

GENE DORN [GREG E.] Machine Id VOLVO PENTA 3200003534 Component Port IPS Fluid GEAR OIL SAE 75W90 (4 GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

Gear wear is indicated.

CONTAMINATION

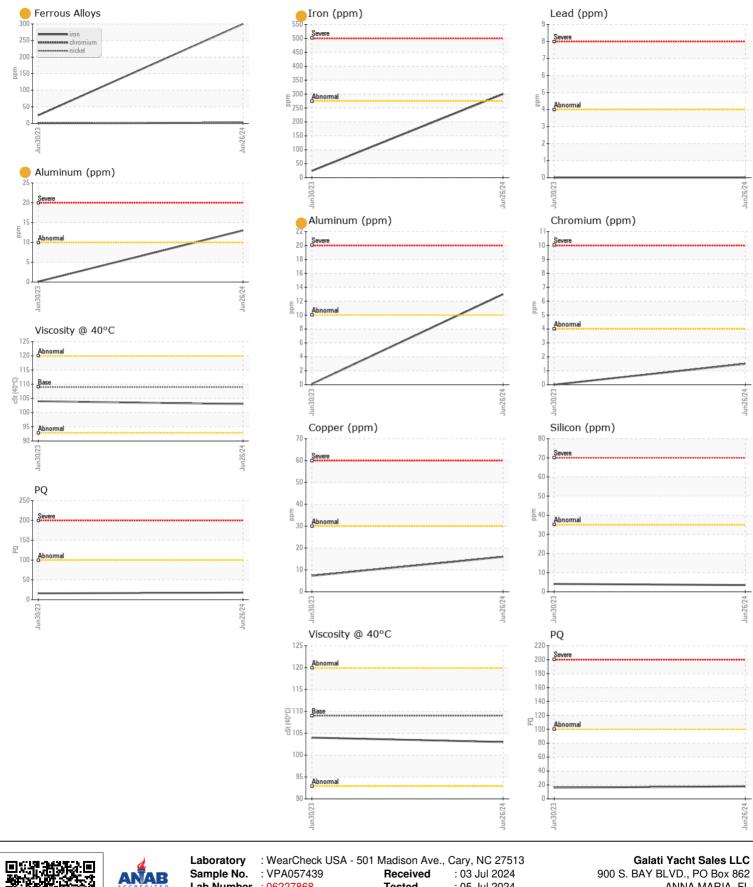
There is no indication of any contamination in the oil.

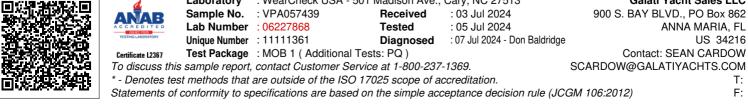
FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VPA057439	VPA056273	
Sample Date		Client Info		26 Jun 2024	30 Jun 2023	
Machine Age	hrs	Client Info		168	40	
Oil Age	hrs	Client Info		127	40	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Filter Changed		Client Info		Changed	Changed	
Sample Status				ATTENTION	NORMAL	
PQ		ASTM D8184		18	16	
Iron	ppm	ASTM D5185m	>275	9 300	24	
Chromium	ppm	ASTM D5185m	>4	2	0	
Nickel	ppm	ASTM D5185m	>4	3	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>10	1 3	<1	
Lead	ppm	ASTM D5185m	>4	0	0	
Copper	ppm	ASTM D5185m	>30	16	7	
Tin	ppm	ASTM D5185m	>3	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>35	4	4	
Potassium	ppm	ASTM D5185m	>20	4	7	
Water	ppiii	WC Method	>0.2	NEG	, NEG	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
			>0.L			
Sodium	ppm	ASTM D5185m		11	4	
Boron	ppm	ASTM D5185m	400	263	697	
Barium	ppm	ASTM D5185m	200	0	0	
Molybdenum	ppm	ASTM D5185m	12	0	0	
Manganese	ppm	ASTM D5185m		8	4	
Magnesium	ppm	ASTM D5185m	12	6	874	
Calcium	ppm	ASTM D5185m	150	8	23	
Phosphorus	ppm	ASTM D5185m	1650	1452	1588	
Zinc	ppm	ASTM D5185m	125	195	<1	
Sulfur	ppm	ASTM D5185m	22500	29129	25056	
Visc @ 40°C	cSt	ASTM D445	109	103	104	
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Contact/Location: SEAN CARDOW - VP648685





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