WEAR CONTAMINATION FLUID CONDITION

ABNORMAL ABNORMAL

CHAD STEELE

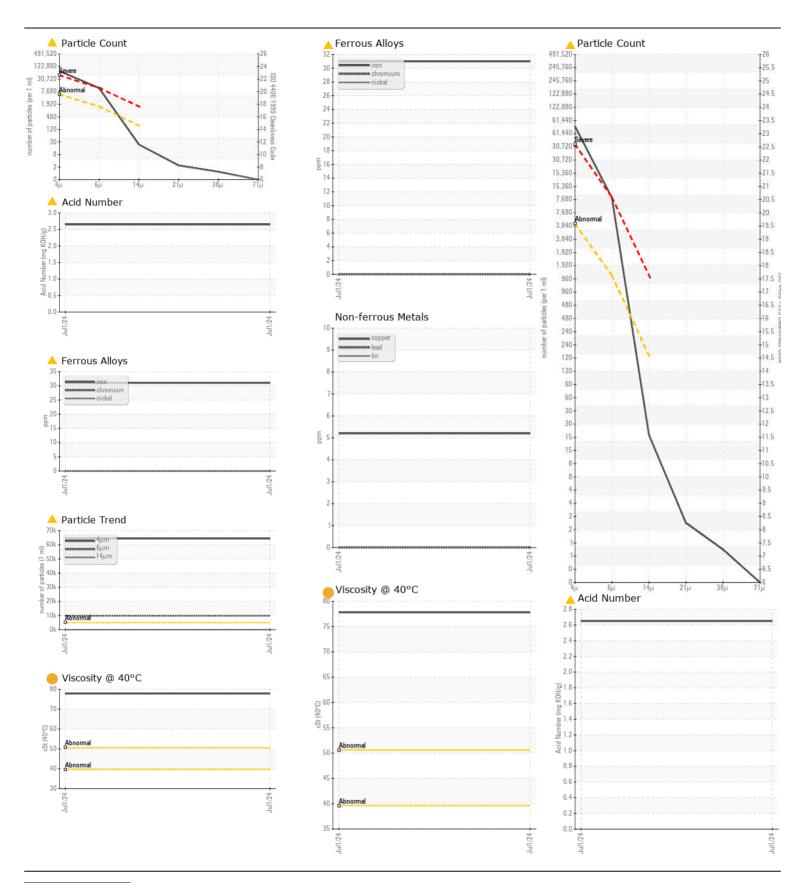
17-046S20-4

Hydraulic System

{not provided} (QTS)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		WC0881604		
	Sample Date		Client Info		01 Jul 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m		▲ 31		
The iron level is abnormal.	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	2		
	Lead	ppm	ASTM D5185m	>10	0		
	Copper	ppm	ASTM D5185m	>75	5		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	10		
	Potassium	ppm	ASTM D5185m		0		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water	%	ASTM D6304		0.028		
	ppm Water	ppm	ASTM D6304		288		
	Particles >4µm	ррш	ASTM D7647		<u>△</u> 64374		
	Particles >6µm		ASTM D7647		<u>▲</u> 9869		
	Particles >14µm		ASTM D7647		20		
	Particles >21µm		ASTM D7647		2		
	Particles >38µm		ASTM D7647		1		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		23/20/11		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
1 2012 00112111011	Boron	ppm	ASTM D5185m		251		
The AN level is above the recommended limit. Viscosity of sample indicates oil is within ISO 68 range, advise investigate.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		1		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		5		
	Phosphorus	ppm	ASTM D5185m		1398		
	Zinc	ppm	ASTM D5185m		<1		
	Sulfur	ppm	ASTM D5185m		25957		
	Acid Number (AN)		ASTM D8045		2.65		
	Visc @ 40°C	cSt	ASTM D445		77.8		
	Visc @ 100°C	cSt	ASTM D445		13.1		
	Vicescity Index (VII)	Coolo	ACTM DOOZO		170	J	

Viscosity Index (VI) Scale ASTM D2270

170





Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0881604 Lab Number : 06226234

Unique Number : 11109727

Received **Tested** Diagnosed

: 02 Jul 2024 : 03 Jul 2024

: 05 Jul 2024 - Angela Borella

Test Package: MOB 2 (Additional Tests: KF, KV100, VI) To discuss this sample report, contact Customer Service at 1-800-237-1369.

TARRYTOWN, NY US 10591 Contact: CHAD STEELE chad.steele@basf.com

BASF - TARRYTOWN

500 WHITE PLAINS RD

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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T: