



# OIL ANALYSIS REPORT

|                 |               |
|-----------------|---------------|
| WEAR            | <b>NORMAL</b> |
| CONTAMINATION   | <b>NORMAL</b> |
| FLUID CONDITION | <b>NORMAL</b> |

Machine Id  
**LIEBHERR 31228**  
 Component  
**Diesel Engine**  
 Fluid  
**CHEVRON 15W40 (64 QTS)**

## RECOMMENDATION

Resample at the next service interval to monitor.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>WC0924463</b>   | WC0786564   | WC0809915   |
| Sample Date    |     | Client Info |           | <b>27 Jun 2024</b> | 27 Oct 2023 | 30 May 2023 |
| Machine Age    | hrs | Client Info |           | <b>11267</b>       | 10900       | 10263       |
| Oil Age        | hrs | Client Info |           | <b>1250</b>        | 637         | 750         |
| Filter Age     | hrs | Client Info |           | <b>1250</b>        | 637         | 750         |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Filter Changed |     | Client Info |           | <b>Changed</b>     | Changed     | Changed     |
| Sample Status  |     |             |           | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## WEAR

All component wear rates are normal.

|              |        |             |      |              |      |      |
|--------------|--------|-------------|------|--------------|------|------|
| Iron         | ppm    | ASTM D5185m | >100 | <b>28</b>    | 36   | 16   |
| Chromium     | ppm    | ASTM D5185m | >20  | <b>&lt;1</b> | <1   | <1   |
| Nickel       | ppm    | ASTM D5185m | >4   | <b>0</b>     | 0    | 0    |
| Titanium     | ppm    | ASTM D5185m |      | <b>&lt;1</b> | <1   | <1   |
| Silver       | ppm    | ASTM D5185m | >3   | <b>0</b>     | 0    | 0    |
| Aluminum     | ppm    | ASTM D5185m | >20  | <b>7</b>     | 8    | 3    |
| Lead         | ppm    | ASTM D5185m | >40  | <b>2</b>     | 8    | 2    |
| Copper       | ppm    | ASTM D5185m | >330 | <b>2</b>     | 4    | 1    |
| Tin          | ppm    | ASTM D5185m | >15  | <b>0</b>     | <1   | <1   |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>     | <1   | <1   |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |

## CONTAMINATION

There is no indication of any contamination in the oil.

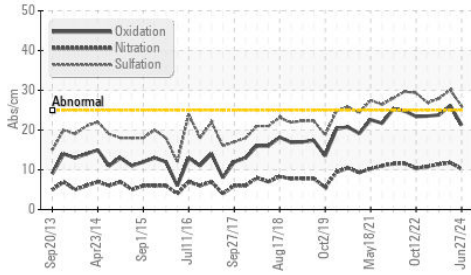
|                  |          |             |       |                |       |       |
|------------------|----------|-------------|-------|----------------|-------|-------|
| Silicon          | ppm      | ASTM D5185m | >25   | <b>15</b>      | 18    | 7     |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>3</b>       | 7     | 3     |
| Fuel             |          | WC Method   | >5    | <b>&lt;1.0</b> | <1.0  | <1.0  |
| Water            |          | WC Method   | >0.2  | <b>NEG</b>     | NEG   | NEG   |
| Glycol           |          | WC Method   |       | <b>NEG</b>     | NEG   | NEG   |
| Soot %           | %        | *ASTM D7844 | >3    | <b>0.9</b>     | 1.6   | 1.2   |
| Nitration        | Abs/cm   | *ASTM D7624 | >20   | <b>10.2</b>    | 11.8  | 11.4  |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30   | <b>26.0</b>    | 30.1  | 27.9  |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Emulsified Water | scalar   | *Visual     | >0.2  | <b>NEG</b>     | NEG   | NEG   |

## FLUID CONDITION

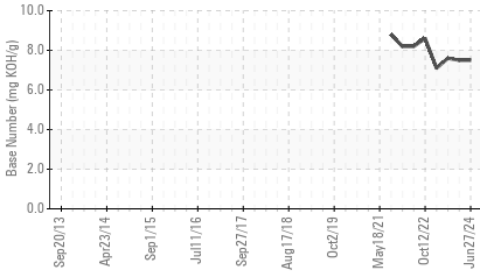
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

|                  |          |             |      |             |      |      |
|------------------|----------|-------------|------|-------------|------|------|
| Sodium           | ppm      | ASTM D5185m | >50  | <b>2</b>    | 5    | 2    |
| Boron            | ppm      | ASTM D5185m |      | <b>225</b>  | 148  | 236  |
| Barium           | ppm      | ASTM D5185m |      | <b>0</b>    | <1   | 5    |
| Molybdenum       | ppm      | ASTM D5185m |      | <b>88</b>   | 90   | 69   |
| Manganese        | ppm      | ASTM D5185m |      | <b>0</b>    | <1   | <1   |
| Magnesium        | ppm      | ASTM D5185m |      | <b>491</b>  | 662  | 619  |
| Calcium          | ppm      | ASTM D5185m |      | <b>1611</b> | 1861 | 1753 |
| Phosphorus       | ppm      | ASTM D5185m |      | <b>1063</b> | 1283 | 1018 |
| Zinc             | ppm      | ASTM D5185m |      | <b>1296</b> | 1507 | 1190 |
| Sulfur           | ppm      | ASTM D5185m |      | <b>2873</b> | 3622 | 3365 |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25  | <b>21.2</b> | 26.2 | 23.8 |
| Base Number (BN) | mg KOH/g | ASTM D2896  |      | <b>7.5</b>  | 7.5  | 7.6  |
| Visc @ 100°C     | cSt      | ASTM D445   | 14.4 | <b>14.5</b> | 15.3 | 14.9 |

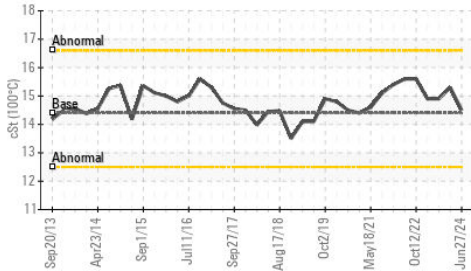
FT-IR (Direct Trend)



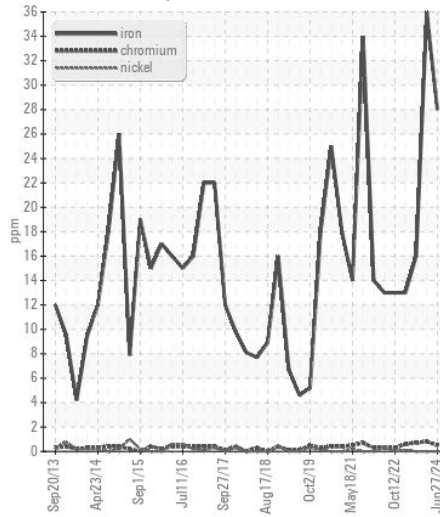
Base Number



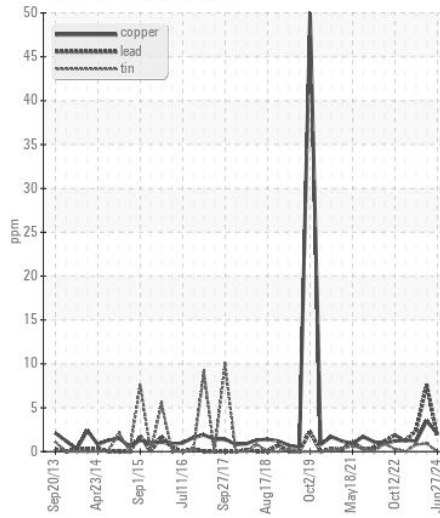
Viscosity @ 100°C



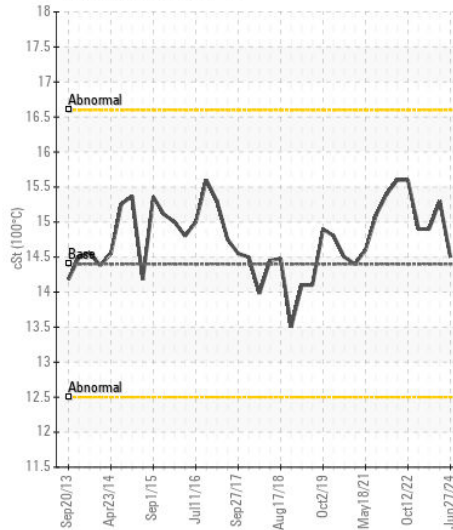
Ferrous Alloys



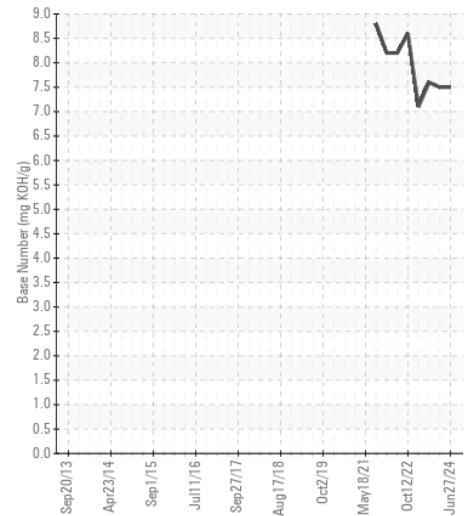
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0924463  
 Lab Number : 06227056  
 Unique Number : 11110549  
 Test Package : CONST ( Additional Tests: TBN )

**SULLIVAN EASTERN INC-LIEBHERR**  
 2860 C SLATER RD  
 MORRISVILLE, NC  
 US 27560  
 Contact: CHRIS CALTON

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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