



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
C-4 HSSC4 (S/N S0491PFMCTHAA3)
 Component
Compressor
 Fluid
CHEVRON CAPELLA OIL WF 68 (165 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TO20000307	TO20000286	TO20000183
Sample Date		Client Info		12 Jun 2024	30 May 2023	24 Jan 2023
Machine Age	hrs	Client Info		85071	80212	28586
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Not Changd	Not Changd
Filter Changed		Client Info		N/A	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	ATTENTION

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	4	11	13
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	<1	<1
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

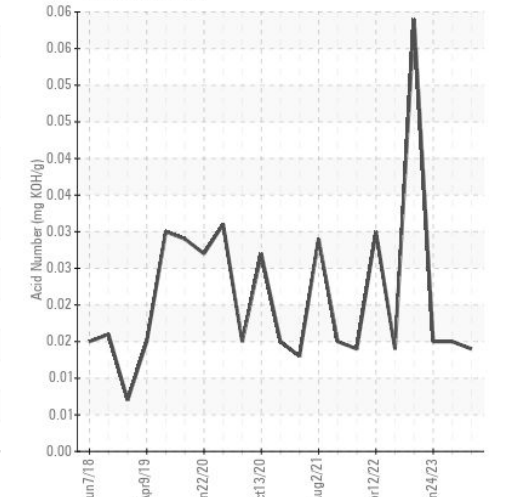
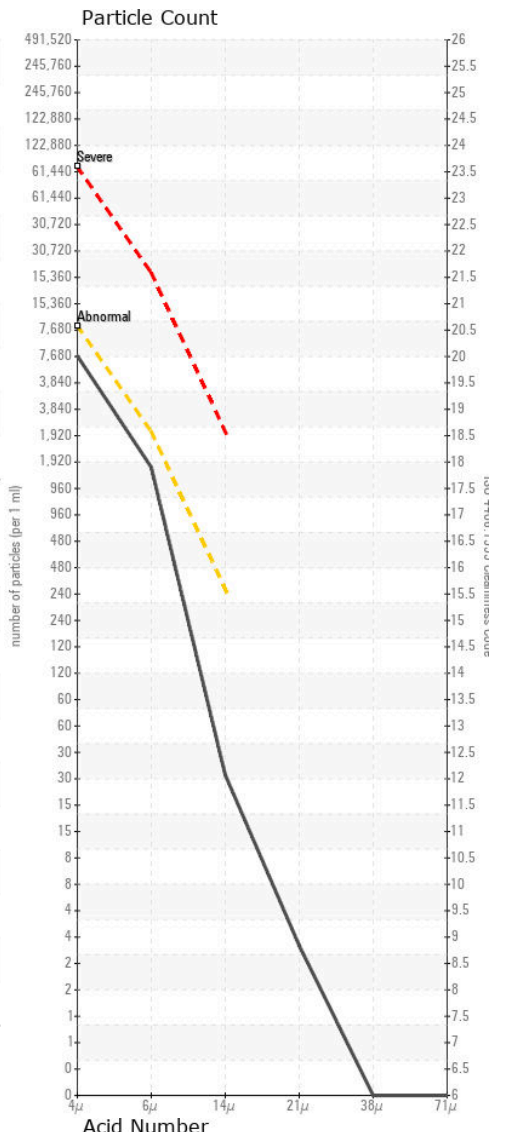
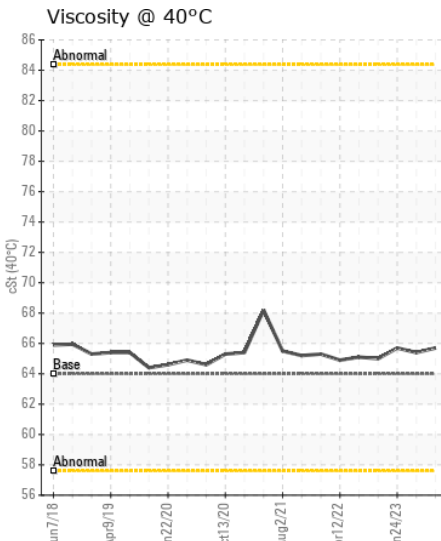
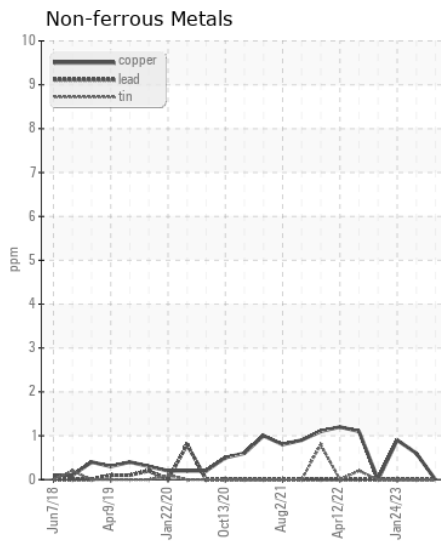
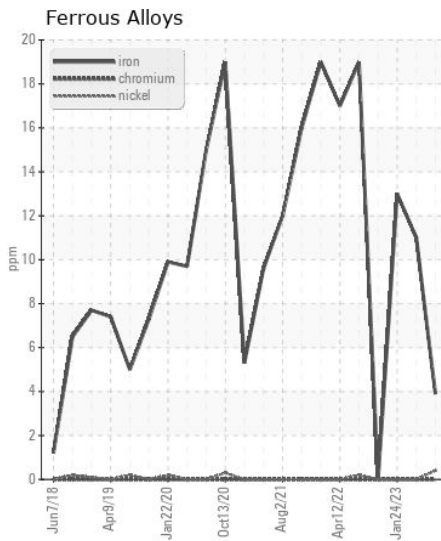
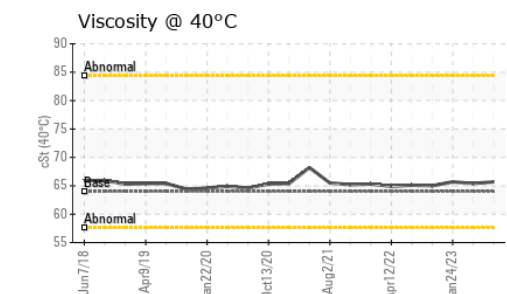
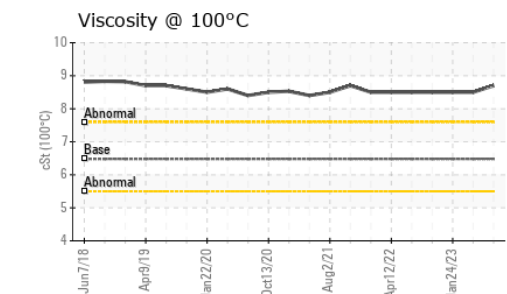
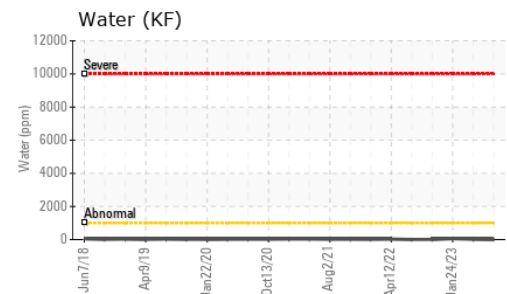
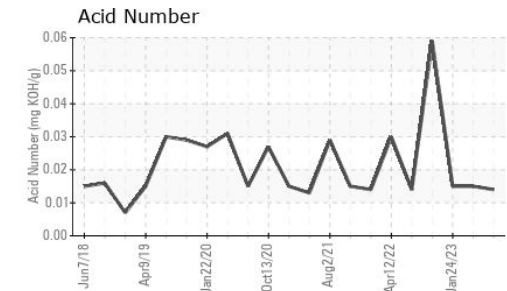
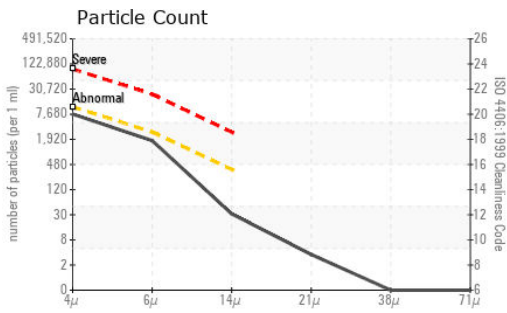
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>25	1	<1	1
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.1	0.001	0.002	0.006
ppm Water	ppm	ASTM D6304	>1000	1	16.3	63.2
Particles >4µm		ASTM D7647	>10000	6736	9673	10221
Particles >6µm		ASTM D7647	>2500	1569	2228	2089
Particles >14µm		ASTM D7647	>320	28	77	15
Particles >21µm		ASTM D7647	>80	3	11	2
Particles >38µm		ASTM D7647	>20	0	1	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	20/18/12	20/18/13	21/18/11
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		2	<1	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	2	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m	0	0	3	0
Calcium	ppm	ASTM D5185m		9	8	6
Phosphorus	ppm	ASTM D5185m		0	5	4
Zinc	ppm	ASTM D5185m		0	19	1
Sulfur	ppm	ASTM D5185m		38	41	31
Acid Number (AN)	mg KOH/g	ASTM D8045		0.014	0.015	0.015
Visc @ 40°C	cSt	ASTM D445	64.0	65.7	65.4	65.7
Visc @ 100°C	cSt	ASTM D445	6.48	8.7	8.5	8.5
Viscosity Index (VI)	Scale	ASTM D2270	12	104	99	99



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO20000307
Lab Number : 06226803
Unique Number : 11110296
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

Received : 02 Jul 2024
Tested : 03 Jul 2024
Diagnosed : 05 Jul 2024 - Don Baldridge

DORADA FOODS
 2000 HALL BLVD
 PONCA CITY, OK
 US 73135
 Contact: RYAN HALE
 rhale@doradafoods.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)