		Changed		
	Filter Changed		Client Info		N/A		
	Sample Status		Oliciti iiilo		ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>400	453		
Gear wear is indicated.	Chromium	ppm	ASTM D5185m	>10	3		
	Nickel	ppm	ASTM D5185m	>10	<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum	ppm	ASTM D5185m	>25	3		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m		9		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	15		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		2		
There is no indication of any contamination in the oil.	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	MODER		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Ca alicera		ACTM DE10E		^		
	Sodium	ppm	ASTM D5185m		0 1		
The condition of the oil is acceptable for the time in service.	Boron Barium	ppm	ASTM D5185m ASTM D5185m				
	Molybdenum	ppm	ASTM D5185m		1 <1		
	Manganese		ASTM D5185m		4		
	Magnesium	ppm	ASTM D5185m		-4 <1		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m		211		
	Zinc	ppm	ASTM D5185m		21		
	Sulfur	ppm	ASTM D5185m		12444		
	Visc @ 40°C	cSt	ASTM D445		182		







Sample No.

Laboratory

: ASC0003351 Lab Number : 06224907 Unique Number : 11103104 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 01 Jul 2024 **Tested** : 02 Jul 2024 Diagnosed : 02 Jul 2024 - Don Baldridge

160 - ASCENDUM MACHINERY INC - MILLS RIVER 215 FANNING FIELDS RD

MILLS RIVER, NC US 28759

Contact: Kendall Rhodes

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. kendall.rhodes@ascendummachinery.com T:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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