



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Area
Store 3 - Norton
Machine Id
CATERPILLAR D6T LGP D19 (S/N H700641)
Component
Hydraulic System
Fluid
{not provided} (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0049333	LEC0036402	---
Sample Date		Client Info		18 Jun 2024	06 Mar 2023	---
Machine Age	hrs	Client Info		0	3971	---
Oil Age	hrs	Client Info		0	3971	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Not Chngd	Not Chngd	---
Filter Changed		Client Info		Not Chngd	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR

The iron level is abnormal. All other component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
Iron	ppm	ASTM D5185m	>20	▲ 39	22	---
Chromium	ppm	ASTM D5185m	>10	<1	<1	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		<1	<1	---
Silver	ppm	ASTM D5185m		0	<1	---
Aluminum	ppm	ASTM D5185m	>10	6	5	---
Lead	ppm	ASTM D5185m	>10	5	1	---
Copper	ppm	ASTM D5185m	>75	16	13	---
Tin	ppm	ASTM D5185m	>10	4	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

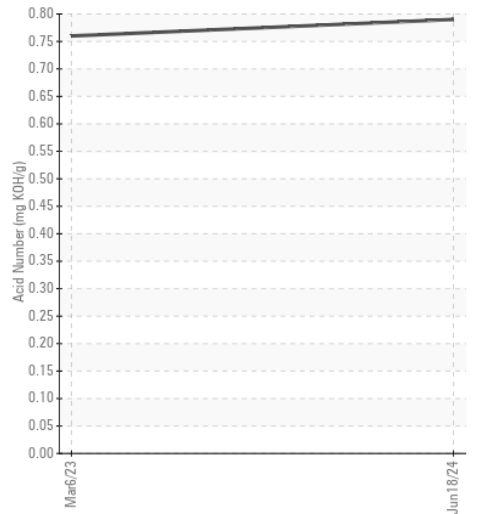
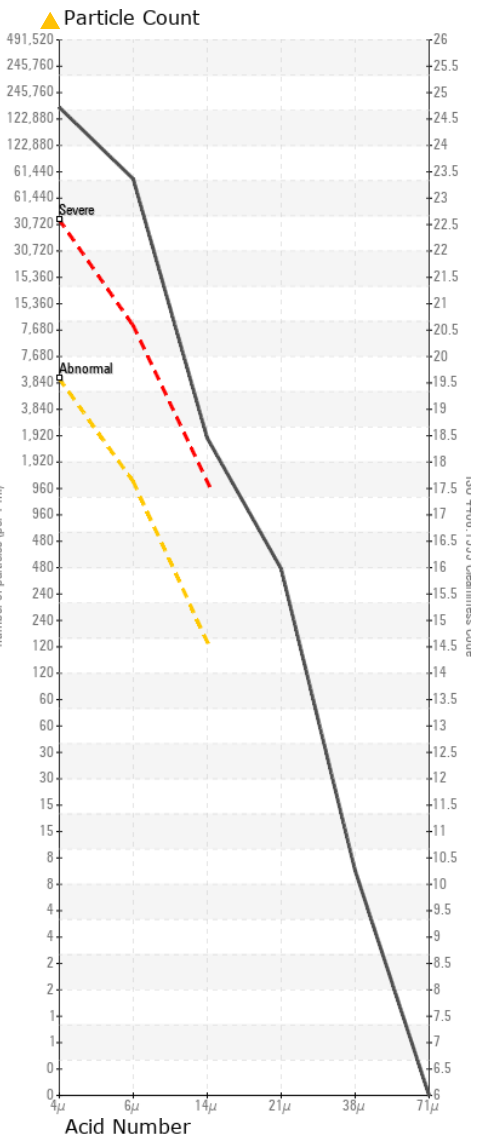
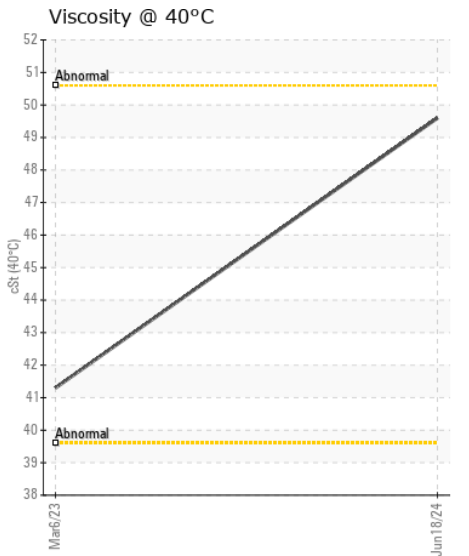
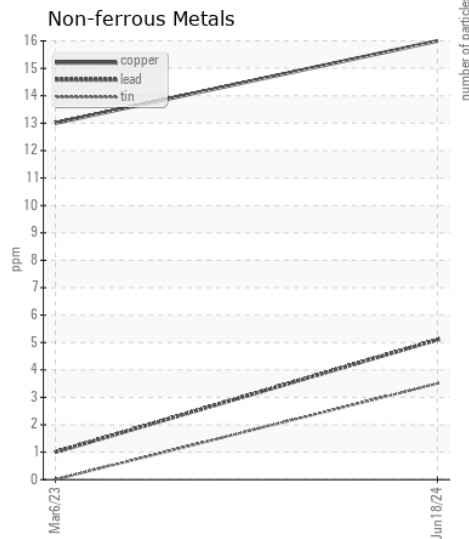
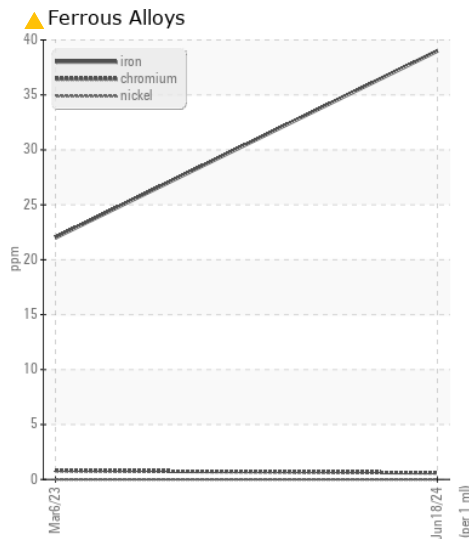
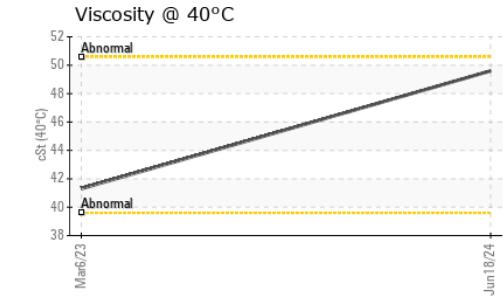
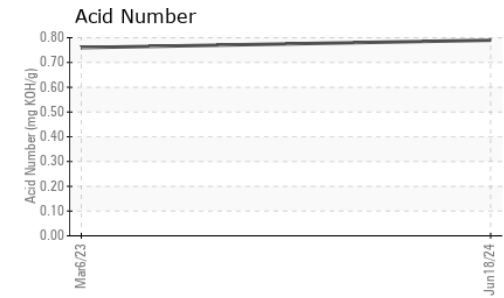
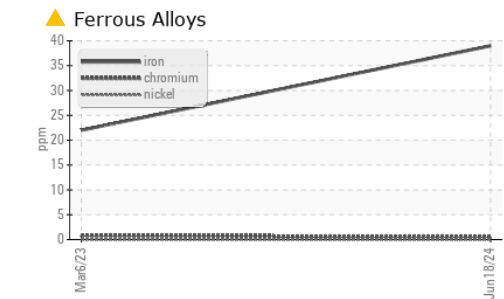
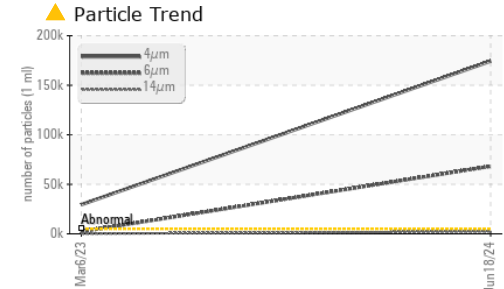
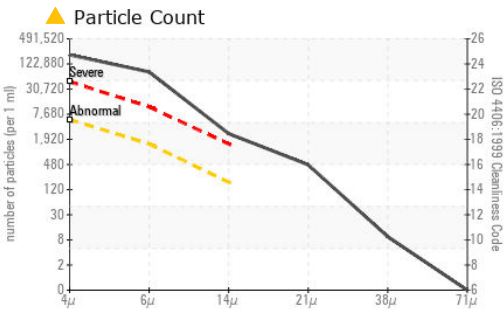
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>20	12	8	---
Potassium	ppm	ASTM D5185m	>20	2	2	---
Water		WC Method	>0.1	NEG	NEG	---
Particles >4µm		ASTM D7647	>5000	▲ 174372	▲ 29443	---
Particles >6µm		ASTM D7647	>1300	▲ 68238	● 2180	---
Particles >14µm		ASTM D7647	>160	▲ 2299	115	---
Particles >21µm		ASTM D7647	>40	▲ 415	15	---
Particles >38µm		ASTM D7647	>10	8	1	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 25/23/18	▲ 22/18/14	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		2	0	---
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	<1	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m		6	4	---
Calcium	ppm	ASTM D5185m		1326	446	---
Phosphorus	ppm	ASTM D5185m		779	640	---
Zinc	ppm	ASTM D5185m		904	805	---
Sulfur	ppm	ASTM D5185m		2710	2028	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.79	0.76	---
Visc @ 40°C	cSt	ASTM D445		49.6	41.3	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0049333 **Received** : 03 Jul 2024
Lab Number : 06227316 **Tested** : 06 Jul 2024
Unique Number : 11110809 **Diagnosed** : 06 Jul 2024 - Don Baldrige
Test Package : CONST (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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