

Machine Id **60176** Component **Blower** Fluid **PHILLIPS 66 SYNCON R&O 220 (--- QTS)**

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

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The iron level is abnormal. All other component wear rates are normal.

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (AI) indicate aluminasilicate (coarse dirt) ingress.

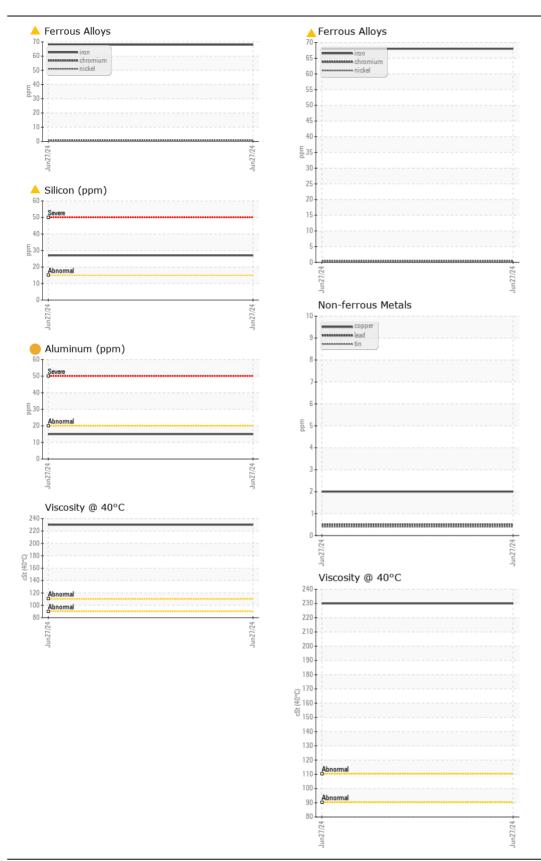
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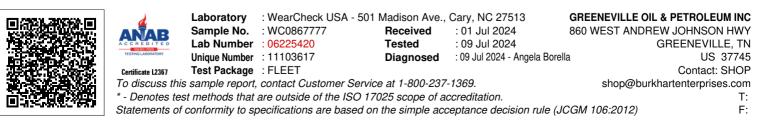
The condition of the oil is acceptable for the time in service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0867777		
Sample Date		Client Info		27 Jun 2024		
Machine Age	mls	Client Info		1251849		
Oil Age	mls	Client Info		63649		
Filter Age	mls	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>20	▲ 68		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>20	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>20	<b>1</b> 5		
Lead	ppm	ASTM D5185m	>20	<1		
Copper	ppm	ASTM D5185m	>20	2		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>15	<b>2</b> 7		
Potassium	ppm	ASTM D5185m	>20	3		
Water		WC Method		NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual		NEG		
				•		
Sodium	ppm	ASTM D5185m		0		
Boron	ppm	ASTM D5185m		7		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		22		
Calcium	ppm	ASTM D5185m		2826		
Phosphorus	ppm	ASTM D5185m		712		
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Zinc	ppm	ASTM D5185m		6		
Zinc Sulfur	ppm ppm	ASTM D5185m ASTM D5185m		6 2278		

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