



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**CATERPILLAR 420D 254 (S/N FDP02638)**  
 Component  
**Diesel Engine**  
 Fluid  
**DIESEL ENGINE OIL SAE 15W40 (8 QTS)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>RW0005214</b>	RW0003901	RW0001756
Sample Date		Client Info		<b>18 Jun 2024</b>	15 Sep 2022	01 Apr 2021
Machine Age	hrs	Client Info		<b>0</b>	3278	3176
Oil Age	hrs	Client Info		<b>0</b>	102	69
Filter Age	hrs	Client Info		<b>0</b>	102	69
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>17</b>	12	8
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	>2	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>2</b>	2	0
Lead	ppm	ASTM D5185m	>40	<b>0</b>	1	<1
Copper	ppm	ASTM D5185m	>330	<b>&lt;1</b>	1	<1
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

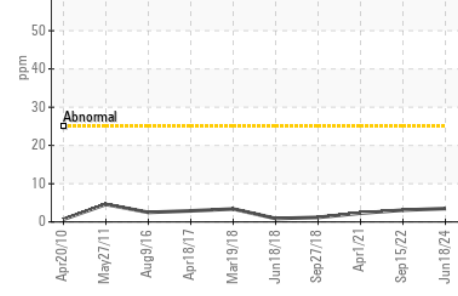
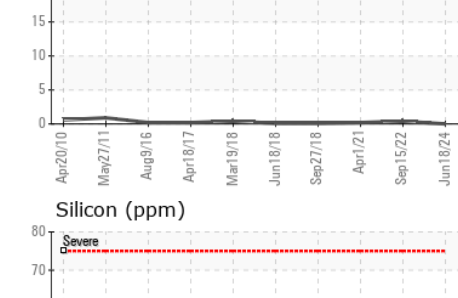
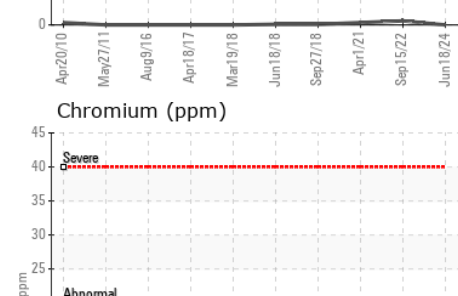
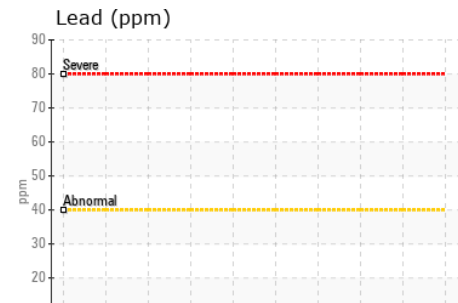
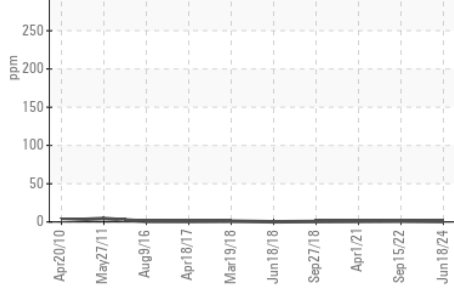
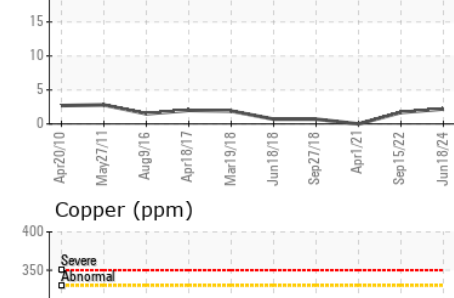
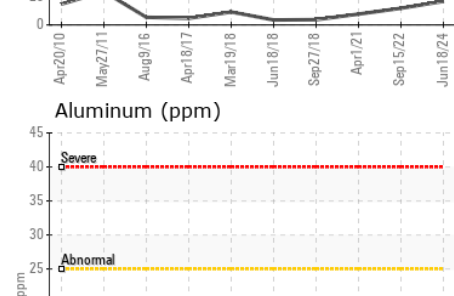
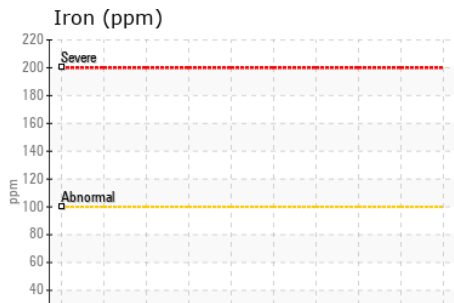
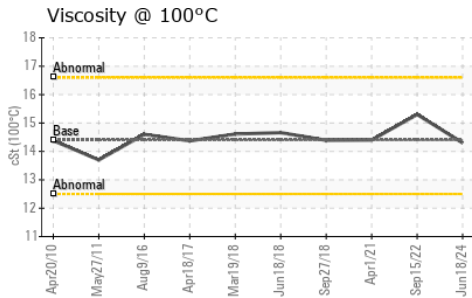
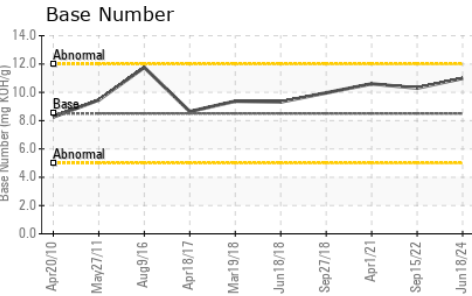
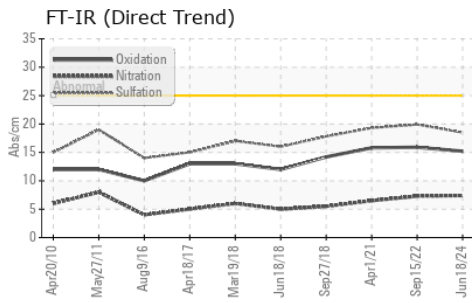
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>4</b>	3	2
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	<1
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.2</b>	0.2	0.2
Nitration	Abs/cm	*ASTM D7624	>20	<b>7.4</b>	7.3	6.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>18.5</b>	19.9	19.3
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>158	<b>3</b>	2	2
Boron	ppm	ASTM D5185m	250	<b>11</b>	4	12
Barium	ppm	ASTM D5185m	10	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	100	<b>68</b>	62	66
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	450	<b>1002</b>	996	971
Calcium	ppm	ASTM D5185m	3000	<b>1180</b>	1138	1201
Phosphorus	ppm	ASTM D5185m	1150	<b>1092</b>	1044	1091
Zinc	ppm	ASTM D5185m	1350	<b>1310</b>	1256	1258
Sulfur	ppm	ASTM D5185m	4250	<b>3705</b>	3668	2891
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>15.2</b>	15.9	15.8
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>10.99</b>	10.3	10.6
Visc @ 100°C	cSt	ASTM D445	14.4	<b>14.3</b>	15.3	14.4



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RW0005214  
**Lab Number** : 06226447  
**Unique Number** : 11109940  
**Test Package** : MOB 2  
**Received** : 02 Jul 2024  
**Tested** : 03 Jul 2024  
**Diagnosed** : 03 Jul 2024 - Wes Davis

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)