WEAR CONTAMINATION FLUID CONDITION

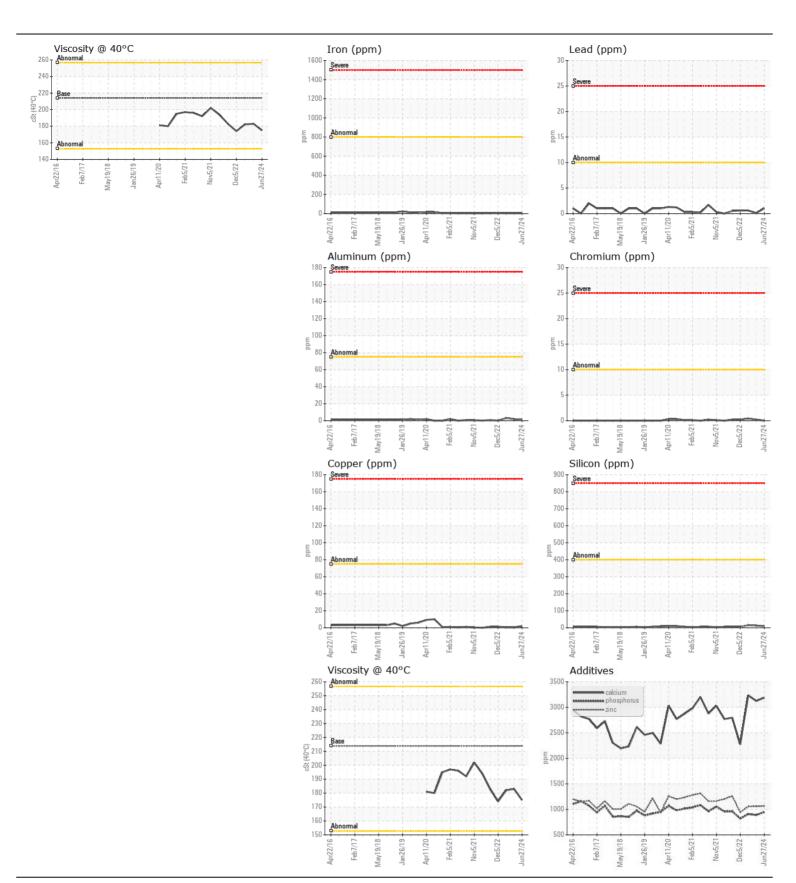
NORMAL NORMAL NORMAL

KEMP QUARRIES / PRYOR STONE [70115]

WL103

Rear Right Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. (Customer Sample	Sample Number		Client Info		PCA0108885	PCA0086594	PCA0084388
Comment: Pm3 performed. All oil samples taken. Engine oil, engine oil filters, fuel filters, air filters, and cabin air filters changed.)	Sample Date		Client Info		27 Jun 2024	23 Feb 2024	02 Dec 2023
	Machine Age	hrs	Client Info		40814	40226	39780
	Oil Age	hrs	Client Info		1565	977	531
	Filter Age	hrs	Client Info		588	977	531
	Oil Changed		Client Info		Oil Added	Oil Added	Oil Added
	Filter Changed		Client Info		Not Changd	Changed	Not Changd
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>800	4	3	3
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	<1	<1
	Nickel	ppm	ASTM D5185m	>5	0	<1	<1
	Titanium	ppm	ASTM D5185m	>15	0	<1	<1
	Silver	ppm	ASTM D5185m	>2	0	0	0
	Aluminum	ppm	ASTM D5185m	>75	1	2	3
	Lead	ppm	ASTM D5185m	>10	1	<1	<1
	Copper	ppm	ASTM D5185m	>75	2	<1	<1
	Tin	ppm	ASTM D5185m	>8	0	<1	<1
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>400	9	13	15
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	<1	1	1
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	0	0
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	2	0	<1	0
	Barium	ppm	ASTM D5185m	0	0	0	8
	Molybdenum	ppm	ASTM D5185m	0	<1	1	2
	Manganese	ppm	ASTM D5185m	0	<1	0	<1
	Magnesium	ppm	ASTM D5185m	9	16	15	17
	Calcium	ppm	ASTM D5185m	3114	3186	3123	3234
	Phosphorus	ppm	ASTM D5185m	1099	945	889	907
	Zinc	ppm	ASTM D5185m		1064	1056	1055
	Sulfur	ppm	ASTM D5185m	7086	7661	6836	9256
	Visc @ 40°C	cSt	ASTM D445	213.9	175	183	182





Certificate L2367

Laboratory

Sample No. Lab Number

: PCA0108885 : 06230643 Unique Number : 11114136 Test Package : MOB 1

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 08 Jul 2024 **Tested** : 10 Jul 2024

: 10 Jul 2024 - Jonathan Hester Diagnosed

1050 E 520 Rd Pryor, OK US 74361 Contact:

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)