WEAR CONTAMINATION FLUID CONDITION

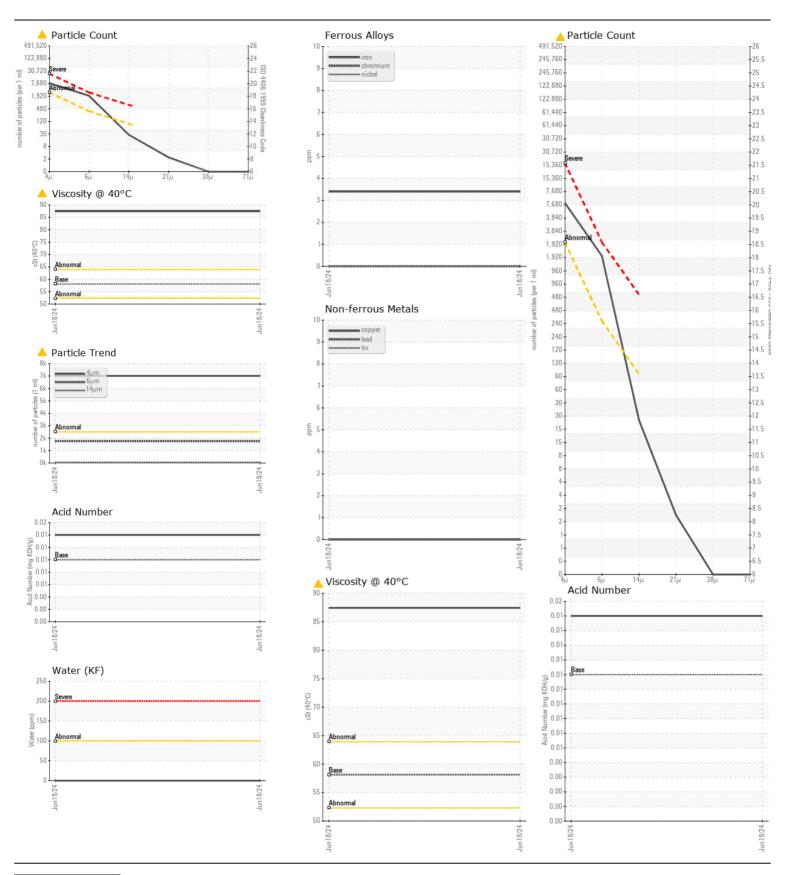
NORMAL ABNORMAL ABNORMAL

Machine Id

PASTA MIA COOLERS (S/N C270230B-5)

Refrigeration Compressor

MYCOM MYCOLD AB68 (GAL)							
RECOMMENDATION We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		USP0011981		
	Sample Date		Client Info		18 Jun 2024		
	Machine Age	hrs	Client Info		108374		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>8	3		
	Chromium	ppm	ASTM D5185m	>2	0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m	>2	0		
	Aluminum	ppm	ASTM D5185m		0		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m	>8	0		
	Tin	ppm	ASTM D5185m	>4	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		5		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Potassium	ppm	ASTM D5185m	>20	0		
	Water	%	ASTM D6304	>0.01	0.00		
	ppm Water	ppm	ASTM D6304		0		
	Particles >4µm		ASTM D7647		^ 7009		
	Particles >6µm		ASTM D7647		<u> </u>		
	Particles >14μm		ASTM D7647	>80	24		
	Particles >21μm		ASTM D7647		2		
	Particles >38μm		ASTM D7647		0		
	Particles >71μm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)	>18/15/13	<u>^</u> 20/18/12		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor		*Visual	NORML	NORML		
	Emulsified Water	scalar	^Visual	>0.01	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
The oil viscosity is higher than normal. Confirmed. The AN level is acceptable for this fluid.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m	2.3	<1		
	Zinc	ppm	ASTM D5185m		0		
	Sulfur	ppm	ASTM D5185m	26	34		
	Acid Number (AN)	mg KOH/g	ASTM D974	0.01	0.014		
	Visc @ 40°C	cSt	ASTM D445	E0 00	A 87.43		





Certificate L2367

Laboratory Sample No. Lab Number

: USP0011981 : 06227474 Unique Number : 11110967 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 03 Jul 2024 **Tested** : 08 Jul 2024

: 10 Jul 2024 - Doug Bogart Diagnosed

RACE ENGINEERING CORP 12871 WESTERN AVE, SUITE E GARDEN GROVE, CA

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)