

## WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL



# BELL B25E B93A625EC03009895

Rear Differential

### GEAR OIL SAE 80W90 (7 GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

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Gear wear is indicated. All other component wear rates are normal.

### CONTAMINATION

There is no indication of any contamination in the oil.

#### **FLUID CONDITION**

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		BE0002195		
Sample Date		Client Info		01 Jul 2024		
Machine Age	hrs	Client Info		2012		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		None		
Sample Status				ABNORMAL		
PQ		ASTM D8184	>3000	53		
Iron	ppm	ASTM D5185m	>HR:1=	<b>4</b> 975		
Chromium	ppm	ASTM D5185m	>10	7		
Nickel	ppm	ASTM D5185m	>10	5		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	6		
Lead	ppm	ASTM D5185m	>25	2		
Copper	ppm	ASTM D5185m	>100	66		
Tin	ppm	ASTM D5185m	>10	1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Cilicon			>201	0		
Silicon	ppm	ASTM D5185m		8		
Potassium	ppm	ASTM D5185m	>20	2		
Water	eeeler	WC Method	>1.01	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual		NORML		
Emulsified Water	scalar	*Visual	>1.01	NEG		
Sodium	ppm	ASTM D5185m	>170	4		
Boron	ppm	ASTM D5185m	400	0		
Barium	ppm	ASTM D5185m	200	0		
Molybdenum	ppm	ASTM D5185m	12	1		
Manganese	ppm	ASTM D5185m		13		
Magnesium	ppm	ASTM D5185m	12	3		
Calcium	ppm	ASTM D5185m	150	42		
Phosphorus	ppm	ASTM D5185m	1650	1320		
Zinc	ppm	ASTM D5185m	125	142		
Sulfur	ppm	ASTM D5185m	22500	32677		
Visc @ 40°C	cSt	ASTM D445	143	127		
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