

CROSSMAN Machine Id

VOLVO PENTA A1093329

Port Diesel Engine

DIESEL ENGINE OIL SAE 15W40 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VPA058548	VPA049851	
	Sample Date		Client Info		06 Jul 2024	09 Oct 2023	
	Machine Age	hrs	Client Info		364	326	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	Not Changd	
	Filter Changed		Client Info		N/A	Not Changd	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron		ASTM D5185m	. 00	44	16	
WEAR	Iron	ppm			11		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0	<1	
	Nickel	ppm	ASTM D5185m		1	2	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m		2	0	
	Lead	ppm	ASTM D5185m		1	2	
	Copper	ppm	ASTM D5185m		3	5	
	Tin Vanadium	ppm	ASTM D5185m	>9	<1 0	<1 0	
	White Metal	ppm	ASTM D5185m	NONE	-	NONE	
		scalar	*Visual		NONE NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	3	5	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	3	3	
	Fuel		WC Method	>4.0	<1.0	<1.0	
	Water		WC Method	>0.1	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844		0.1	0.2	
	Nitration	Abs/cm	*ASTM D7624	>20	4.8	5.6	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	17.9	18.9	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>158	2	<1	
	Boron	ppm	ASTM D5185m		12	23	
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	1	
	Molybdenum	ppm	ASTM D5185m		58	46	
	Manganese	ppm	ASTM D5185m		0	<1	
	Magnesium	ppm	ASTM D5185m	450	933	712	
	Calcium	ppm	ASTM D5185m		1134	1182	
	Phosphorus	ppm	ASTM D5185m	1150	1132	946	
	Zinc	ppm	ASTM D5185m	1350	1294	1117	
	Sulfur	ppm	ASTM D5185m	4250	4742	2995	
	Oxidation	Abs/.1mm	*ASTM D7414	>25	13.4	14.2	

Base Number (BN) mg KOH/g ASTM D2896 8.5

ASTM D445 14.4

Visc @ 100°C cSt

9.6

13.1

9.8

13.36



