IND II IBT

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
JACKETING/JKT - LINE 2
Machine Id
JACKETING 2 EXTRUDER (S/N S.O. 49467C)
Component
Gearbox
Fluid
JAX SYNGEAR INDUSTRIAL GEAR ISO 220 (16 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

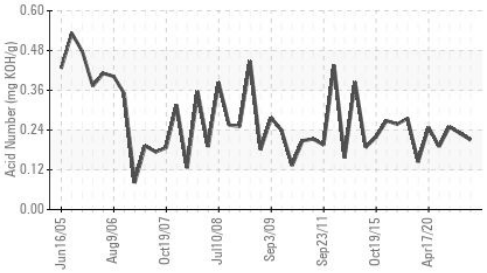
There is no indication of any contamination in the oil.

FLUID CONDITION

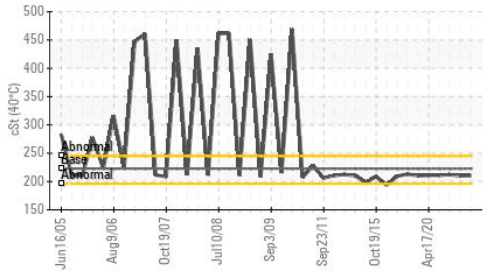
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		IB0000408	IB0000317	IB0000211
Sample Date		Client Info		27 Jun 2024	18 Apr 2023	13 May 2022
Machine Age	hrs	Client Info		106943	104495	102174
Oil Age	hrs	Client Info		67079	64631	102174
Filter Age	hrs	Client Info		1033	4371	2050
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>200	10	12	11
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	0	<1
Tin	ppm	ASTM D5185m	>25	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>50	7	7	7
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		<1	0	0
Boron	ppm	ASTM D5185m		0	0	3
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		0	4	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		518	475	491
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		2137	1841	1671
Acid Number (AN)	mg KOH/g	ASTM D8045		0.21	0.23	0.25
Visc @ 40°C	cSt	ASTM D445	222.7	210	210	212

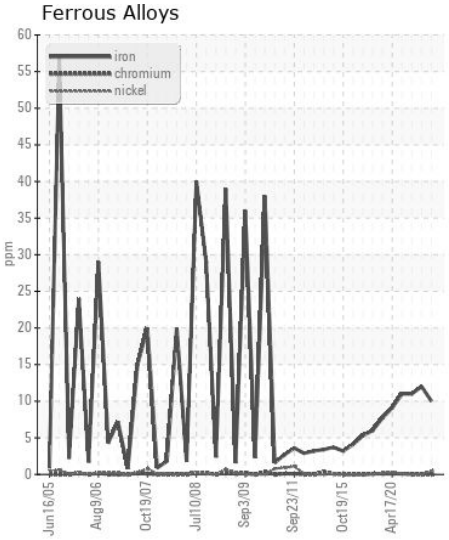
Acid Number



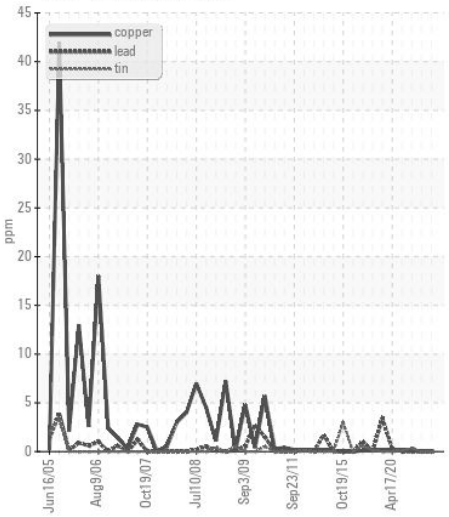
Viscosity @ 40°C



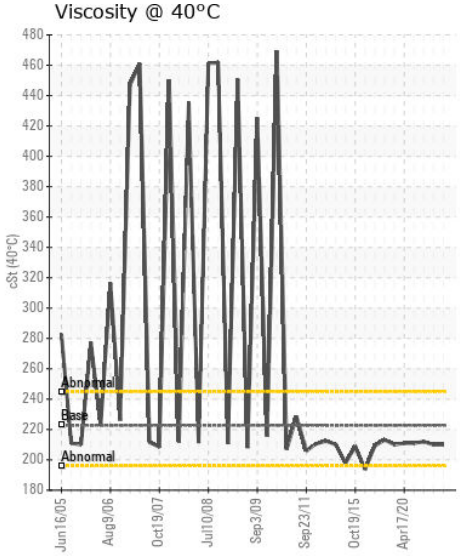
Ferrous Alloys



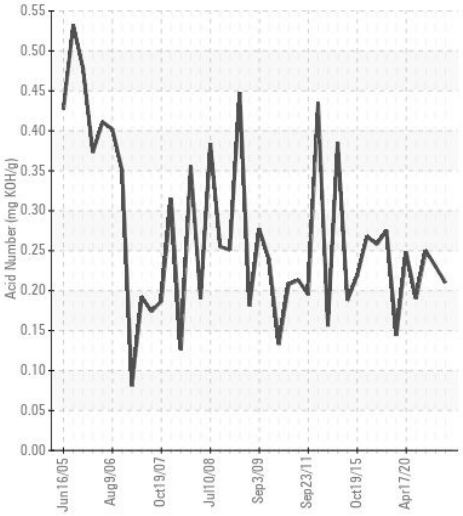
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : IB0000408
Lab Number : 06226409
Unique Number : 11109902
Test Package : IND 2

Received : 02 Jul 2024
Tested : 03 Jul 2024
Diagnosed : 03 Jul 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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