



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL



Area
RIG 2
Machine Id
CATERPILLAR 3512 R2-G-01-NKL
Component
Diesel Engine
Fluid
CHEVRON 15W40 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KL0014443	KL0014263	KL0014243
Sample Date		Client Info		16 Jun 2024	14 May 2024	03 Apr 2024
Machine Age	days	Client Info		45449	45416	45375
Oil Age	days	Client Info		0	0	0
Filter Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	2	4	3
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>2	0	<1	0
Titanium	ppm	ASTM D5185m	>2	2	2	10
Silver	ppm	ASTM D5185m	>2	0	1	0
Aluminum	ppm	ASTM D5185m	>25	2	2	1
Lead	ppm	ASTM D5185m	>40	0	<1	0
Copper	ppm	ASTM D5185m	>330	0	1	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

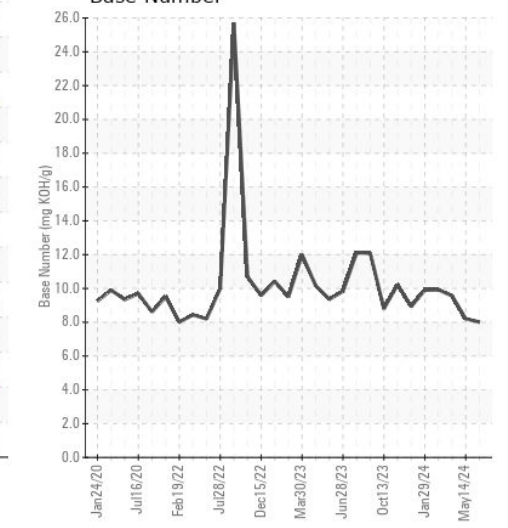
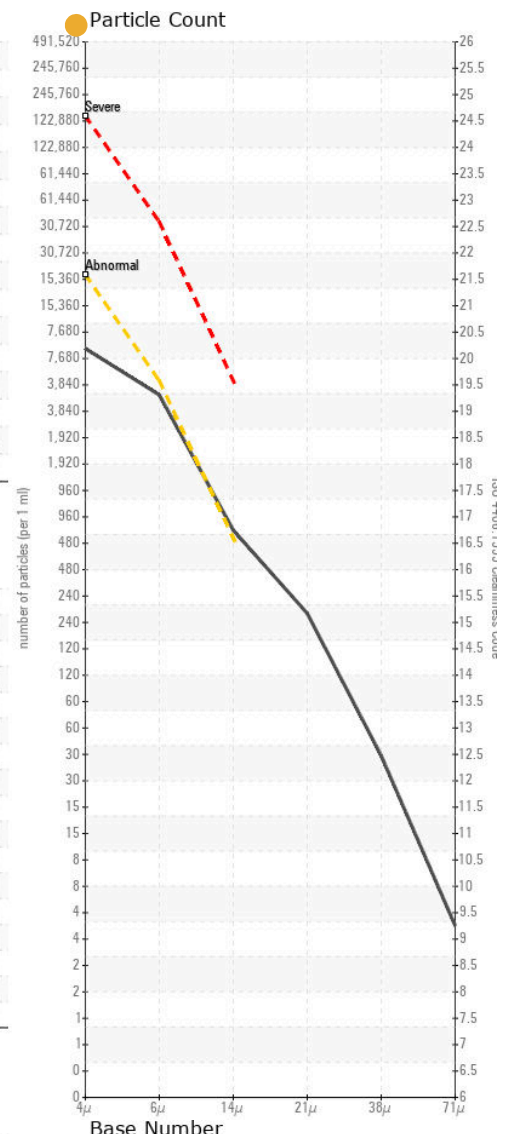
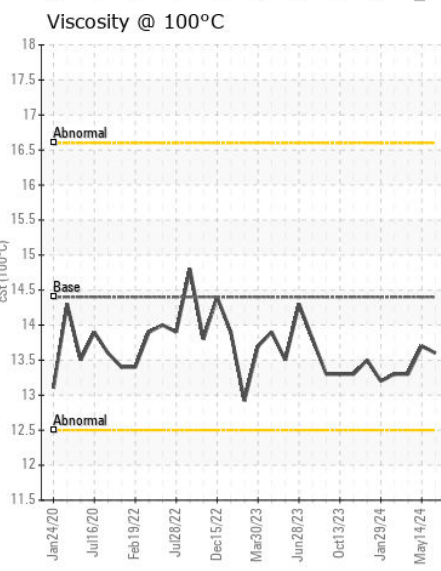
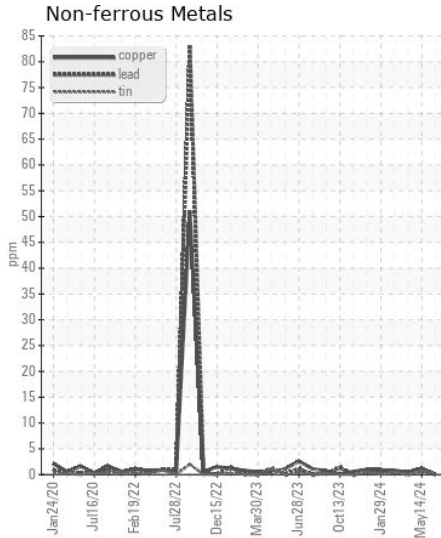
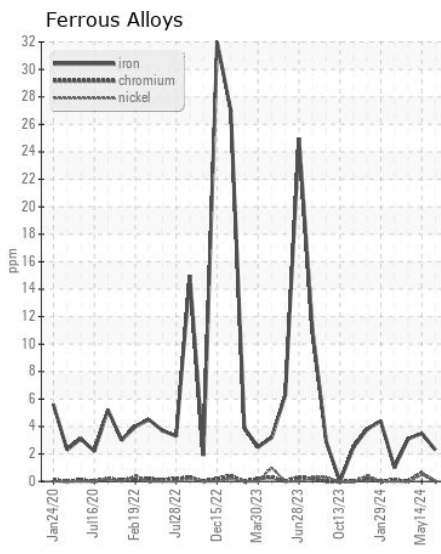
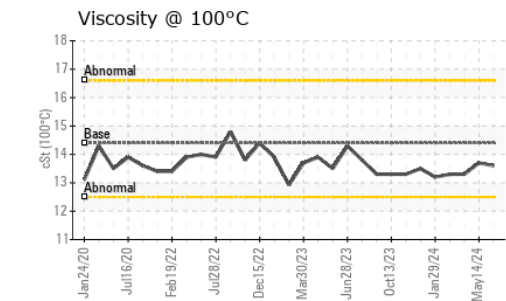
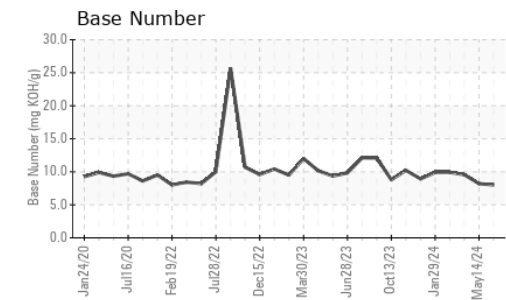
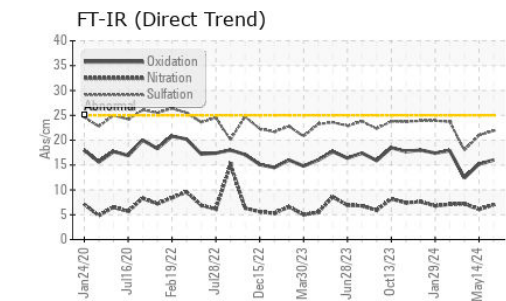
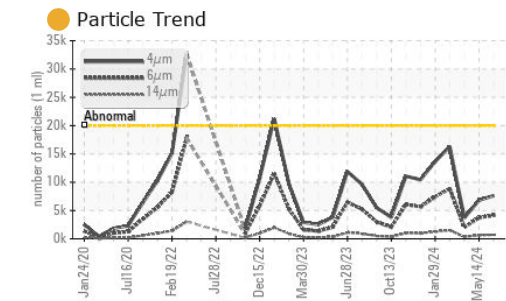
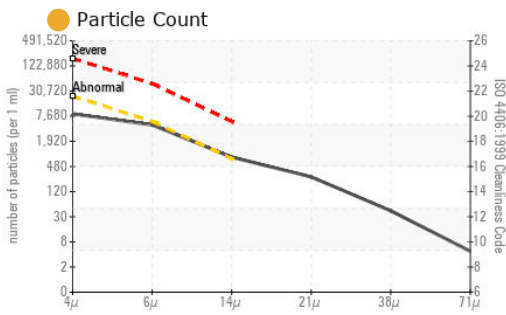
There is a moderate amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	8	6	8
Potassium	ppm	ASTM D5185m	>20	1	2	1
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.3	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	7.0	6.1	7.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	21.9	21.0	18.0
Particles >4µm		ASTM D7647	>20000	7621	6812	3706
Particles >6µm		ASTM D7647	>5000	4152	3711	2019
Particles >14µm		ASTM D7647	>640	707	632	344
Particles >21µm		ASTM D7647	>160	238	213	116
Particles >38µm		ASTM D7647	>40	37	33	18
Particles >71µm		ASTM D7647	>10	4	3	2
Oil Cleanliness		ISO 4406 (c)	>21/19/16	20/19/17	20/19/16	19/18/16
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>50	2	1	2
Boron	ppm	ASTM D5185m		349	465	139
Barium	ppm	ASTM D5185m		0	1	0
Molybdenum	ppm	ASTM D5185m		76	84	40
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		419	428	682
Calcium	ppm	ASTM D5185m		1395	1396	1427
Phosphorus	ppm	ASTM D5185m		1008	956	681
Zinc	ppm	ASTM D5185m		1182	1160	752
Sulfur	ppm	ASTM D5185m		3673	3339	3272
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.0	15.2	12.4
Base Number (BN)	mg KOH/g	ASTM D2896		8.01	8.20	9.56
Visc @ 100°C	cSt	ASTM D445	14.4	13.6	13.7	13.3



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0014443
Lab Number : 06226815
Unique Number : 11110308
Test Package : MOB 2 (Additional Tests: PrtCount)

CITADEL DRILLING
 7550 W 120
 ODESSA, TX
 US 79763
 Contact: MIKE COMBDEN
 mcombden@citadelldrilling.com
 T: (780)955-5509
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)