WEAR CONTAMINATION FLUID CONDITION

NORMAL

ABNORMAL

NORMAL

Machine Id

ENGINE ROOM

Component

Screw Compressor

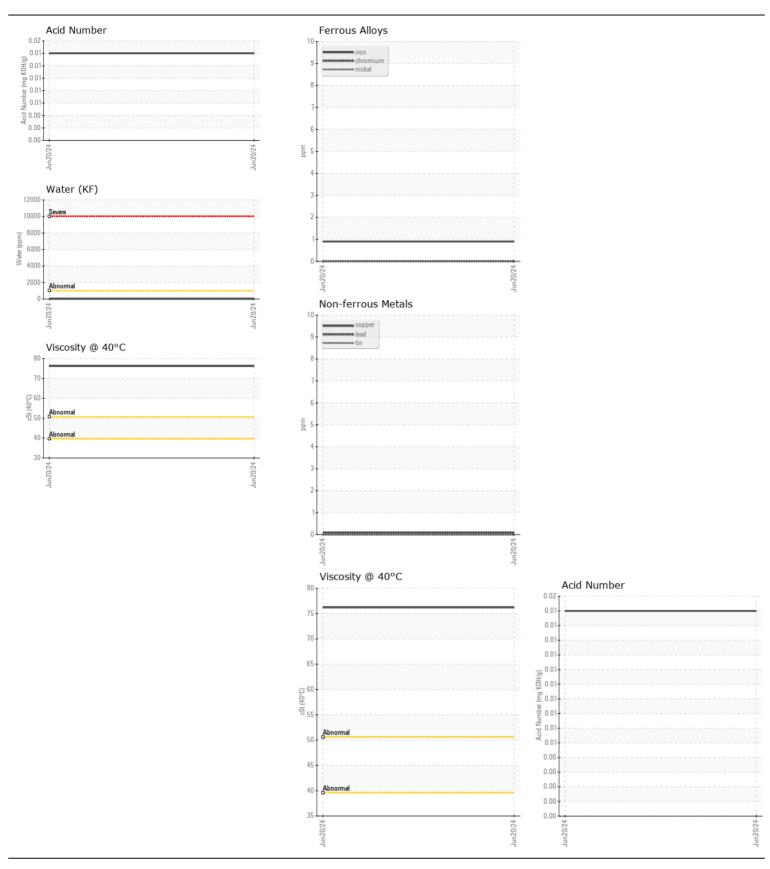
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. We were unable to perform a particle count due to a high concentration of particles present in this sample.	Sample Number		Client Info		WC0930409		
	Sample Date		Client Info		20 Jun 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	nnm	ASTM D5185m	. 60	.4		
WLAIT	Chromium	ppm	ASTM D5185m		<1 0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>4	0		
	Titanium	ppm	ASTM D5185m		۰ <1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	<u> </u>	0		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		<1		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m	710	0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	<1		
Moderate concentration of visible dirt/debris present in the oil.	Potassium	ppm	ASTM D5185m		0		
	Water	%	ASTM D6304		0.001		
	ppm Water	ppm	ASTM D6304		14		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	▲ MODER		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor Emulsified Water	scalar	*Visual	NORML >0.1	NORML NEG		
<u></u>		Sudiai	Visuai	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m		<1		
	Zinc	ppm	ASTM D5185m		0		
	Sulfur	ppm	ASTM D5185m		191		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.014		

ASTM D445

76.2

Contact/Location: Craig Bennett - HORBEL

Visc @ 40°C cSt







Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Lab Number : 06226273

: WC0930409

Unique Number : 11109766

Received **Tested** Diagnosed

: 02 Jul 2024 : 05 Jul 2024

: 05 Jul 2024 - Jonathan Hester Test Package : IND 2 (Additional Tests: KF, PrtCount)

US 53511 Contact: Craig Bennett cabennett@hormel.com

HORMEL FOODS-BELOIT

3000 KENNEDY DRIVE

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (608)365-8322

BELOIT, WI