



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
RIG 3
Machine Id
CATERPILLAR 3512 R3-G-01-NKL
Component
Diesel Engine
Fluid
DIESEL ENGINE OIL SAE 40 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KL0014463	KL0014258	KL0014236
Sample Date		Client Info		16 Jun 2024	14 May 2024	03 Apr 2024
Machine Age	days	Client Info		45449	45416	45375
Oil Age	days	Client Info		0	0	0
Filter Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	0	4	2
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>2	0	<1	0
Titanium	ppm	ASTM D5185m	>2	<1	3	5
Silver	ppm	ASTM D5185m	>2	0	1	0
Aluminum	ppm	ASTM D5185m	>25	2	2	2
Lead	ppm	ASTM D5185m	>40	0	<1	0
Copper	ppm	ASTM D5185m	>330	0	3	<1
Tin	ppm	ASTM D5185m	>15	0	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

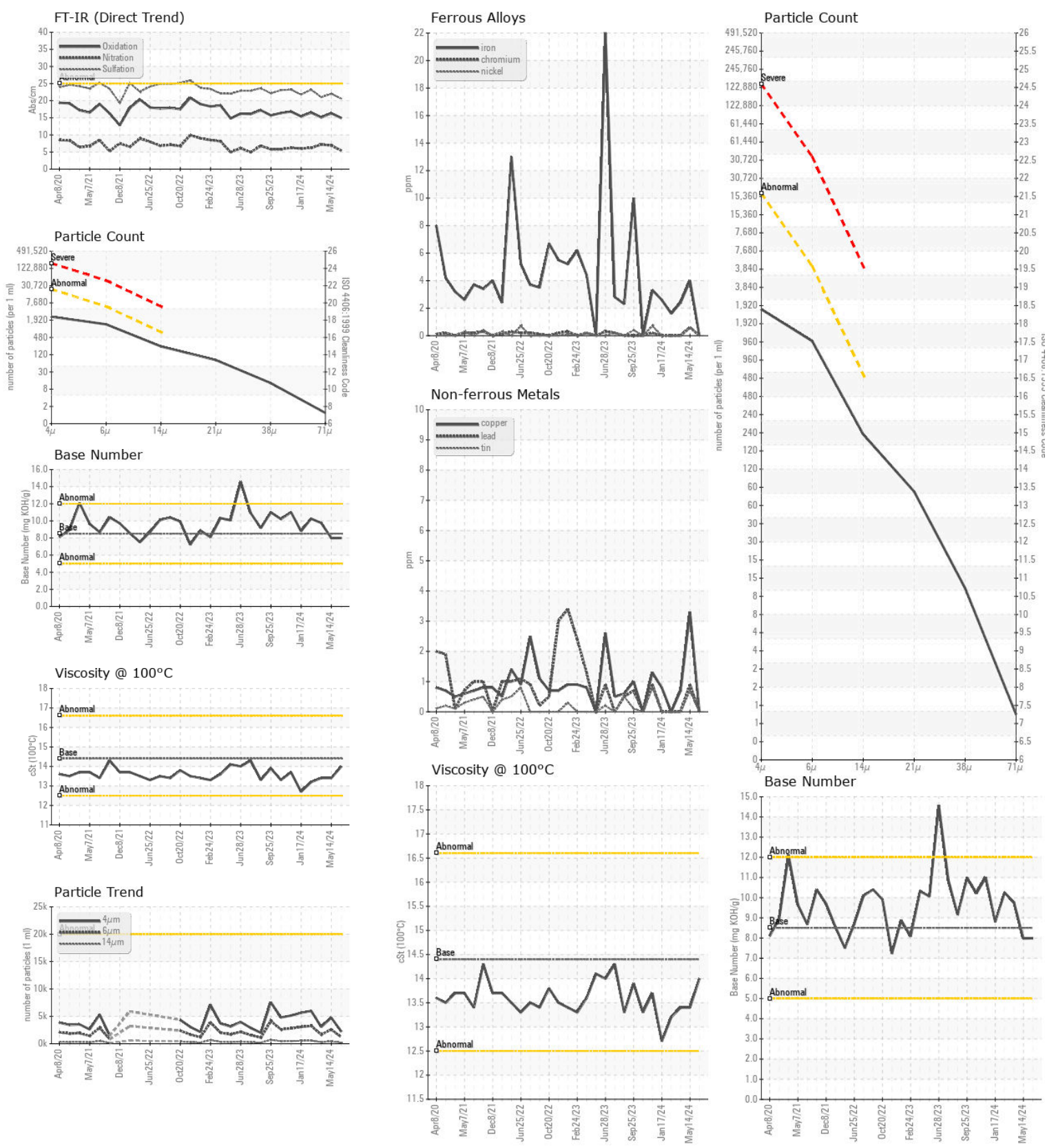
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>25	4	7	6
Potassium	ppm	ASTM D5185m	>20	1	2	0
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.1	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	5.4	6.9	7.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	20.6	22.0	21.0
Particles >4µm		ASTM D7647	>20000	2210	4750	3054
Particles >6µm		ASTM D7647	>5000	1204	2588	1663
Particles >14µm		ASTM D7647	>640	205	440	283
Particles >21µm		ASTM D7647	>160	69	148	95
Particles >38µm		ASTM D7647	>40	11	23	15
Particles >71µm		ASTM D7647	>10	1	2	2
Oil Cleanliness		ISO 4406 (c)	>21/19/16	18/17/15	19/19/16	19/18/15
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>216	2	1	1
Boron	ppm	ASTM D5185m	250	405	429	271
Barium	ppm	ASTM D5185m	10	0	1	0
Molybdenum	ppm	ASTM D5185m	100	77	95	88
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	450	382	512	664
Calcium	ppm	ASTM D5185m	3000	1335	1477	1556
Phosphorus	ppm	ASTM D5185m	1150	1018	916	702
Zinc	ppm	ASTM D5185m	1350	1185	1136	796
Sulfur	ppm	ASTM D5185m	4250	3781	3286	3040
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.9	16.3	15.1
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	7.99	7.98	9.75
Visc @ 100°C	cSt	ASTM D445	14.4	14.0	13.4	13.4



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0014463
Lab Number : 06226821
Unique Number : 11110314
Test Package : MOB 2 (Additional Tests: PrtCount)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)