

## Machine Id 811046 Component Diesel Engine Fluid PETRO CANADA DURON SHP 15W40 (--- GAL)

## RECOMMENDATION

All component wear rates are normal.

We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

| - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |  |
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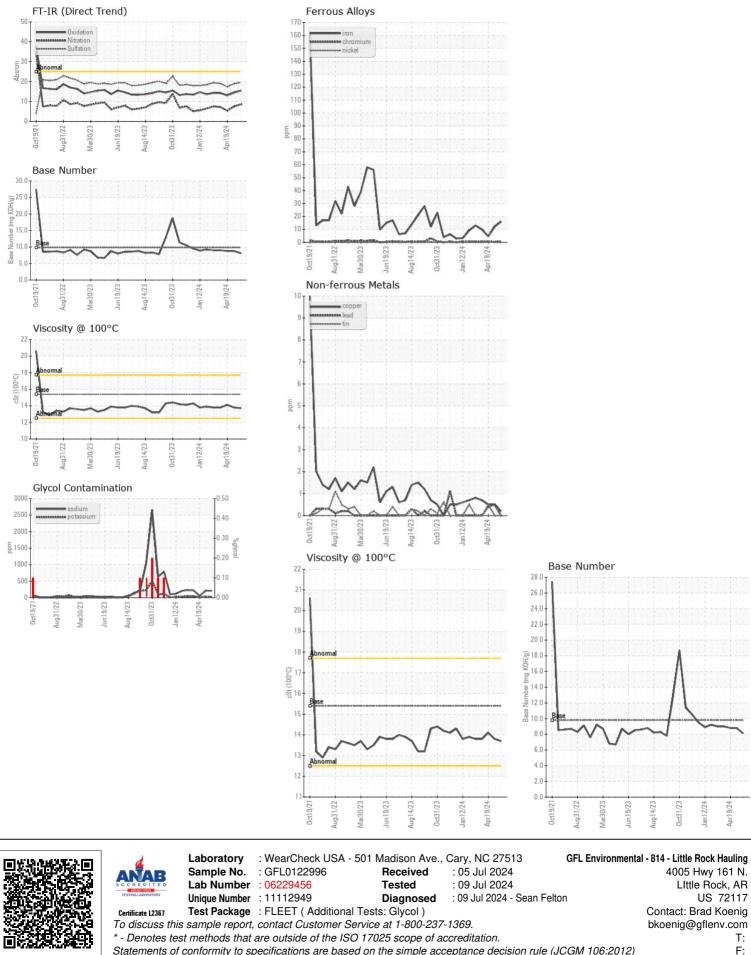
WEAR

Sodium and/or potassium levels are high.

## **FLUID CONDITION**

The BN result indicates that there is suitable alkalinity remaining in the oil.

| Test                                  | UOM      | Method      | Limit/Abn | Current     | History1    | History2    |
|---------------------------------------|----------|-------------|-----------|-------------|-------------|-------------|
| Sample Number                         |          | Client Info |           | GFL0122996  | GFL0123017  | GFL0119411  |
| Sample Date                           |          | Client Info |           | 28 Jun 2024 | 05 Jun 2024 | 19 Apr 2024 |
| Machine Age                           | hrs      | Client Info |           | 7095        | 6990        | 6822        |
| Oil Age                               | hrs      | Client Info |           | 0           | 0           | 71445       |
| Filter Age                            | hrs      | Client Info |           | 0           | 0           | 0           |
| Oil Changed                           |          | Client Info |           | Changed     | Changed     | Changed     |
| Filter Changed                        |          | Client Info |           | Changed     | Changed     | Changed     |
| Sample Status                         |          |             |           | ATTENTION   | ABNORMAL    | NORMAL      |
| · · · · · · · · · · · · · · · · · · · |          |             |           |             |             |             |
| Iron                                  | ppm      | ASTM D5185m | >100      | 16          | 12          | 5           |
| Chromium                              | ppm      | ASTM D5185m | >20       | <1          | <1          | <1          |
| Nickel                                | ppm      | ASTM D5185m | >4        | 0           | 0           | <1          |
| Titanium                              | ppm      | ASTM D5185m |           | 0           | 0           | <1          |
| Silver                                | ppm      | ASTM D5185m | >3        | 0           | 0           | 0           |
| Aluminum                              | ppm      | ASTM D5185m | >20       | 6           | 5           | 2           |
| Lead                                  | ppm      | ASTM D5185m | >40       | 0           | <1          | <1          |
| Copper                                | ppm      | ASTM D5185m | >330      | <1          | <1          | <1          |
| Tin                                   | ppm      | ASTM D5185m | >15       | 0           | 0           | <1          |
| Vanadium                              | ppm      | ASTM D5185m |           | 0           | <1          | <1          |
| White Metal                           | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
| Yellow Metal                          | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
|                                       |          |             |           |             |             |             |
| Silicon                               | ppm      | ASTM D5185m | >25       | 8           | 7           | 4           |
| Potassium                             | ppm      | ASTM D5185m | >20       | 28          | ▲ 27        | 9           |
| Fuel                                  |          | WC Method   | >5        | <1.0        | <1.0        | <1.0        |
| Water                                 |          | WC Method   | >0.2      | NEG         | NEG         | NEG         |
| Glycol                                | %        | *ASTM D2982 |           | NEG         | NEG         | NEG         |
| Soot %                                | %        | *ASTM D7844 | >3        | 0.6         | 0.4         | 0.2         |
| Nitration                             | Abs/cm   | *ASTM D7624 | >20       | 8.5         | 7.5         | 5.3         |
| Sulfation                             | Abs/.1mm | *ASTM D7415 | >30       | 19.5        | 18.9        | 17.4        |
| Silt                                  | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
| Debris                                | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
| Sand/Dirt                             | scalar   | *Visual     | NONE      | NONE        | NONE        | NONE        |
| Appearance                            | scalar   | *Visual     | NORML     | NORML       | NORML       | NORML       |
| Odor                                  | scalar   | *Visual     | NORML     | NORML       | NORML       | NORM        |
| Emulsified Water                      | scalar   | *Visual     | >0.2      | NEG         | NEG         | NEG         |
| Sodium                                | ppm      | ASTM D5185m |           | 211         | <b>2</b> 12 | 50          |
| Boron                                 | ppm      | ASTM D5185m | 0         | 12          | 15          | 18          |
| Barium                                | ppm      | ASTM D5185m | 0         | 0           | 0           | 2           |
| Molybdenum                            | ppm      | ASTM D5185m | 60        | 70          | 73          | 62          |
| Manganese                             | ppm      | ASTM D5185m | 0         | <1          | <1          | <1          |
| Magnesium                             | ppm      | ASTM D5185m | 1010      | 1020        | 1002        | 898         |
| Calcium                               | ppm      | ASTM D5185m | 1070      | 1178        | 1171        | 1058        |
| Phosphorus                            | ppm      | ASTM D5185m | 1150      | 1072        | 1096        | 1061        |
| Zinc                                  | ppm      | ASTM D5185m | 1270      | 1341        | 1326        | 1184        |
| Sulfur                                | ppm      | ASTM D5185m | 2060      | 3791        | 3758        | 3355        |
| Oxidation                             | Abs/.1mm | *ASTM D7414 | >25       | 15.4        | 14.5        | 13.0        |
| Base Number (BN)                      | mg KOH/g | ASTM D2896  | 9.8       | 8.1         | 8.8         | 8.8         |
| Visc @ 100°C                          | cSt      | ASTM D445   | 15.4      | 13.7        | 13.8        | 14.1        |
| visc@100°C                            | COL      | ASTIVI D445 | 15.4      | 13.7        | 13.8        | 14.1        |



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)