

WEAR ABNORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

[SCM] Machine Id VOLVO EC350 314312 Component Left Final Drive

GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

W	E,	4	R

Gear wear is indicated. All other component wear rates are normal.

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (AI) indicate aluminasilicate (coarse dirt) ingress.

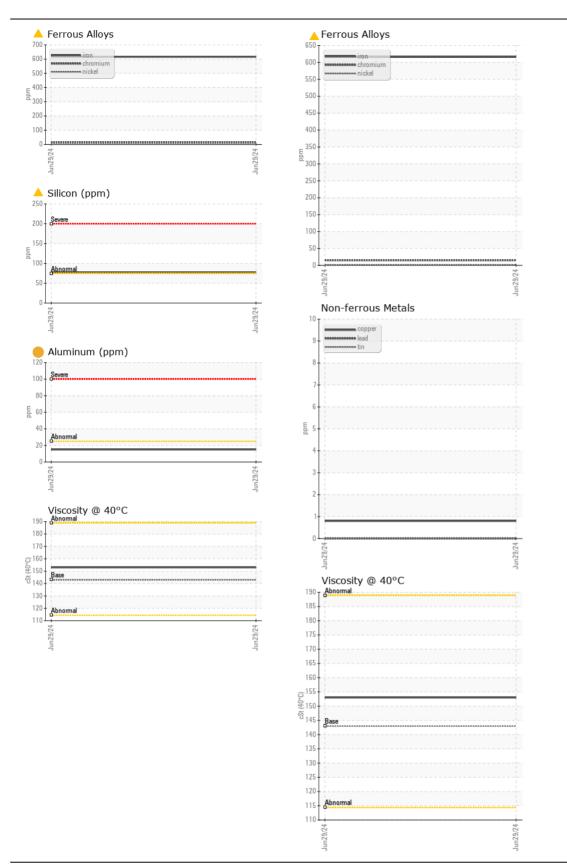
FLU		ΙΠΙΤ	
ILU			

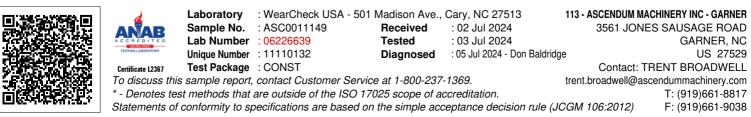
The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0011149		
Sample Date		Client Info		29 Jun 2024		
Machine Age	hrs	Client Info		5109		
Oil Age	hrs	Client Info		500		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>500	▲ 616		
Chromium	ppm	ASTM D5185m	>10	1 5		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		1		
Silver	ppm	ASTM D5185m	0.5	<1		
Aluminum	ppm	ASTM D5185m	>25	1 5		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>75	A 77		
Potassium	ppm	ASTM D5185m	>20	4		
Water		WC Method	>0.2	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Sodium	ppm	ASTM D5185m	>170	0		
Boron	ppm	ASTM D5185m	400	155		
Barium	ppm	ASTM D5185m	200	0		
Molybdenum	ppm	ASTM D5185m	12	2		
Manganese	ppm	ASTM D5185m	-	- 5		
Magnesium	ppm	ASTM D5185m	12	0		
-	ppm	ASTM D5185m	150	0		
Calcium	(* (* · · · ·					
Calcium Phosphorus	ppm	ASTM D5185m	1650	1146		
Phosphorus	ppm ppm	ASTM D5185m ASTM D5185m	1650 125			
Phosphorus Zinc	ppm	ASTM D5185m	125	9		
Phosphorus						

Report Id: VOLVO0157 [WUSCAR] 06226639 (Generated: 07/09/2024 18:07:11) Rev: 1

Contact/Location: TRENT BROADWELL - VOLVO0157





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