

# [W47851 SEG 5] HITACHI 350LC 1FFDDR70HKF940804

## **Right Final Drive**

## GEAR OIL SAE 80W90 (--- GAL)

## RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 80W90. Please confirm.

#### **WEAR**

All component wear rates are normal.

#### CONTAMINATION

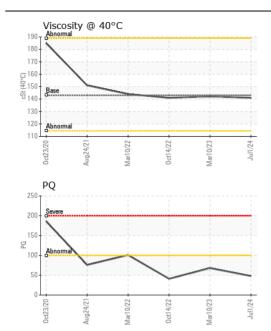
There is no indication of any contamination in the oil.

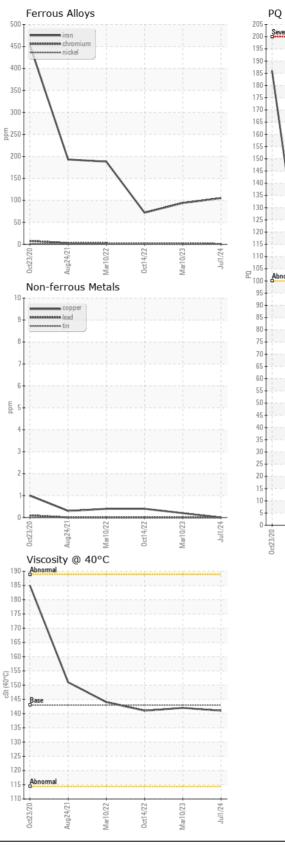
#### FLUID CONDITION

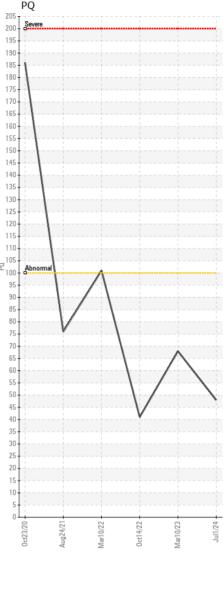
The condition of the oil is acceptable for the time in service.

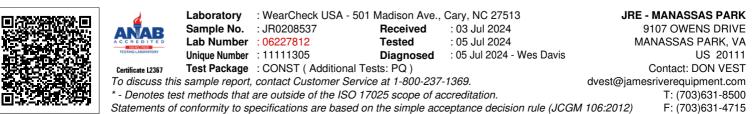
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0208537	JR0166651	JR0147475
Sample Date		Client Info		01 Jul 2024	10 Mar 2023	14 Oct 2022
Machine Age	hrs	Client Info		5818	5440	5310
Oil Age	hrs	Client Info		0	0	1310
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	ABNORMAL	NORMAL
PQ		ASTM D8184		48	68	41
Iron	ppm	ASTM D5185m	>500	105	94	72
Chromium	ppm	ASTM D5185m	>10	<1	1	1
Nickel	ppm	ASTM D5185m	>10	<1	<1	<1
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	7	4	3
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	<1	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>75	29	18	16
Potassium	ppm	ASTM D5185m	>20	1	<1	0
Water	1-1-	WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	A MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m	>170	1	<1	0
Boron	ppm	ASTM D5185m	400	172	170	195
Barium	ppm	ASTM D5185m	200	0	0	0
Molybdenum	ppm	ASTM D5185m	12	0	0	<1
Manganese	ppm	ASTM D5185m		2	1	2
Magnesium	ppm	ASTM D5185m	12	1	0	0
Calcium	ppm	ASTM D5185m	150	17	10	0
Phosphorus	ppm	ASTM D5185m	1650	1058	945	984
Zinc	ppm	ASTM D5185m	125	6	7	0
Sulfur	ppm	ASTM D5185m	22500	33117	30177	25056
Visc @ 40°C	1-1-			141		141

Contact/Location: DON VEST - JAMMAN









Contact/Location: DON VEST - JAMMAN Page 2 of 2