

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION ABNORMAL

Machine Id 5011 Component Diesel Er Fluid

UNITED OIL DURALENE (--- GAL)

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		JR0221900	JR0195534	JR0184891
	Sample Date		Client Info		17 Jun 2024	16 Feb 2024	29 Sep 2023
	Machine Age	hrs	Client Info		15380	15025	14351
	Oil Age	hrs	Client Info		1000	750	500
	Filter Age	hrs	Client Info		1000	750	500
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ABNORMAL	ABNORMAL	SEVERE
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>200	7	14	10
	Chromium	ppm	ASTM D5185m		<1	<1	<1
	Nickel	ppm	ASTM D5185m		<1	0	<1
	Titanium	ppm	ASTM D5185m	20	<1	<1	<1
	Silver	ppm	ASTM D5185m	>2	<1	0	0
	Aluminum	ppm	ASTM D5185m		3	2	3
	Lead	ppm	ASTM D5185m	>40	۲ ۲	1	2
	Copper	ppm	ASTM D5185m		<1	<1	<1
	Tin	ppm	ASTM D5185m		<1	1	<1
	Vanadium	ppm	ASTM D5185m	220	<1	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.	Silicon	ppm	ASTM D5185m		6	9	9
	Potassium	ppm	ASTM D5185m		3	<1	3
	Fuel	%	ASTM D3524	>6.0	6 .4	6 .8	1 0.1
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844		0.2	0.3	0.2
	Nitration	Abs/cm	*ASTM D7624		7.3	7.4	7.3
	Sulfation	Abs/.1mm	*ASTM D7415		17.9	19.1	18.3
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.	Sodium	ppm	ASTM D5185m		<1	<1	2
	Boron	ppm	ASTM D5185m		6	7	6
	Barium	ppm	ASTM D5185m		<1	0	0
	Molybdenum	ppm	ASTM D5185m		4	2	3
	Manganese	ppm	ASTM D5185m		0	<1	<1
	Magnesium	ppm	ASTM D5185m		50	33	38
	Calcium	ppm	ASTM D5185m		2125	1877	1923
	Phosphorus	ppm	ASTM D5185m		792	764	754
	Zinc	ppm	ASTM D5185m		962	928	937
	Sulfur	ppm	ASTM D5185m		2980	3163	3368
	Oxidation	Abs/.1mm	*ASTM D7414	>25	11.1	11.9	11.8
	Base Number (BN)	mg KOH/g	ASTM D2896		6.2	5.7	5.1
	Vier C 10000	- 01			4 4 9 4	4 4 4 0	A

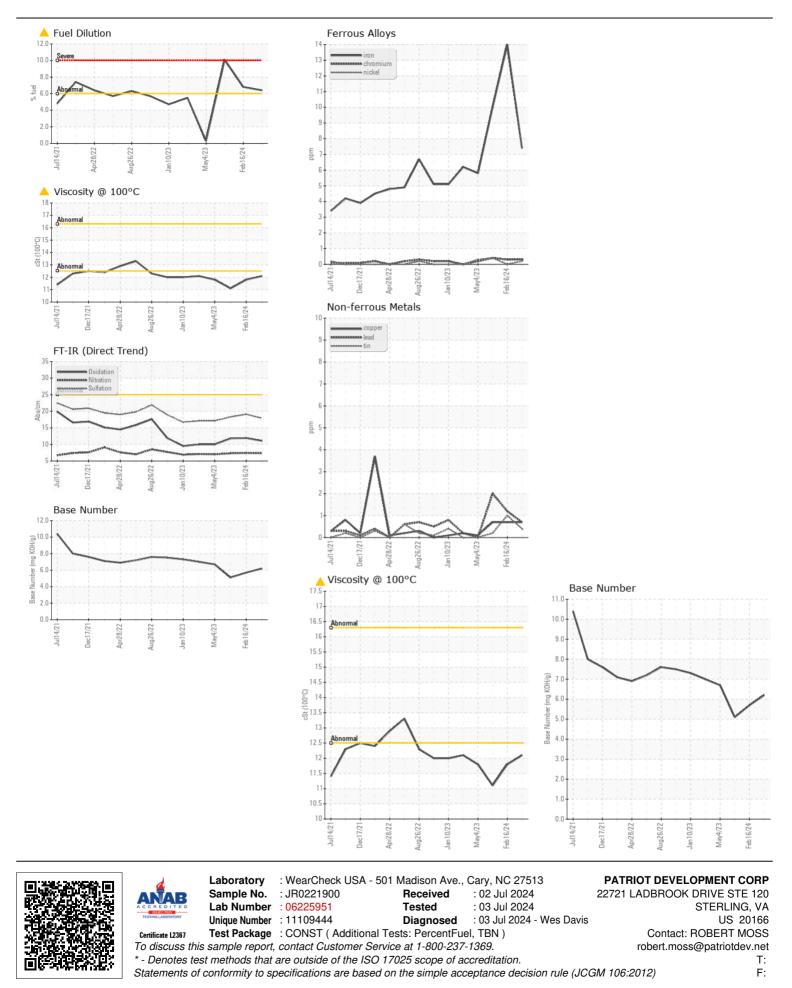
Visc @ 100°C cSt

ASTM D445

11.8

11.1

6.2 12.1



Submitted By: BRANDON STEVENS Page 2 of 2