



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area

RRJ

Machine Id

B-01-402 Biogas Blower Non-Drive End

Component

Non-Drive End Compressor

Fluid

GARDNER DENVER AEON PD (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0886354	TWC0000004	WC0886364
Sample Date		Client Info		25 Jun 2024	31 May 2024	02 May 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	SEVERE

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	37	36	▲ 135
Chromium	ppm	ASTM D5185m	>10	2	2	10
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	2
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Tin	ppm	ASTM D5185m	>15	0	<1	2
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

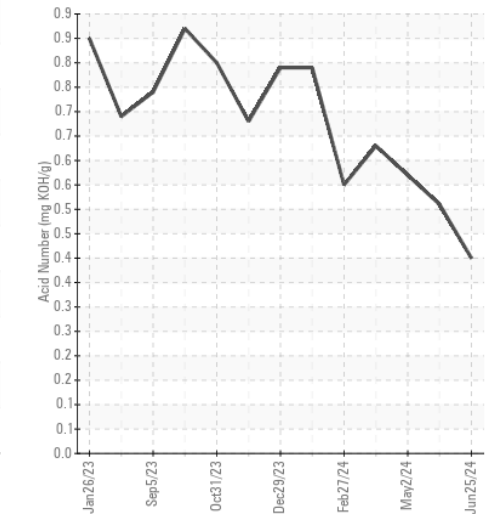
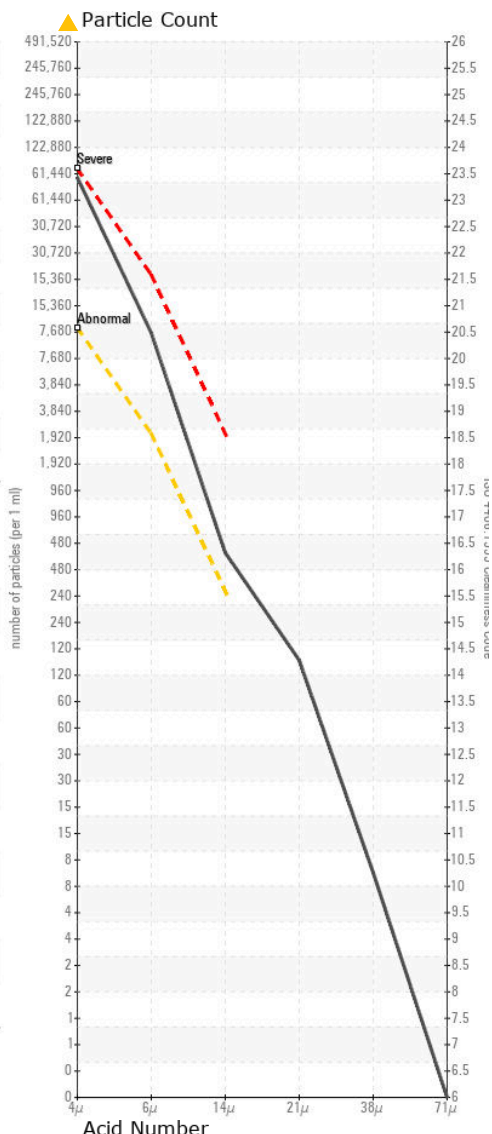
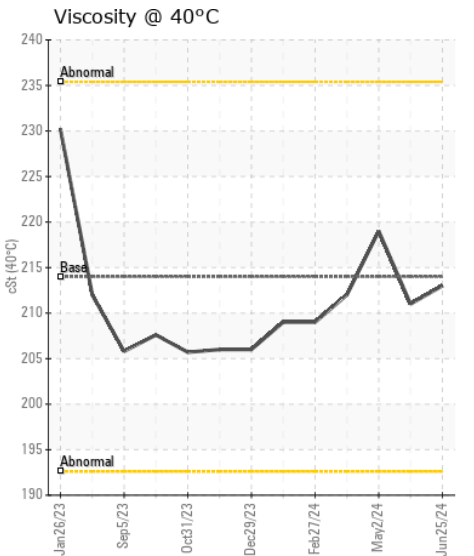
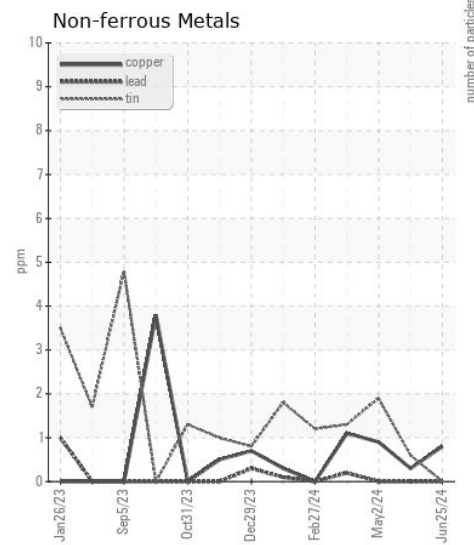
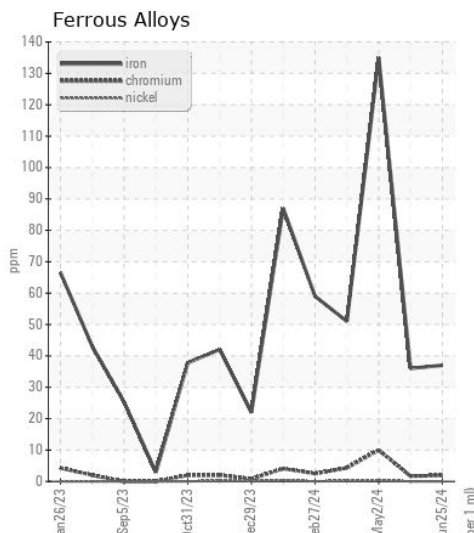
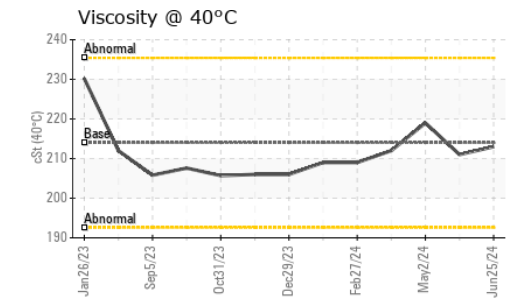
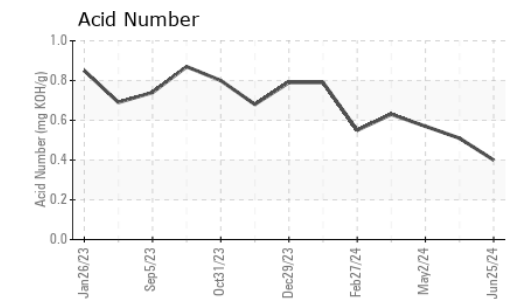
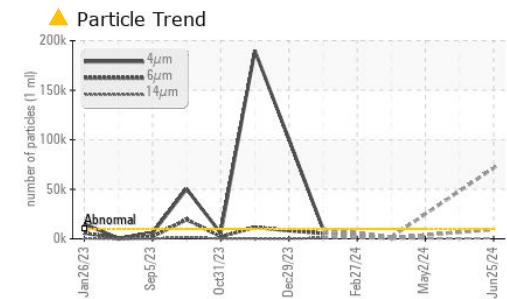
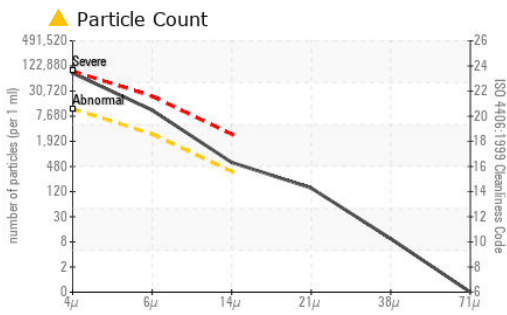
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	8	6	6
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>10000	▲ 71499	---	---
Particles >6µm		ASTM D7647	>2500	▲ 9339	---	---
Particles >14µm		ASTM D7647	>320	● 527	---	---
Particles >21µm		ASTM D7647	>80	● 129	---	---
Particles >38µm		ASTM D7647	>20	8	---	---
Particles >71µm		ASTM D7647	>4	0	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ 23/20/16	---	---
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	● HAZY
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	0.2%	▲ 0.2%

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		1	0	0
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		0	3	<1
Manganese	ppm	ASTM D5185m		<1	<1	1
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	2	4
Phosphorus	ppm	ASTM D5185m		557	654	663
Zinc	ppm	ASTM D5185m		3	3	9
Sulfur	ppm	ASTM D5185m		719	699	954
Acid Number (AN)	mg KOH/g	ASTM D8045		0.40	0.51	0.57
Visc @ 40°C	cSt	ASTM D445	214	213	211	219



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0886354

Lab Number : 06226200

Unique Number : 11109693

Test Package : PLANT

Received : 02 Jul 2024

Tested : 03 Jul 2024

Diagnosed : 03 Jul 2024 - Doug Bogart

GEVO Inc.

2498 250th Street

Doon, IA

US 51235

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: