

DISCOVERY **VOLVO PENTA 70112014593**

Port Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (--- GAL)

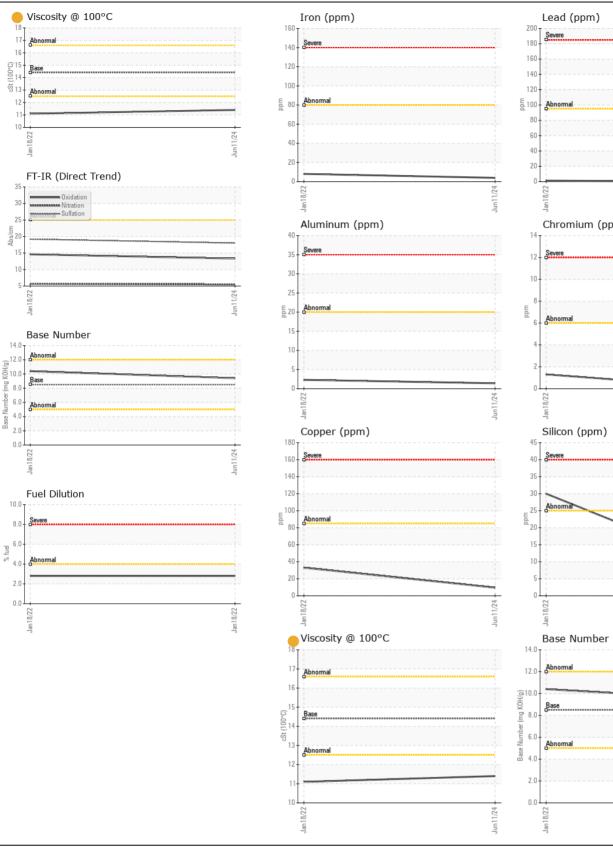
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		VPA055070	VPA035922	
	Sample Date		Client Info		11 Jun 2024	18 Jan 2022	
	Machine Age	hrs	Client Info		0	0	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	N/A	
	Filter Changed		Client Info		Changed	N/A	
	Sample Status				ATTENTION	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m		4	8	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>6	0	1	
	Nickel	ppm	ASTM D5185m	>2	<1	<1	
	Titanium	ppm	ASTM D5185m	>2	0	0	
	Silver	ppm	ASTM D5185m	>2	0	<1	
	Aluminum	ppm	ASTM D5185m	>20	1	2	
	Lead	ppm	ASTM D5185m	>95	0	1	
	Copper	ppm	ASTM D5185m	>85	10	33	
	Tin	ppm	ASTM D5185m	>9	<1	2	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	7	a 30	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	2	3	
	Fuel	%	ASTM D3524	>4.0	<1.0	2 .8	
	Water		WC Method	>0.1	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844		0.2	0.1	
	Nitration	Abs/cm	*ASTM D7624	>20	5.5	5.7	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	18.0	19.2	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.	Sodium	ppm	ASTM D5185m		1	3	
	Boron	ppm	ASTM D5185m	250	13	8	
	Barium	ppm	ASTM D5185m	10	0	<1	
	Molybdenum	ppm	ASTM D5185m	100	55	58	
	Manganese	ppm	ASTM D5185m		<1	2	
	Magnesium	ppm	ASTM D5185m	450	964	977	
	Calcium	ppm	ASTM D5185m	3000	1076	1068	
	Phosphorus	ppm	ASTM D5185m	1150	1055	1065	
	Zinc	ppm	ASTM D5185m	1350	1256	1138	
	Sulfur	ppm	ASTM D5185m		3750	2978	
	Oxidation	Abs/.1mm	*ASTM D7414		13.3	14.6	
	Base Number (BN)				9.4	10.4	
	\"	0					

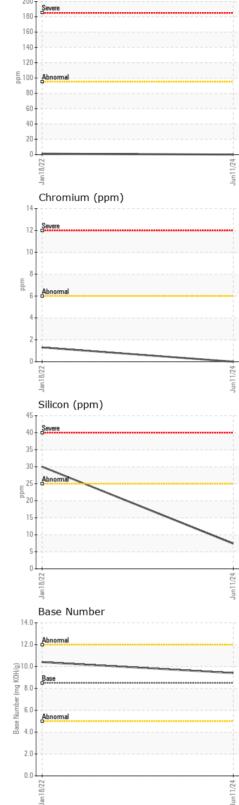
Visc @ 100°C cSt

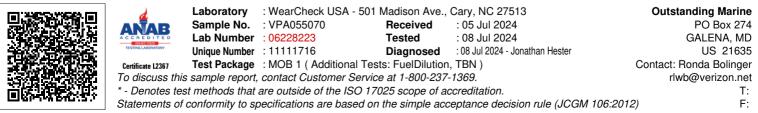
11.1

11.4

ASTM D445 14.4







Contact/Location: Ronda Bolinger - VP153685 Page 2 of 2