WEAR CONTAMINATION FLUID CONDITION

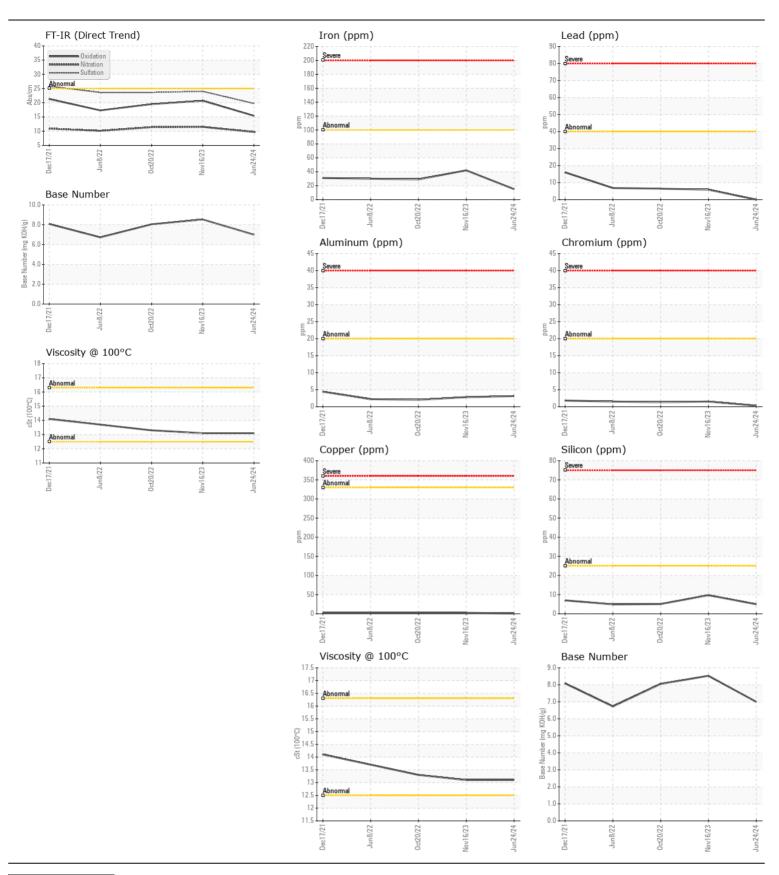
NORMAL NORMAL

MIXERS
Machine Id

IMIXERS Machine Id

[MIXERS] M283
Component
Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info	Limitorion	PCA0098498	LP0001113	WC072159
	Sample Date		Client Info		24 Jun 2024	16 Nov 2023	20 Oct 202
	Machine Age	hrs	Client Info		35127	34793	33835
	Oil Age	hrs	Client Info		600	600	600
	Filter Age	hrs	Client Info		600	600	600
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
VEAR	Iron	ppm	ASTM D5185m	>100	15	42	29
VEAIL	Chromium	ppm	ASTM D5185m		<1	2	1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	0
	Titanium	ppm	ASTM D5185m	- 1	1	2	<1
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m		3	3	2
	Lead	ppm	ASTM D5185m		0	6	6
	Copper	ppm	ASTM D5185m		1	2	3
	Tin	ppm	ASTM D5185m		- <1	<1	2
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon		ACTM DC10C	0.5		40	
CONTAMINATION	Potassium	ppm	ASTM D5185m ASTM D5185m		5 <1	10 3	5
There is no indication of any contamination in the oil.	Fuel	ppm	WC Method		<1.0	<1.0	<1.0
	Water		WC Method		NEG	NEG	NEG
	Glycol		WC Method	>0.2	NEG	NEG	NEG
	Soot %	%	*ASTM D7844	\3	0.4	0.7	0.6
	Nitration	Abs/cm		>20	9.7	11.5	11.4
	Sulfation	Abs/.1mm	*ASTM D7415		19.7	24.0	23.6
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
LUID CONDITION	Co ali:		ACTA DE105			0.4	0
FLUID CONDITION	Sodium	ppm	ASTM D5185m	6.0	5	24	3
The BN result indicates that there is suitable alkalinity remaining in the	Boron	ppm	ASTM D5185m		49	31	18
oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m	0.4	84	91	48
	Manganese	ppm	ASTM D5185m	077	<1	<1	<1
	Magnesium Calcium	ppm	ASTM D5185m ASTM D5185m		100 2203	196 2181	871 1241
		ppm	ASTM D5185m			1066	1069
	Phosphorus Zinc	ppm	ASTM D5185m		1044 1242	1375	1281
	Sulfur	ppm	ASTM D5185m		4055	3653	3716
	Oxidation	ppm Abs/.1mm	*ASTM D7414		4055 15.4	20.7	19.5
	UNIUALIUIT	MU5/.111111	MOTIVI D/414	>20	15.4	20.7	
	Base Number (BN)	ma K∩⊔/a	ASTM DOROG		7.0	8.53	8.05





Certificate L2367

Laboratory Sample No.

: PCA0098498 Lab Number : 06225579 Unique Number : 11103776 Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 01 Jul 2024 **Tested** : 03 Jul 2024

: 03 Jul 2024 - Wes Davis Diagnosed

US 01095 Contact: Michael Dupuis mdupuis@cs-ma.us

CONSTRUCTION SERVICES

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WILBRAHAM, MA

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)