

# Store 3 - Norton KOBELCO YY01-01461

# Hydraulic System

CAM 2 68 (--- GAL)

## RECOMMENDATION

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

### WEAR

The iron level is abnormal. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

	N	тι	Λ	N	n	N/	Λ	т	N	0

Appearance is milky. Elemental level of silicon (Si) above normal indicating ingress of seal material. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

### FLUID CONDITION

The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0050070		
Sample Date		Client Info		02 Jul 2024		
Machine Age	hrs	Client Info		12742		
Oil Age	hrs	Client Info		200		
Filter Age	hrs	Client Info		200		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
PQ		ASTM D8184		<b>4</b> 7		
Iron	ppm	ASTM D5185m	>20	<u> </u>		
Chromium	ppm	ASTM D5185m	>10	2		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>10	7		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	6		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	<b>4</b> 0		
Potassium	ppm	ASTM D5185m	>20	10		
Water	%	ASTM D6304	>0.1	▲ 0.738		
ppm Water	ppm	ASTM D6304	>1000	A 7380		
Particles >4µm		ASTM D7647	>5000	1009		
Particles >6µm		ASTM D7647	>1300	550		
Particles >14µm		ASTM D7647	>160	94		
Particles >21µm		ASTM D7647	>40	32		
Particles >38µm		ASTM D7647	>10	5		
Particles >/ Iµm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (C)	>19/1//14	17/16/14		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	Visual	NORIVIL			
Odor Envilaified Water	scalar	*Visual	NORIVIL			
Emuisitied water	scalar	visual	>0.1	0.2%		
Sodium	nnm	ASTM D5185m		3		
Boron	ppm	ASTM D5185m		52		
Barium	ppm	ASTM D5185m		0		
Molvbdenum	ppm	ASTM D5185m		32		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	mag	ASTM D5185m		105		
Calcium	ppm	ASTM D5185m		3031		
Phosphorus	ppm	ASTM D5185m		1140		
Zinc	ppm	ASTM D5185m		1233		
Sulfur	mag	ASTM D5185m		4956		
Acid Number (AN)	mg KOH/g	ASTM D8045		2.05		

Visc @ 40°C cSt ASTM D445

51.6





Contact/Location: Service Manager - LYNFREWV Page 2 of 2