

GENE DORN [GREG E.] Machine Id VOLVO PENTA 3200003534 Component Port IPS Fluid GEAR OIL SAE 75W90 (4 GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

Gear wear is indicated.

CONTAMINATION

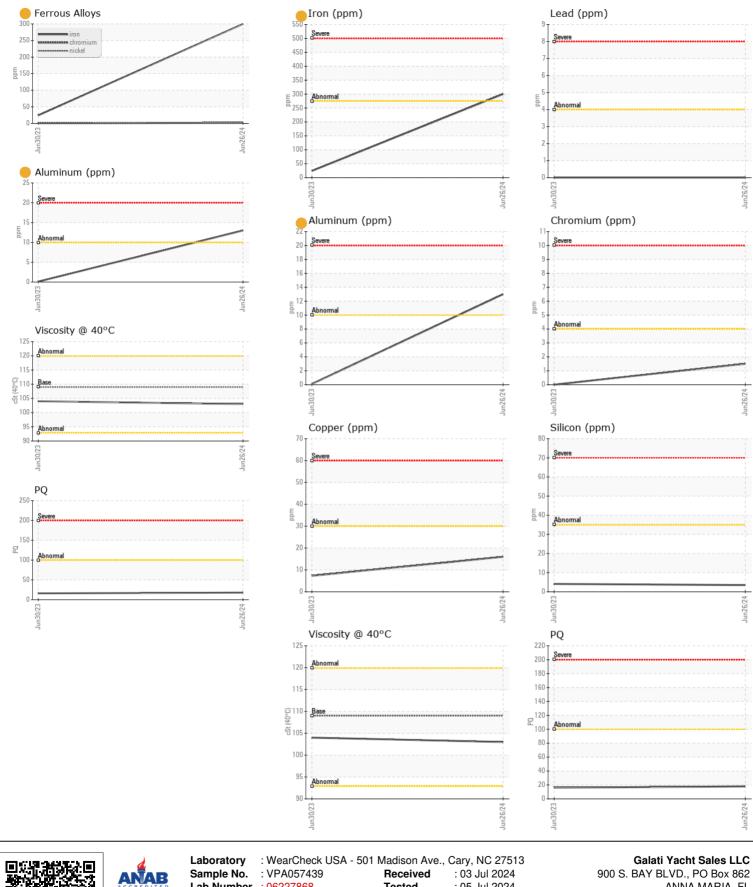
There is no indication of any contamination in the oil.

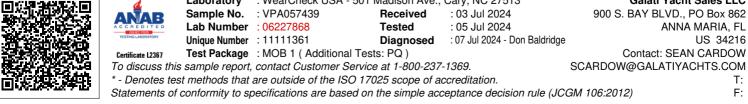
FLUID CONDITION

The condition of the oil is acceptable for the time in service.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|------------------|--------|-------------|-----------|--------------|-------------|----------|
| Sample Number | | Client Info | | VPA057439 | VPA056273 | |
| Sample Date | | Client Info | | 26 Jun 2024 | 30 Jun 2023 | |
| Machine Age | hrs | Client Info | | 168 | 40 | |
| Oil Age | hrs | Client Info | | 127 | 40 | |
| Filter Age | hrs | Client Info | | 0 | 0 | |
| Oil Changed | | Client Info | | Changed | Changed | |
| Filter Changed | | Client Info | | Changed | Changed | |
| Sample Status | | | | ATTENTION | NORMAL | |
| | | | | | | |
| PQ | | ASTM D8184 | | 18 | 16 | |
| Iron | ppm | ASTM D5185m | >275 | 9 300 | 24 | |
| Chromium | ppm | ASTM D5185m | >4 | 2 | 0 | |
| Nickel | ppm | ASTM D5185m | >4 | 3 | 0 | |
| Titanium | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Silver | ppm | ASTM D5185m | | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >10 | 1 3 | <1 | |
| Lead | ppm | ASTM D5185m | >4 | 0 | 0 | |
| Copper | ppm | ASTM D5185m | >30 | 16 | 7 | |
| Tin | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| White Metal | scalar | *Visual | NONE | NONE | NONE | |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| Silicon | ppm | ASTM D5185m | >35 | 4 | 4 | |
| Potassium | ppm | ASTM D5185m | >20 | 4 | 7 | |
| Water | ppiii | WC Method | >0.2 | NEG | , NEG | |
| Silt | scalar | *Visual | NONE | NONE | NONE | |
| Debris | scalar | *Visual | NONE | NONE | NONE | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Odor | scalar | *Visual | NORML | NORML | NORML | |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | |
| | | | >0.L | | | |
| Sodium | ppm | ASTM D5185m | | 11 | 4 | |
| Boron | ppm | ASTM D5185m | 400 | 263 | 697 | |
| Barium | ppm | ASTM D5185m | 200 | 0 | 0 | |
| Molybdenum | ppm | ASTM D5185m | 12 | 0 | 0 | |
| Manganese | ppm | ASTM D5185m | | 8 | 4 | |
| Magnesium | ppm | ASTM D5185m | 12 | 6 | 874 | |
| Calcium | ppm | ASTM D5185m | 150 | 8 | 23 | |
| Phosphorus | ppm | ASTM D5185m | 1650 | 1452 | 1588 | |
| Zinc | ppm | ASTM D5185m | 125 | 195 | <1 | |
| Sulfur | ppm | ASTM D5185m | 22500 | 29129 | 25056 | |
| Visc @ 40°C | cSt | ASTM D445 | 109 | 103 | 104 | |
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Contact/Location: SEAN CARDOW - VP648685





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