

#### Machine Id JOHN DEERE 648L 648L-2 Component Hydraulic System

## JD (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

### WEAR

All component wear rates are normal.

### CONTAMINATION

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

# FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WE0007494	WE0005334	
Sample Date		Client Info		29 Jun 2024	24 Feb 2024	
Machine Age	hrs	Client Info		1889	1230	
Oil Age	hrs	Client Info		500	500	
Filter Age	hrs	Client Info		500	500	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	ABNORMAL	
PQ		ASTM D8184		16	15	
Iron	ppm	ASTM D5185m	>20	2	1	
Chromium	ppm	ASTM D5185m	>10	1	<1	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	10	0	0	
Aluminum	ppm	ASTM D5185m	>10	0	0	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>75	<1	1	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>20	2	1	
Potassium	ppm	ASTM D5185m	>20	<1	0	
Water	ppin	WC Method	>0.1	NEG	NEG	
Particles >4µm		ASTM D7647	>5000	792	▲ 6830	
Particles >6µm		ASTM D7647	>1300	94	▲ 2920	
Particles >14µm		ASTM D7647	>160	7	421	
Particles >21µm		ASTM D7647	>40	1	▲ 102	
Particles >38µm		ASTM D7647	>10	0	2	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/14/10	<b>20/19/16</b>	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	ppm	ASTM D5185m		1	<1	
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m		<1	0	
Calcium	ppm	ASTM D5185m		123	143	
Phosphorus	ppm	ASTM D5185m		533	639	
Zinc	ppm	ASTM D5185m		659	797	
Sulfur	ppm	ASTM D5185m		1457	1800	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.38	0.56	
Visc @ 40°C	cSt	ASTM D445		58.2	59.1	

**WEAR** 

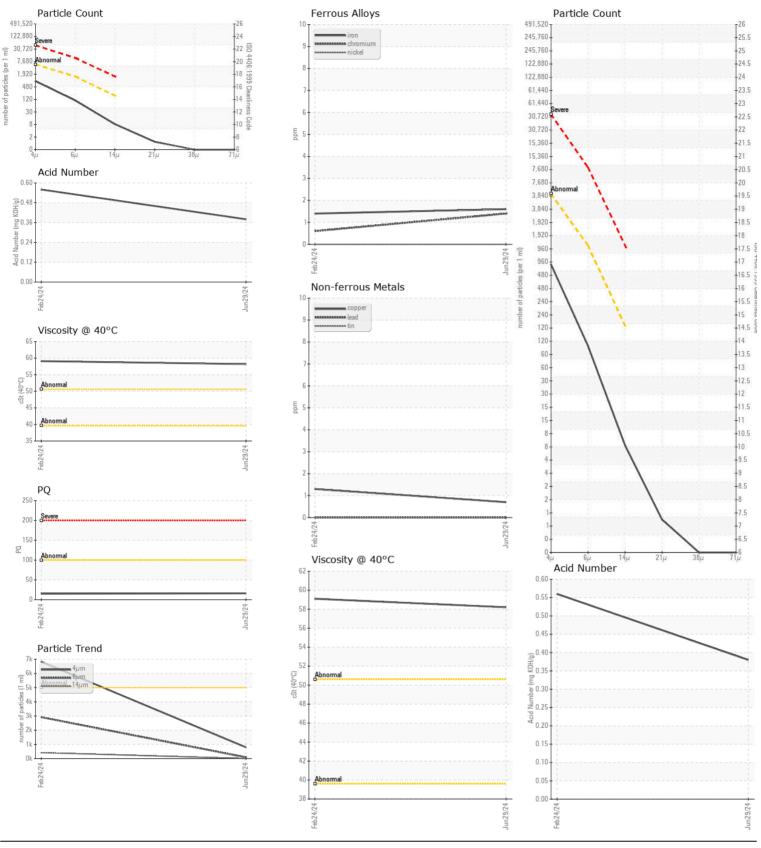
CONTAMINATION

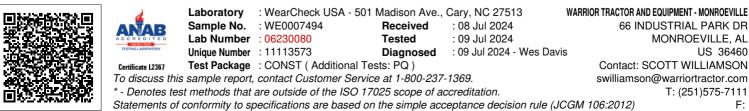
**FLUID CONDITION** 

NORMAL

NORMAL

NORMAL





Contact/Location: SCOTT WILLIAMSON - WARMONAL Page 2 of 2