

#### Machine Id **7308** Component **Hydraulic System** Fluid **FOOD GRADE 220 (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

#### WEAR

All component wear rates are normal.

## CONTAMINATION

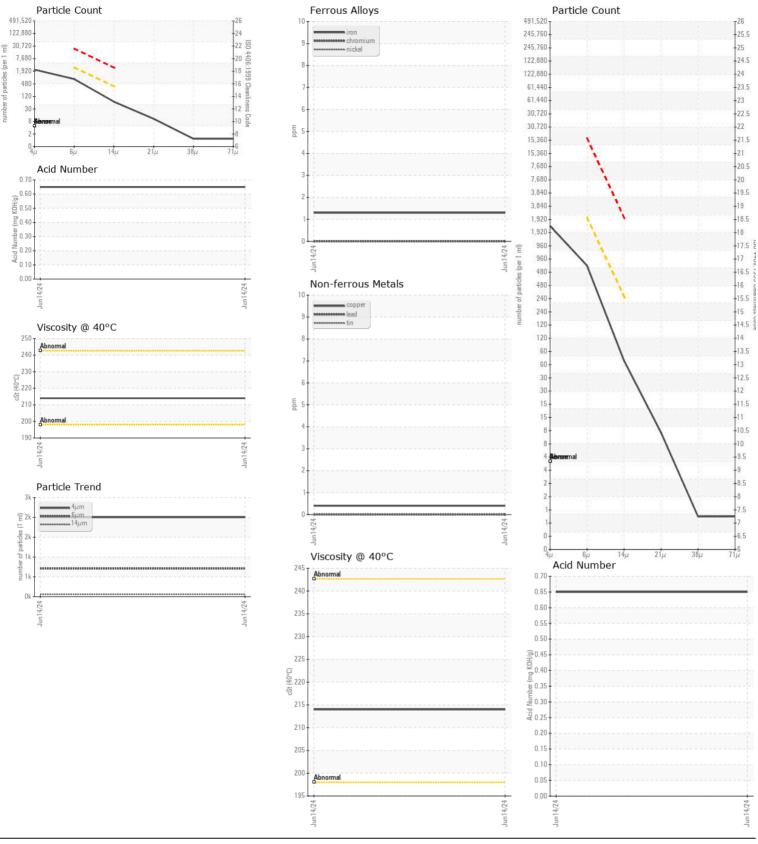
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

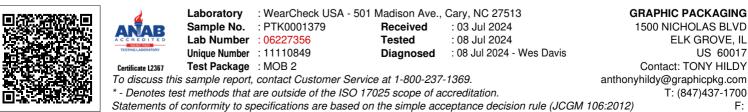
### FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0001379		
Sample Date		Client Info		14 Jun 2024		
Machine Age	hrs	Client Info		500		
Oil Age	hrs	Client Info		500		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				NORMAL		
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Iron	ppm	ASTM D5185m	>20	1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	2		
Potassium	ppm	ASTM D5185m	>20	<1		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647		2004		
Particles >6µm		ASTM D7647	>2500	709		
Particles >14µm		ASTM D7647	>320	59		
Particles >21µm		ASTM D7647	>80	9		
Particles >38µm		ASTM D7647	>20	1		
Particles >71µm		ASTM D7647	>4	1		
Oil Cleanliness		ISO 4406 (c)	>18/15	17/13		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		<1		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		8		
Phosphorus	nnm	ASTM D5185m		620		
	ppm					
Zinc	ppm	ASTM D5185m		3		
Sulfur	ppm ppm	ASTM D5185m ASTM D5185m		3 731		
	ppm					

# WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL





Contact/Location: TONY HILDY - GRAELK Page 2 of 2