

## NORMAL WEAR CONTAMINATION NORMAL **FLUID CONDITION** NORMAL



## Machine Id BELL B25E B93A625EC03009895 noner

Front Right Final Drive GEAR OIL SAE 80W90 (1 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		BE0002200		
	Sample Date		Client Info		01 Jul 2024		
	Machine Age	hrs	Client Info		2012		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		None		
	Sample Status				NORMAL		
VEAR	PQ		ASTM D8184	>3000	80		
All component wear rates are normal.	Iron	ppm	ASTM D5185m		512		
	Chromium	ppm	ASTM D5185m		4		
	Nickel	ppm	ASTM D5185m		2		
	Titanium	ppm	ASTM D5185m	210	- <1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	7		
	Lead	ppm	ASTM D5185m		, <1		
	Copper	ppm	ASTM D5185m		37		
	Tin	ppm	ASTM D5185m		<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>201	6		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	2		
	Water		WC Method	>1.01	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>1.01	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>170	3		
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	400	1		
	Barium	ppm	ASTM D5185m	200	0		
	Molybdenum	ppm	ASTM D5185m	12	<1		
	Manganese	ppm	ASTM D5185m		10		
	Magnesium	ppm	ASTM D5185m	12	3		
	Calcium	ppm	ASTM D5185m	150	44		
	Phosphorus	ppm	ASTM D5185m	1650	1267		
	Zinc	ppm	ASTM D5185m	125	80		
	Sulfur	ppm	ASTM D5185m	22500	32290		





