



WEAR	SEVERE
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
JOHN DEERE CP690 1N0C690PHK4075724

Component
Right Reduction Gear

Fluid
{not provided} (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

Gear wear is indicated.

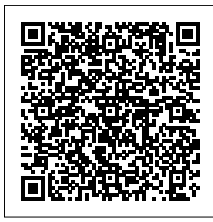
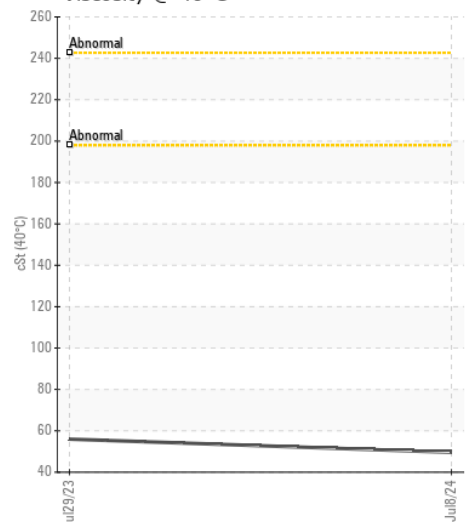
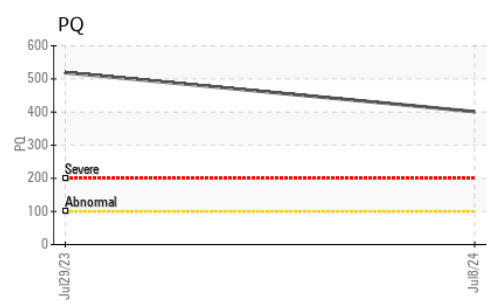
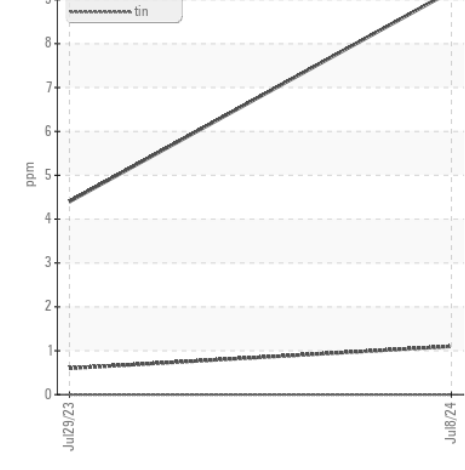
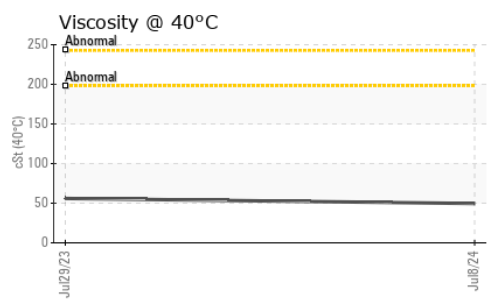
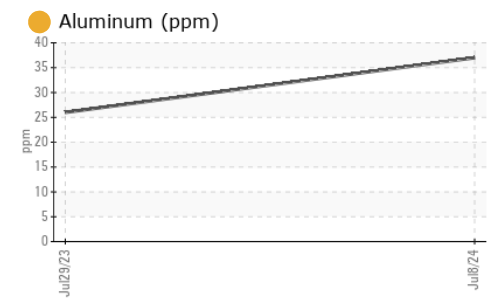
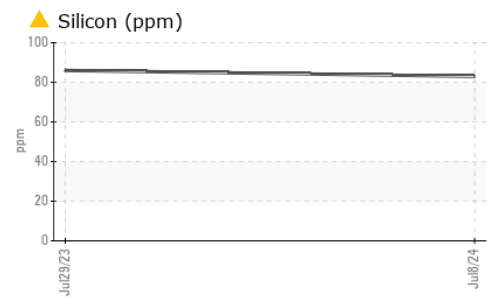
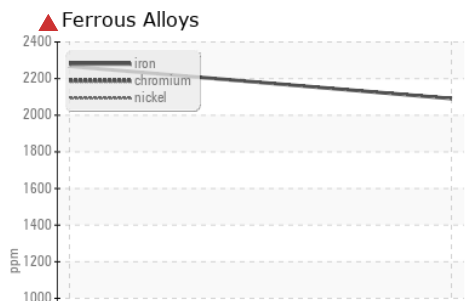
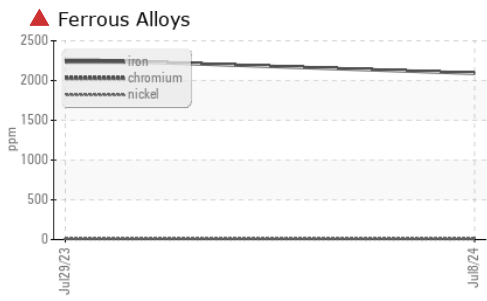
CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0216804	JR0172492	---
Sample Date		Client Info		08 Jul 2024	29 Jul 2023	---
Machine Age	hrs	Client Info		1264	1058	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		N/A	N/A	---
Filter Changed		Client Info		N/A	N/A	---
Sample Status				SEVERE	SEVERE	---
PQ		ASTM D8184		401	▲ 519	---
Iron	ppm	ASTM D5185m	>200	▲ 2091	▲ 2267	---
Chromium	ppm	ASTM D5185m	>10	▲ 12	▲ 13	---
Nickel	ppm	ASTM D5185m	>10	▲ 10	▲ 11	---
Titanium	ppm	ASTM D5185m		1	1	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m		● 37	● 26	---
Lead	ppm	ASTM D5185m		1	<1	---
Copper	ppm	ASTM D5185m		9	4	---
Tin	ppm	ASTM D5185m		0	0	---
Vanadium	ppm	ASTM D5185m		<1	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Silicon	ppm	ASTM D5185m		▲ 83	▲ 86	---
Potassium	ppm	ASTM D5185m	>20	13	13	---
Water		WC Method	>0.2	NEG	NEG	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%	---
Sodium	ppm	ASTM D5185m		8	6	---
Boron	ppm	ASTM D5185m		0	3	---
Barium	ppm	ASTM D5185m		0	23	---
Molybdenum	ppm	ASTM D5185m		6	10	---
Manganese	ppm	ASTM D5185m		18	19	---
Magnesium	ppm	ASTM D5185m		56	52	---
Calcium	ppm	ASTM D5185m		1161	2846	---
Phosphorus	ppm	ASTM D5185m		1002	979	---
Zinc	ppm	ASTM D5185m		985	1128	---
Sulfur	ppm	ASTM D5185m		4013	3848	---
Visc @ 40°C	cSt	ASTM D445		49.6	56.0	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0216804 **Received** : 08 Jul 2024
Lab Number : 06230465 **Tested** : 10 Jul 2024
Unique Number : 11113958 **Diagnosed** : 10 Jul 2024 - Don Baldrige
Test Package : CONST (Additional Tests: PQ)

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 F: (757)899-6464

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)