



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Store 3 - Norton

Machine Id
JOHN DEERE 250G EX40 (S/N 1FF250GXTNF611948)

Component
Hydraulic System

Fluid
HITACHI HYDRAULIC SUPER EX 46HN (63 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0049282	LEC0045579	LEC0039547
Sample Date		Client Info		06 Jun 2024	11 Dec 2023	23 Feb 2023
Machine Age	hrs	Client Info		2566	1961	1132
Oil Age	hrs	Client Info		2566	1961	1132
Filter Age	hrs	Client Info		1000	500	0
Oil Changed		Client Info		Not Changed	Not Changed	Not Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	ATTENTION	NORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	17	16	11
Iron	ppm	ASTM D5185m	>32	1	2	2
Chromium	ppm	ASTM D5185m	>9	0	<1	0
Nickel	ppm	ASTM D5185m	>5	0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>9	0	2	<1
Lead	ppm	ASTM D5185m	>28	0	0	0
Copper	ppm	ASTM D5185m	>50	0	2	2
Tin	ppm	ASTM D5185m	>5	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

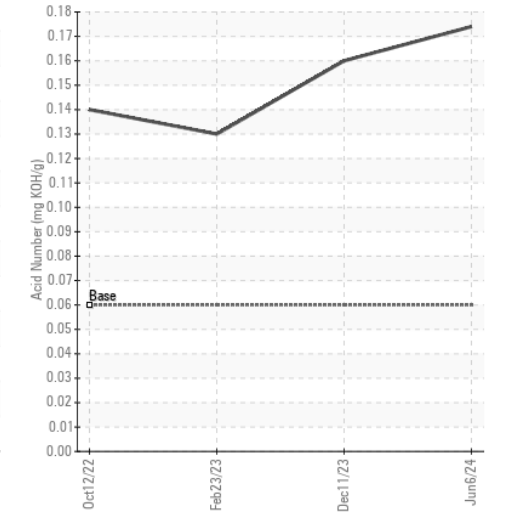
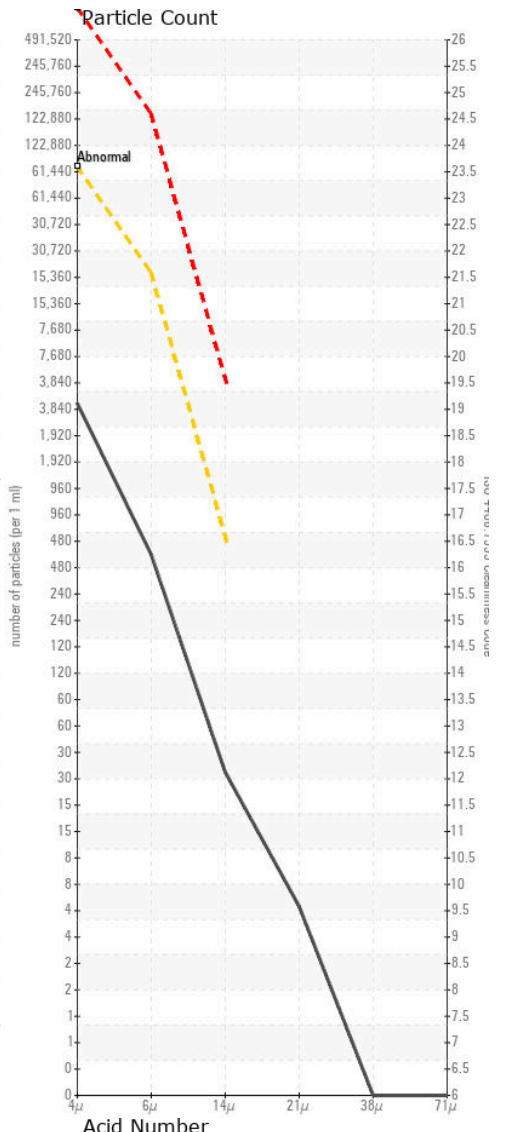
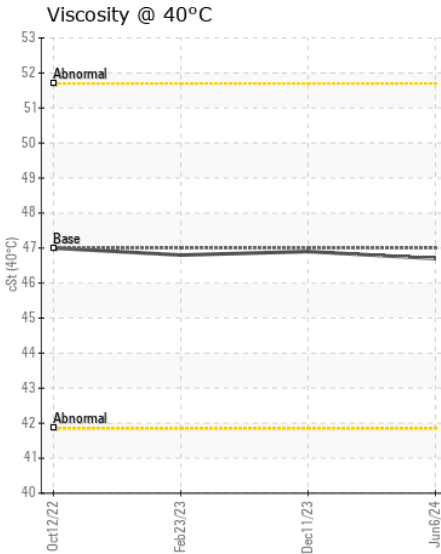
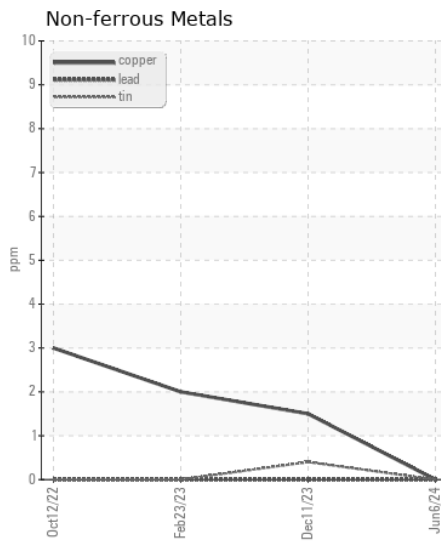
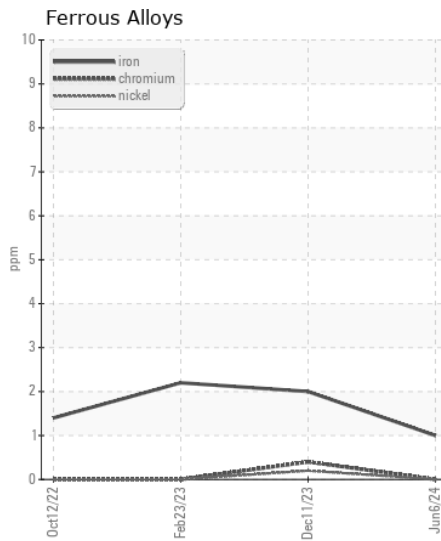
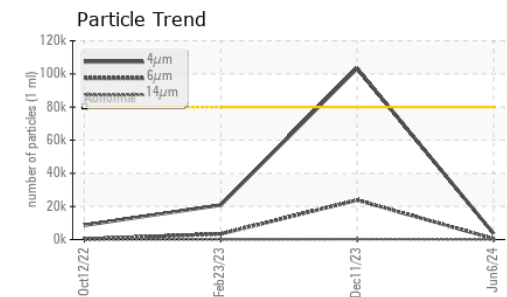
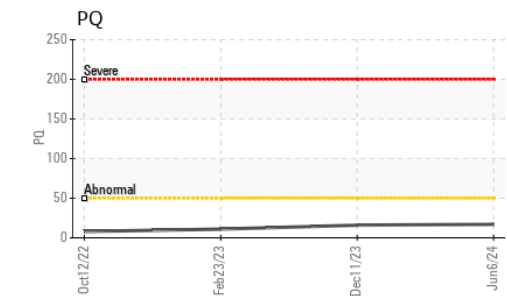
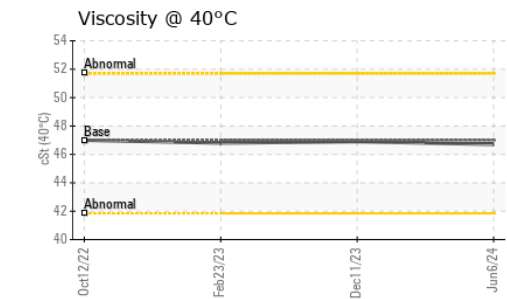
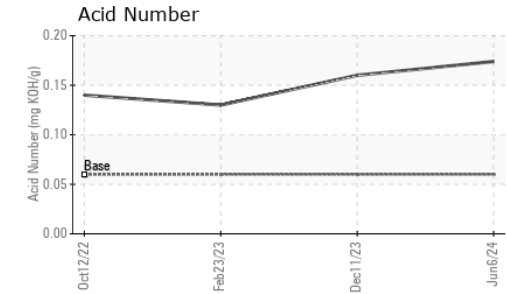
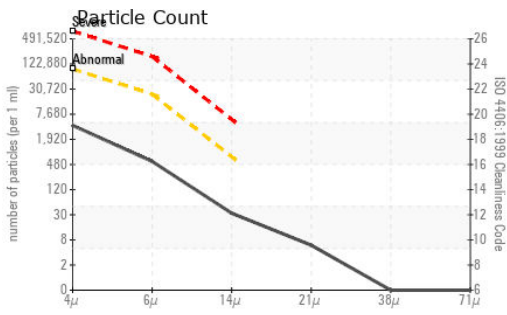
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>11	<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
Water		WC Method	>0.075	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>80000	3622	103322	20854
Particles >6µm		ASTM D7647	>20000	499	23835	3400
Particles >14µm		ASTM D7647	>640	29	216	63
Particles >21µm		ASTM D7647	>160	5	30	14
Particles >38µm		ASTM D7647	>40	0	1	1
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	19/16/12	24/22/15	22/19/13
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>21	<1	0	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	1	<1
Calcium	ppm	ASTM D5185m		<1	3	<1
Phosphorus	ppm	ASTM D5185m	827	463	481	517
Zinc	ppm	ASTM D5185m	0	3	13	27
Sulfur	ppm	ASTM D5185m	13	99	41	125
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.174	0.16	0.13
Visc @ 40°C	cSt	ASTM D445	47	46.7	46.9	46.8



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0049282 **Received** : 03 Jul 2024
Lab Number : 06227309 **Tested** : 08 Jul 2024
Unique Number : 11110802 **Diagnosed** : 08 Jul 2024 - Jonathan Hester
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)