

## NORMAL WEAR CONTAMINATION **ABNORMAL** FLUID CONDITION NORMAL

## Machine Id 66 (S/N 512110-01)

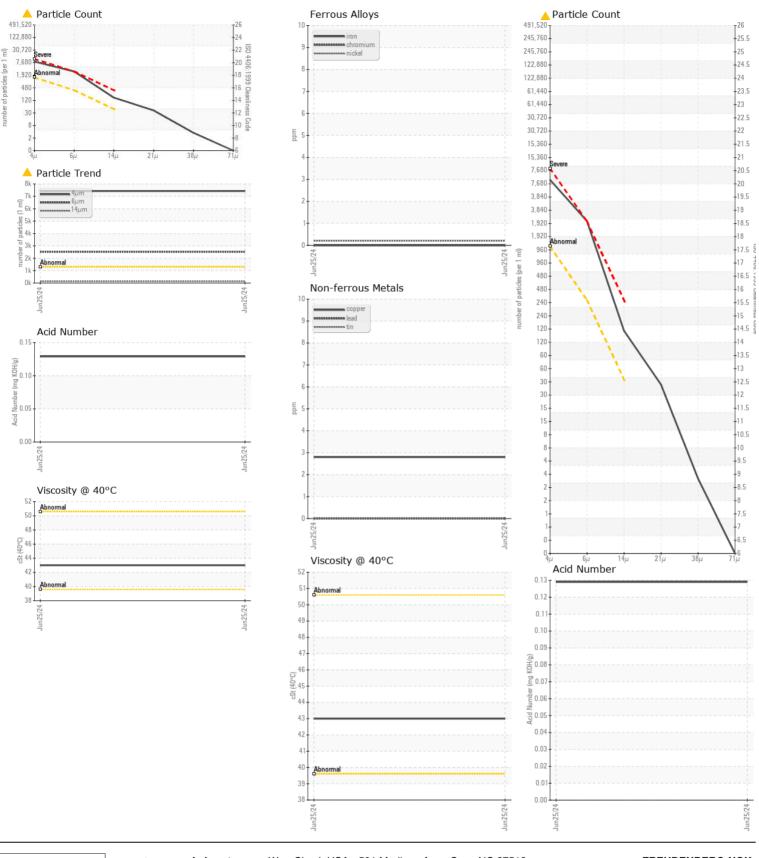
Hydraulic System

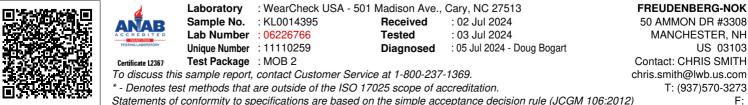
{not provided} (--- QTS)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. Resample at	Sample Number		Client Info		KL0014395		
the next service interval to monitor.	Sample Date		Client Info		25 Jun 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>20	0		
	Chromium	ppm	ASTM D5185m		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		۰ <1		
	Titanium	ppm	ASTM D5185m	220	0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>20	0		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		3		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m	20	0 0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
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CONTAMINATION	Silicon	ppm	ASTM D5185m	>15	5		
	Potassium	ppm	ASTM D5185m	>20	3		
There is a high amount of particulates present in the oil.	Water		WC Method	>0.05	NEG		
	Particles >4µm		ASTM D7647	>1300	<b>A</b> 7425		
	Particles >6µm		ASTM D7647	>320	🔺 2521		
	Particles >14µm		ASTM D7647	>40	🔺 143		
	Particles >21µm		ASTM D7647	>10	<b>A</b> 35		
	Particles >38µm		ASTM D7647		3		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)	>17/15/12	<u> </u>		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
FLUID CONDITION	Codium				0		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
The AN level is acceptable for this fluid. The condition of the oil is	Boron Barium	ppm	ASTM D5185m ASTM D5185m		0		
suitable for further service	Danum	ppm	MOTIVI DOTODITI		U		

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Boron	ppm	ASTM D5185m		0						
Barium	ppm	ASTM D5185m		0						
Molybdenum	ppm	ASTM D5185m		0						
Manganese	ppm	ASTM D5185m		<1						
Magnesium	ppm	ASTM D5185m		0						
Calcium	ppm	ASTM D5185m		3						
Phosphorus	ppm	ASTM D5185m		519						
Zinc	ppm	ASTM D5185m		21						
Sulfur	ppm	ASTM D5185m		1840						
Acid Number (AN)	mg KOH/g	ASTM D8045		0.129						
Visc @ 40°C	cSt	ASTM D445		43.0						
				$\smile$						
Contact/Location: CHRIS SMITH - FREMANKL										





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: CHRIS SMITH - FREMANKL Page 2 of 2