

Machine Id **HITACHI 50U 282298** Left Gearbox JOHN DEERE GL-5 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

Test

Magnesium

Phosphorus

Visc @ 40°C

Calcium

Zinc

Sulfur

UOM

Method

Limit/Abn

WEAR

Gear wear is indicated.

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (AI) indicate aluminasilicate (coarse dirt) ingress.

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Sample Number		Client Info		JR0217401	
Sample Date		Client Info		03 Jul 2024	
Machine Age	hrs	Client Info		2507	
Oil Age	hrs	Client Info		0	
Filter Age	hrs	Client Info		0	
Oil Changed		Client Info		N/A	
Filter Changed		Client Info		Changed	
Sample Status				ABNORMAL	
PQ		ASTM D8184		80	
Iron	ppm	ASTM D5185m	>200	1111	
Chromium	ppm	ASTM D5185m	>10	1 5	
Nickel	ppm	ASTM D5185m	>10	6	
Titanium	ppm	ASTM D5185m		2	
Silver	ppm	ASTM D5185m		0	
Aluminum	ppm	ASTM D5185m	>25	9 39	
Lead	ppm	ASTM D5185m	>50	<1	
Copper	ppm	ASTM D5185m	>200	5	
Tin	ppm	ASTM D5185m	>10	0	
Vanadium	ppm	ASTM D5185m		<1	
White Metal	scalar	*Visual	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	
Silicon	ppm	ASTM D5185m	>50	1 47	
Potassium	ppm	ASTM D5185m	>20	11	
Water	%	ASTM D6304	>0.2	0.124	
ppm Water	ppm	ASTM D6304	>2000	1240	
Silt	scalar	*Visual	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	0.2%	
Codium				40	
Sodium	ppm	ASTM D5185m		10	
Boron	ppm	ASTM D5185m		32	
Barium	ppm	ASTM D5185m		0	
Molybdenum	ppm	ASTM D5185m		<1	
Manganese	ppm	ASTM D5185m		12	
Manganese	ррпп				

ASTM D5185m

ASTM D5185m

ASTM D5185m

ASTM D5185m

ASTM D5185m

ASTM D445

ppm

ppm

ppm

ppm

ppm

cSt

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Contact/Location: WILMINGTON SHOP - RWMCAS

6

11

478

95

22568

142

Current

History1

History2



