

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

Machine Id **CR1218** Component **Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 46 (--- GAL)**

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.



All component wear rates are normal.

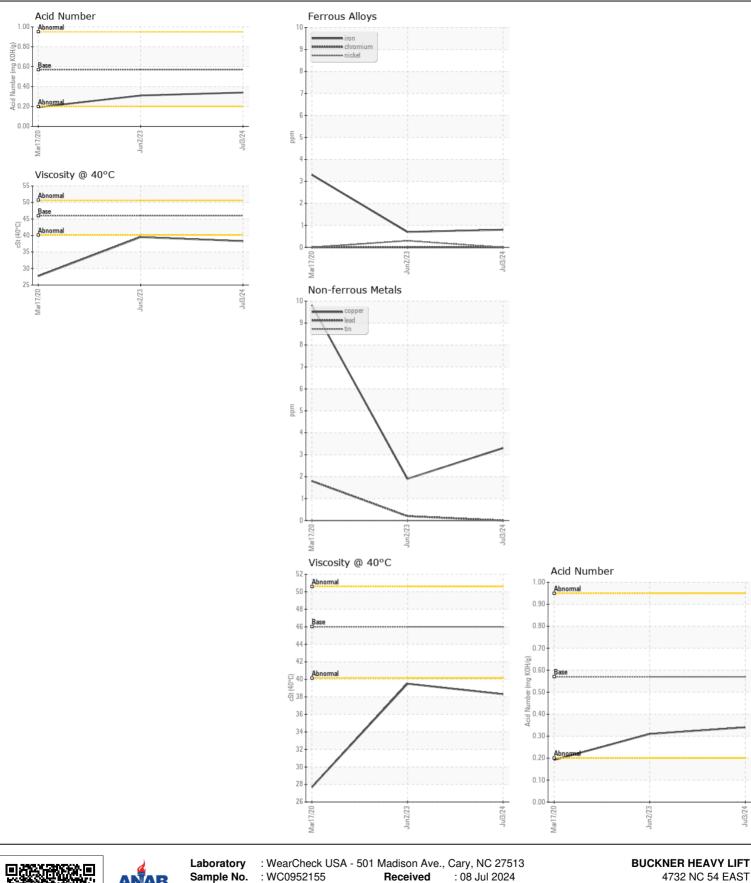
CONTAMINATION

Moderate concentration of visible dirt/debris present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0952155	WC0784853	WC0423095
Sample Date		Client Info		03 Jul 2024	02 Jun 2023	17 Mar 2020
Machine Age	hrs	Client Info		4571	4043	0
Oil Age	hrs	Client Info		633	0	0
Filter Age	hrs	Client Info		633	0	0
Oil Changed		Client Info		Not Changd	Not Changd	N/A
Filter Changed		Client Info		Not Changd	Changed	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>20	<1	<1	3
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	1.5	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	0	<1	2
Copper	ppm	ASTM D5185m	>75	3	2	10
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>20	3	2	5
Potassium	ppm	ASTM D5185m	>20	ر 1	0	0
Water	ppin	WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000		▲ 28787	A 10943
Particles >6µm		ASTM D7647	>1300		▲ 6302	1420
Particles >14µm		ASTM D7647	>160		▲ 369	21
Particles >21µm		ASTM D7647	>40		▲ 85	2
Particles >38µm		ASTM D7647	>10		2	0
Particles >71µm		ASTM D7647	>3		0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14		▲ 22/20/16	21/18/12
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE		NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		4	1	<1
Boron	ppm	ASTM D5185m	5	0	0	<1
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	1	<1
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	25	2	9	<1
Calcium	ppm	ASTM D5185m	200	54	69	3
Phosphorus	ppm	ASTM D5185m	300	227	247	80
Zinc	ppm	ASTM D5185m	370	265	306	71
Sulfur	ppm	ASTM D5185m	2500	944	1053	777
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.34	0.31	0.192
Visc @ 40°C	cSt	ASTM D445	46	38.3	39.5	27.7
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Lab Number : 06230090 Tested GRAHAM, NC : 09 Jul 2024 Unique Number : 11113583 Diagnosed : 09 Jul 2024 - Don Baldridge US 27253-9215 Test Package : CONST Contact: MICHAEL LAWSON Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. michaell@bucknercompanies.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (336)376-8888 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (336)376-4090

Contact/Location: MICHAEL LAWSON - BUCGRA Page 2 of 2