

WEAR ABNORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

Machine Id

HITACHI 50U 282298 Component Right Gearbox Fluid GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

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We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

WEAR

Gear wear is indicated.

CONTAMINATION

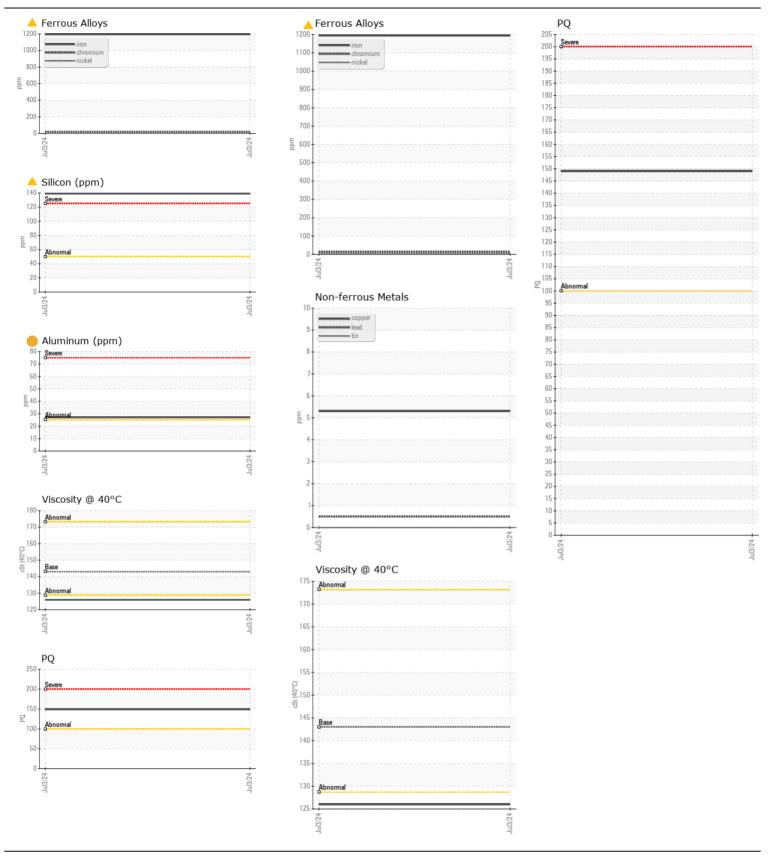
Elemental levels of silicon (Si) and aluminum (AI) indicate aluminasilicate (coarse dirt) ingress.

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0217333		
Sample Date		Client Info		03 Jul 2024		
Machine Age	hrs	Client Info		2507		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
PQ		ASTM D8184		149		
Iron	ppm	ASTM D5185m	>200	▲ 1194		
Chromium		ASTM D5185m	>10	▲ 15		
Nickel	ppm ppm	ASTM D5185m	>10	6		
Titanium		ASTM D5185m	210	2		
Silver	ppm	ASTM D5185m		2		
Aluminum	ppm	ASTM D5185m	>25	27		
Lead	ppm	ASTM D5185m	>25 >50	<1		
	ppm	ASTM D5185m	>200	<1 5		
Copper	ppm					
Tin Vanadium	ppm	ASTM D5185m ASTM D5185m	>10	0		
	ppm			-		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	A 139		
Potassium	ppm	ASTM D5185m	>20	6		
Water		WC Method	>0.2	NEG		
Silt	scalar	*Visual	NONE	MODER		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Sodium	ppm	ASTM D5185m	>170	5		
Boron	ppm	ASTM D5185m	400	35		
Barium	ppm	ASTM D5185m	200	0		
Molybdenum	ppm	ASTM D5185m	12	<1		
Manganese	ppm	ASTM D5185m		11		
Magnesium	ppm	ASTM D5185m	12	4		
Calcium	ppm	ASTM D5185m	150	13		
Phosphorus	ppm	ASTM D5185m	1650	441		
Zinc	ppm	ASTM D5185m	125	43		
Sulfur	ppm	ASTM D5185m	22500	22461		
Visc @ 40°C	cSt	ASTM D3103III	143	126		
	001		140	120		

Contact/Location: WILMINGTON SHOP - RWMCAS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 **JRE - CASTLE HAYNE** 回清 Sample No. : JR0217333 Received 113 CROWATAN ROAD : 08 Jul 2024 : 06230468 Lab Number CASTLE HAYNE, NC Tested : 10 Jul 2024 : 10 Jul 2024 - Don Baldridge US 28429-5819 Unique Number : 11113961 Diagnosed Test Package : CONST (Additional Tests: PQ) Contact: WILMINGTON SHOP Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. todd.simmons@jamesriverequipment.com;canastasio@wearcheck.com;canastasio@we * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (910)675-9211 F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: WILMINGTON SHOP - RWMCAS Page 2 of 2