

OIL ANALYSIS REPORT

Area S-460 [10205] Machine Id KAESER 1093 - BAYER STORM LAKE Component Compressor

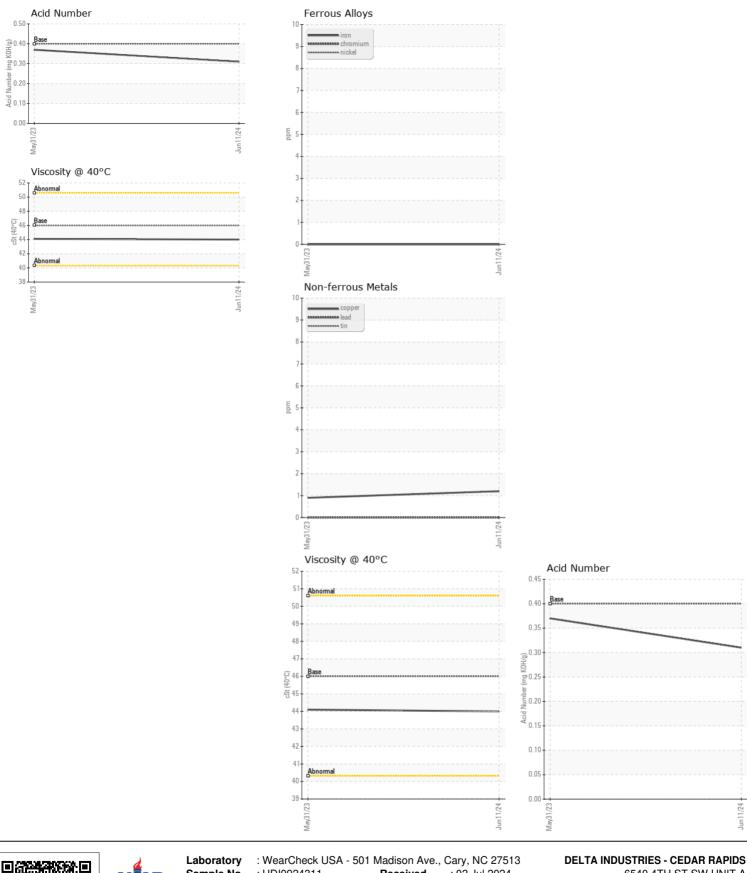
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		UDI0924311	UCH05885738	
	Sample Date		Client Info		11 Jun 2024	31 May 2023	
	Machine Age	hrs	Client Info		11886	10003	
	Oil Age	hrs	Client Info		1882	1378	
	Filter Age	hrs	Client Info		1882	1378	
	Oil Changed		Client Info		Changed	Not Changd	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	0	0	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	
	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m	>3	0	0	
	Silver	ppm	ASTM D5185m	>2	0	0	
	Aluminum	ppm	ASTM D5185m		0	0	
	Lead	ppm	ASTM D5185m	>10	0	0	
	Copper	ppm	ASTM D5185m	>50	1	<1	
	Tin	ppm	ASTM D5185m	>10	0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	<1	<1	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	2	3	
	Water		WC Method		NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	LIGHT	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		21	16	
	Boron	ppm	ASTM D5185m		0	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m	90	0	33	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		0	0	
	Magnesium	ppm	ASTM D5185m	90	37	74	
	Calcium	ppm	ASTM D5185m	2	0	3	
	Phosphorus	ppm	ASTM D5185m		0	5	
	Zinc	ppm	ASTM D5185m		0	3	
	Sulfur	ppm	ASTM D5185m		22183	20740	
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.31	0.37	
		0 0					

Visc @ 40°C cSt ASTM D445 46

Contact/Location: MICHAEL FERRIS - UCDELCED

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Sample No. : UDI0924311 Received 6540 4TH ST SW UNIT A : 02 Jul 2024 Lab Number : 06226355 Tested : 03 Jul 2024 CEDAR RAPIDS, IA Unique Number : 11109848 Diagnosed : 03 Jul 2024 - Wes Davis US 52404 Test Package : IND 2 Contact: MICHAEL FERRIS Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. wearcheck@deltaind.net * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (319)862-2500 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (319)862-2501

Contact/Location: MICHAEL FERRIS - UCDELCED Page 2 of 2