

WEAR	
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



VOLVO EC480EL 314926

Hydraulic System

CASTROL HD AW ISO 46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VCP434843		
	Sample Date		Client Info		01 Jul 2024		
	Machine Age	hrs	Client Info		1575		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
	Iron		ASTM D5185m	. 25	<u>م</u>		
WEAR All component wear rates are normal.	Iron Chromium	ppm			3 0		
		ppm	ASTM D5185m				
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m	00	0		
	Aluminum	ppm	ASTM D5185m		0		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m		17		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m	NONE	0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	4		
	Potassium	ppm	ASTM D5185m		<1		
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Water	1-1-	WC Method		NEG		
	Particles >4µm		ASTM D7647		8575		
	Particles >6µm		ASTM D7647		457		
	Particles >14µm		ASTM D7647		17		
	Particles >21µm		ASTM D7647		2		
	Particles >38µm		ASTM D7647	>160	1		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)	>22/20/18	20/16/11		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		2		
	Calcium	ppm	ASTM D5185m		63		
	Phosphorus	ppm	ASTM D5185m		360		
	Zinc	ppm	ASTM D5185m		438		
	0.11		AOTH DELOF				

Sulfur

ppm ASTM D5185m

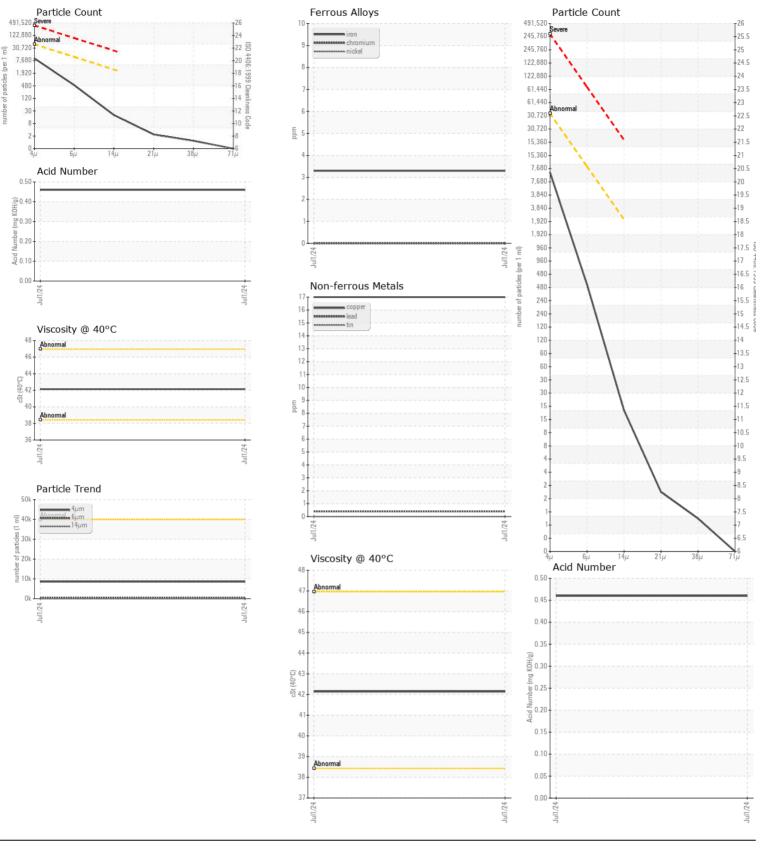
Acid Number (AN) mg KOH/g ASTM D8045

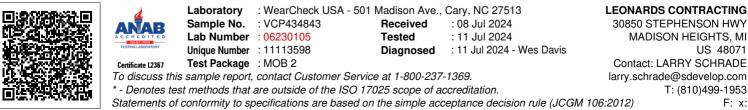
Visc @ 40°C cSt ASTM D445

1375

0.46

42.14





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Contact/Location: LARRY SCHRADE - LEOMAD Page 2 of 2