

Machine Id VOLVO L220ELR 314360 Component Left Final Drive Fluid {not provided} (---- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

W	/E	Α	R
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Gear wear is indicated. All other metal levels are typical for a new component breaking in.

CONTAMINATION

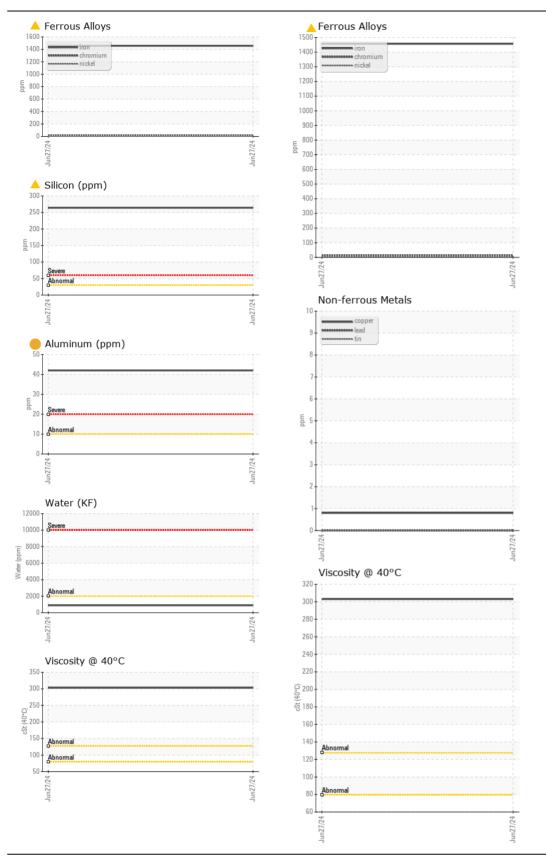
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.

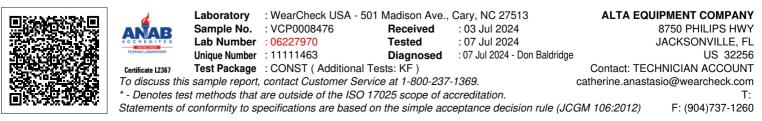
FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP0008476		
Sample Date		Client Info		27 Jun 2024		
Machine Age	hrs	Client Info		1360		
Oil Age	hrs	Client Info		1360		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
lron			. 1000	A 467		
Iron	ppm	ASTM D5185m	>1000	▲ 1457		
Chromium	ppm	ASTM D5185m	>10			
Nickel	ppm	ASTM D5185m	>10	5		
Titanium	ppm	ASTM D5185m		3		
Silver	ppm	ASTM D5185m	. 10	0		
Aluminum	ppm	ASTM D5185m	>10	4 2		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>30	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar scalar	*Visual	NONE	NONE		
Yellow Metal	*Visual	NONE				
Silicon	ppm	ASTM D5185m	>30	A 264		
Potassium	ppm	ASTM D5185m	>20	20		
Water	%	ASTM D6304	>0.2	0.089		
ppm Water	ppm	ASTM D6304	>2000	890		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	0.2%		
0				_		
Sodium	ppm	ASTM D5185m		7		
Boron	ppm	ASTM D5185m		78		
Barium	ppm	ASTM D5185m		3		
Molybdenum	ppm	ASTM D5185m		1		
Manganese	ppm	ASTM D5185m		16 5		
Magnesium	ppm	ASTM D5185m		5		
Calcium	ppm	ASTM D5185m		72		
Phosphorus	ppm	ASTM D5185m		955		
Zinc	ppm	ASTM D5185m		22		
Sulfur	ppm	ASTM D5185m		32775		
Visc @ 40°C	cSt	ASTM D445		303		

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