

## Area FOOD GRADE 32 [8018548] INGERSOLL RAND UP3648U06167 - HFI omponer Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		UCS06226366		
	Sample Date		Client Info		26 Jun 2024		
	Machine Age	hrs	Client Info		18510		
	Oil Age	hrs	Client Info		3728		
	Filter Age	hrs	Client Info		1890		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185m	>50	0		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m	210	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	0		
	Lead	ppm	ASTM D5185m	>25	0		
	Copper	ppm	ASTM D5185m	>50	0		
	Tin	ppm	ASTM D5185m	>15	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION							
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	<1		
There is no indication of any contamination in the oil.	Potassium	ppm ppm	ASTM D5185m	>20	<1		
	Potassium Water	ppm	ASTM D5185m WC Method	>20 >0.1	<1 NEG		
	Potassium Water Silt	ppm scalar	ASTM D5185m WC Method *Visual	>20 >0.1 NONE	<1 NEG NONE		
	Potassium Water Silt Debris	ppm scalar scalar	ASTM D5185m WC Method *Visual *Visual	>20 >0.1 NONE NONE	<1 NEG NONE NONE		
	Potassium Water Silt Debris Sand/Dirt	ppm scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual	>20 >0.1 NONE NONE	<1 NEG NONE NONE NONE		  
	Potassium Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.1 NONE NONE NONE	<1 NEG NONE NONE NONE NORML	  	
	Potassium Water Silt Debris Sand/Dirt Appearance Odor	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.1 NONE NONE NORML NORML	<1 NEG NONE NONE NONE NORML NORML		  
There is no indication of any contamination in the oil.	Potassium Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.1 NONE NONE NONE	<1 NEG NONE NONE NONE NORML	  	  
There is no indication of any contamination in the oil.	Potassium Water Silt Debris Sand/Dirt Appearance Odor	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.1 NONE NONE NORML NORML	<1 NEG NONE NONE NONE NORML NORML		  
There is no indication of any contamination in the oil. FLUID CONDITION	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual	>20 >0.1 NONE NONE NORML NORML >0.1	<1 NEG NONE NONE NORML NORML NEG		  
There is no indication of any contamination in the oil.	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.1 NONE NONE NONE NORML >0.1	<1 NEG NONE NONE NORML NORML NEG 1		
There is no indication of any contamination in the oil. FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.1 NONE NONE NORML >0.1 1 730	<1 NEG NONE NONE NORML NORML NEG 1 0		
There is no indication of any contamination in the oil. FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML NORML >0.1 1 730 0	<1 NEG NONE NONE NORML NORML NEG 1 0 0		
There is no indication of any contamination in the oil. FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML >0.1 1 730 0 0.0	<1 NEG NONE NONE NORML NORML NEG 1 0 0 0		
There is no indication of any contamination in the oil. FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML NORML >0.1 730 0 0.0 0.0 0	<1 NEG NONE NONE NORML NORML NEG 1 0 0 0 <1		
There is no indication of any contamination in the oil. FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML NORML >0.1 730 0 0.0 0 0 0 0	<1 NEG NONE NONE NORML NORML NEG 1 0 0 0 0 <1 <1		
There is no indication of any contamination in the oil. FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Boron Barium Barium Malybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORM NORM >0.1 1 730 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 NEG NONE NONE NORML NORML NEG 1 0 0 0 <1 <1 <1 0		
There is no indication of any contamination in the oil. FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Barium Barium Molybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML NORML >0.1 730 0 0.0 0 0.0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 NEG NONE NONE NORML NORML NEG 1 0 0 0 <1 <1 <1 0 386		

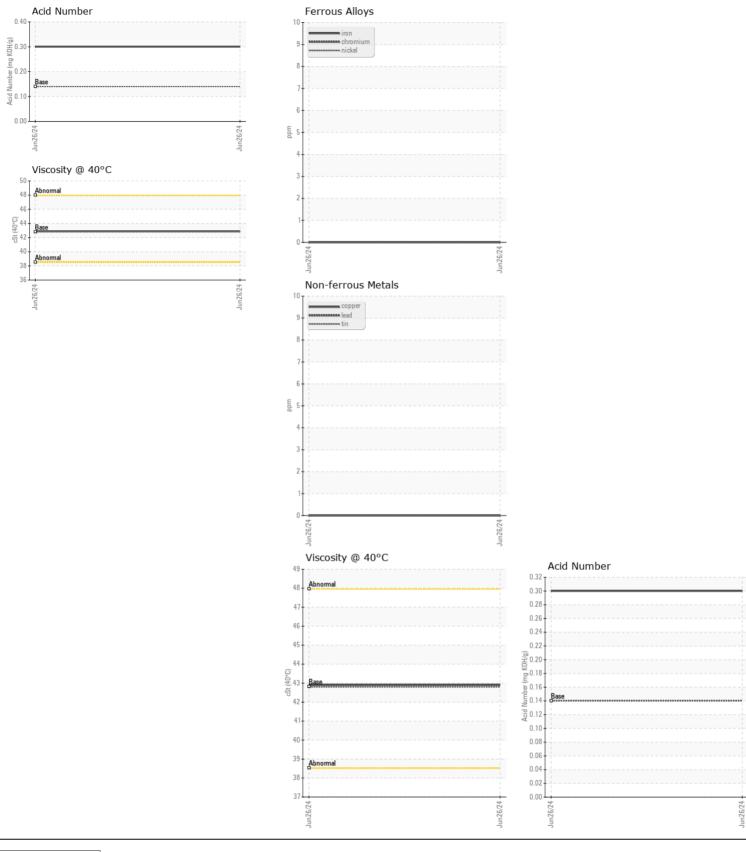
Visc @ 40°C cSt

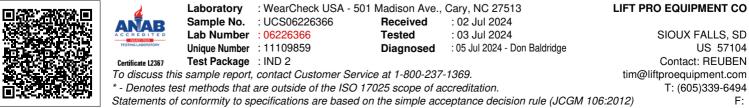
ASTM D445 42.8

Contact/Location: REUBEN - UCLIFSIO

42.9

NORMAL WEAR NORMAL CONTAMINATION FLUID CONDITION NORMAL





Contact/Location: REUBEN - UCLIFSIO Page 2 of 2