WEAR CONTAMINATION FLUID CONDITION

NORMAL
ABNORMAL
ATTENTION

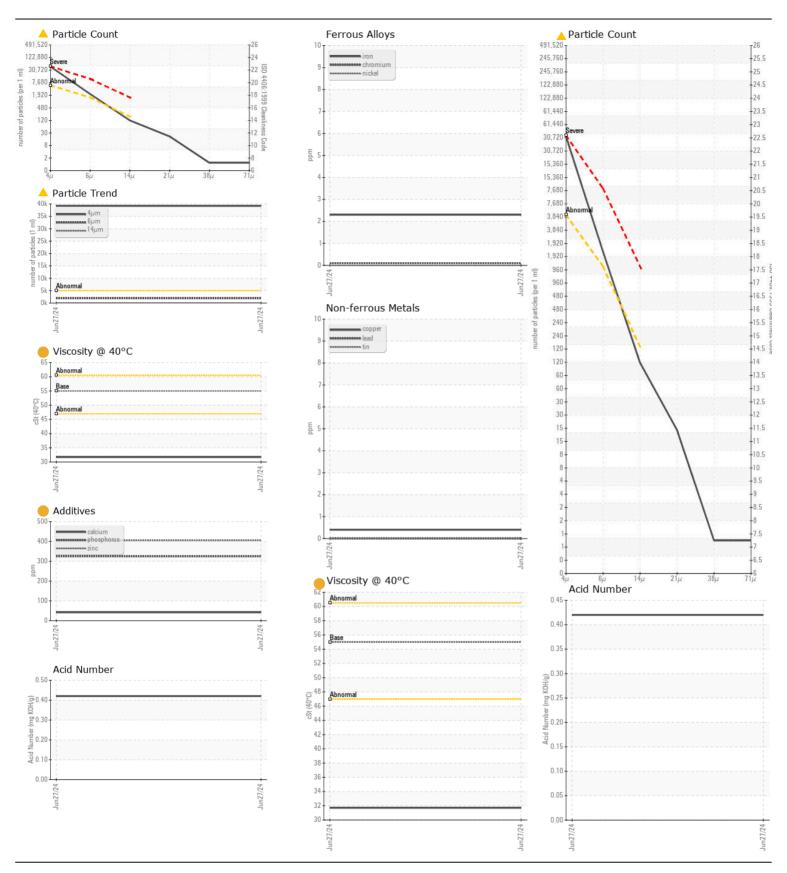
Machine Id

8117 8117

Component Hydraulic System

MOBIL MOBILFLUID 424 (--- GAL)

| DECOMMENDATION | Toot | UOM | Mathad | Limit/Abn | Current | Lliatomid | Lliatary |
|--|------------------|----------|-----------------------------|-----------|-------------------|-----------|----------|
| RECOMMENDATION | Test | UOIVI | Method | Limit/Abn | | History1 | History2 |
| No corrective action is recommended at this time. Resample at the next service interval to monitor. | Sample Number | | Client Info | | WC0947924 | | |
| | Sample Date | | Client Info | | 27 Jun 2024 | | |
| | Machine Age | hrs | Client Info | | 25 | | |
| | Oil Age | hrs | Client Info | | 25 | | |
| | Filter Age | hrs | Client Info | | 25 | | |
| | Oil Changed | | Client Info | | Not Changd | | |
| | Filter Changed | | Client Info | | Not Changd | | |
| | Sample Status | | | | ABNORMAL | | |
| WEAR | | | | | | | |
| WEAR | Iron | ppm | ASTM D5185m | | 2 | | |
| All component wear rates are normal. | Chromium | ppm | ASTM D5185m | | <1 | | |
| | Nickel | ppm | ASTM D5185m | >10 | 0 | | |
| | Titanium | ppm | ASTM D5185m | | <1 | | |
| | Silver | ppm | ASTM D5185m | | 0 | | |
| | Aluminum | ppm | ASTM D5185m | >10 | 0 | | |
| | Lead | ppm | ASTM D5185m | >10 | 0 | | |
| | Copper | ppm | ASTM D5185m | >75 | <1 | | |
| | Tin | ppm | ASTM D5185m | >10 | 0 | | |
| | Vanadium | ppm | ASTM D5185m | | 0 | | |
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >20 | <1 | | |
| The state of the s | Potassium | ppm | ASTM D5185m | >20 | 0 | | |
| There is a high amount of silt (particulates < 14 microns in size) present in the oil. | Water | | WC Method | >0.1 | NEG | | |
| | Particles >4µm | | ASTM D7647 | >5000 | 39202 | | |
| | Particles >6µm | | ASTM D7647 | >1300 | 1915 | | |
| | Particles >14µm | | ASTM D7647 | >160 | 105 | | |
| | Particles >21µm | | ASTM D7647 | >40 | 18 | | |
| | Particles >38µm | | ASTM D7647 | >10 | 1 | | |
| | Particles >71µm | | ASTM D7647 | >3 | 1 | | |
| | Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | <u>^</u> 22/18/14 | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | | *Visual | >0.1 | NEG | | |
| <u></u> | | | | 20.1 | | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 2 | | |
| | Boron | ppm | ASTM D5185m | | <u> </u> | | |
| Additive levels indicate the addition of a different brand, or type of oil. | Barium | ppm | ASTM D5185m | | 0 | | |
| Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid. | Molybdenum | ppm | ASTM D5185m | | 0 | | |
| | Manganese | ppm | ASTM D5185m | | 0 | | |
| | Magnesium | ppm | ASTM D5185m | | 0 | | |
| | Calcium | ppm | ASTM D5185m | | 42 | | |
| | Phosphorus | ppm | ASTM D5185m | | 325 | | |
| | Zinc | | ASTM D5185m | | 405 | | |
| | Sulfur | ppm | ASTM D5185m | | 850 | | |
| | | | ASTM D3163111 ASTM D8045 | | | | |
| | Acid Number (AN) | mg KOH/g | | 55 | 0.42 | | |
| | Visc @ 40°C | cSt | ASTM D445 | 33 | 31.71 | | |





Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 11109633

: WC0947924 : 06226140

Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 02 Jul 2024 : 08 Jul 2024 **Tested** Diagnosed

: 09 Jul 2024 - Jonathan Hester

CAROLINA SUNROCK PO BOX 25 BUTNER, NC US 27509 Contact: Leigh Dennis

rdennis@thesunrockgroup.com T: (919)575-4505

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (919)575-0162 Contact/Location: Leigh Dennis - CARBUTNC